

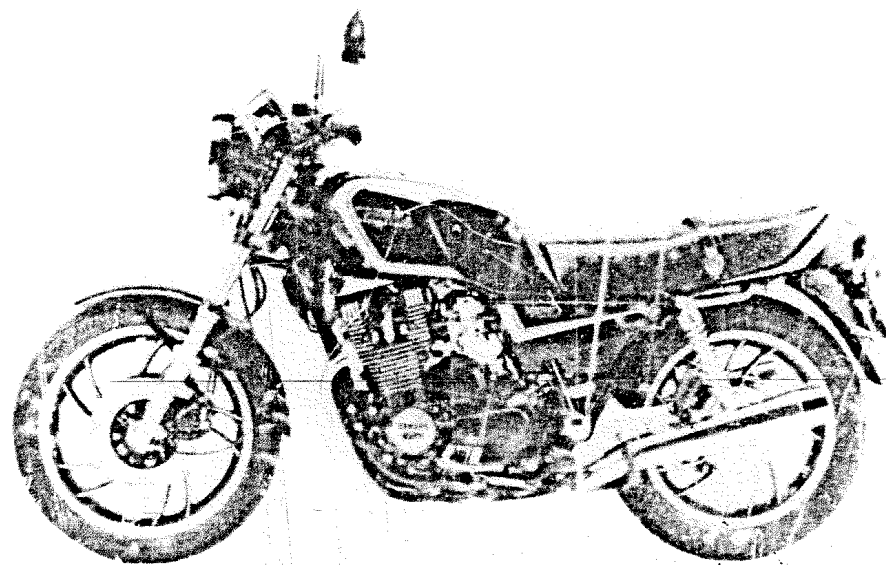
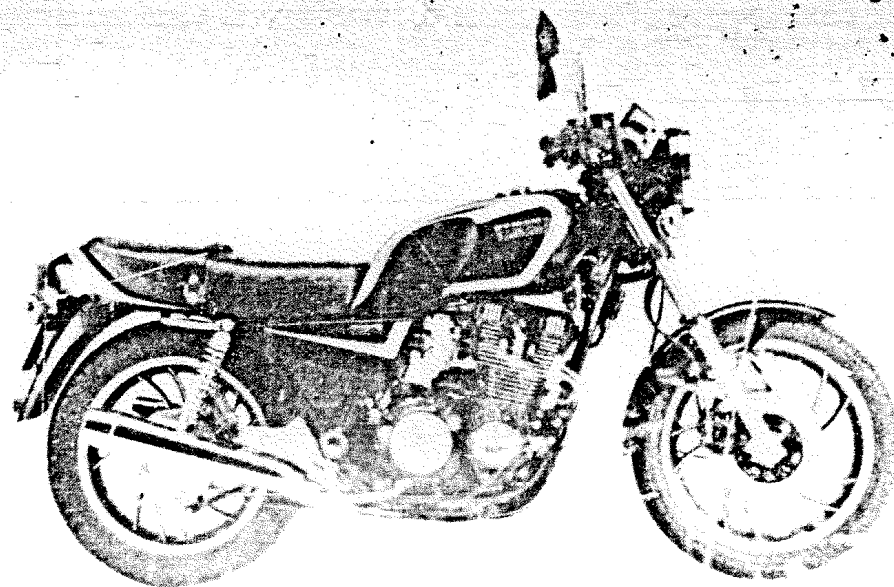
YAMAHA

PARTS CATALOGUE

XJ650J (14R)

214R-700E1

A2



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XJ650J (14R).
When you are ordering replacement parts for the XJ650J (14R), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.

4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

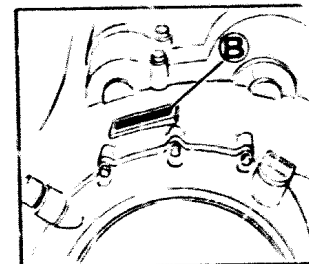
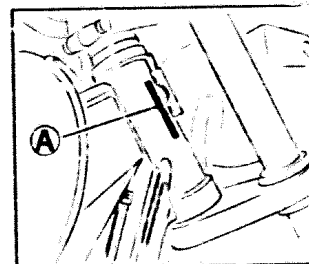
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	BULB (6V-18W)	1	
1M1-83309-60	REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	14R-000101 and following
(B) Engine Serial No.	14R-000101 and following



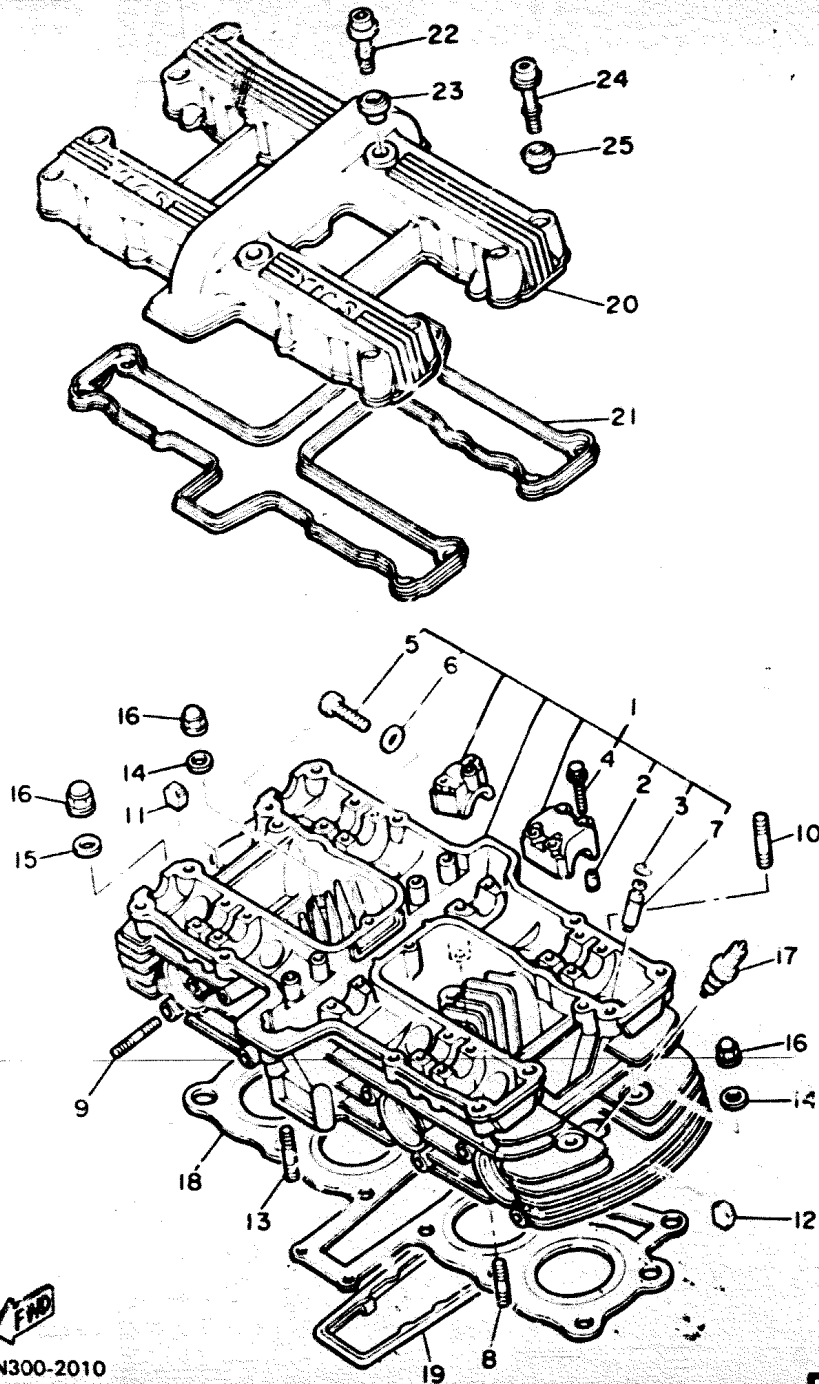
Color Code	Color Name	Abbreviate
29	CANDY BLUE	CB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

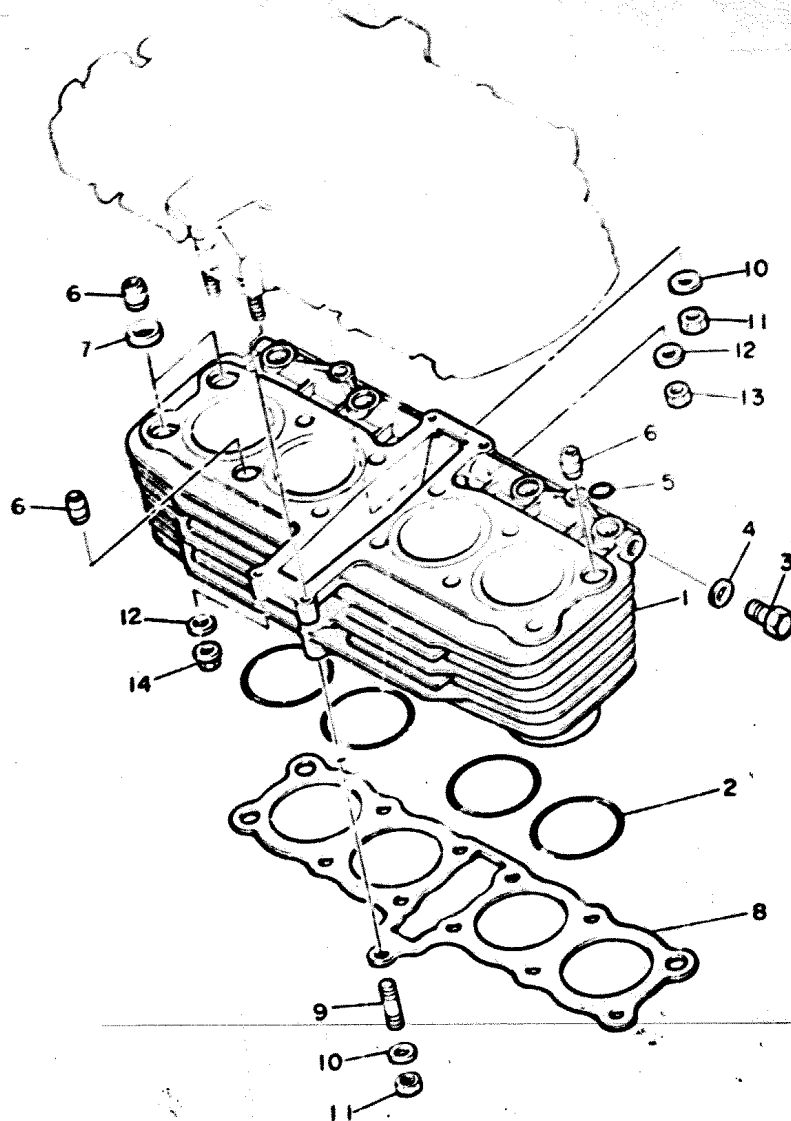
Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK C. AP.	1	MAXIM RED
3J1-24240-10	GRAPHIC, fuel tank set	1	for MXR

FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G9-11101-00	CYLINDER HEAD ASSY	1	
2	91810-18016	.PIN, dowel	12	
3	93440-12052	.CIRCLIP	8	
4	90105-06153	.BOLT, washer based	24	
5	90153-06029	.SCREW, hexagon	1	
6	90430-06014	.GASKET	1	
7	4H7-11133-10	.GUIDE, intake valve (1ST D/S)	8	
8	95611-06625	BOLT, stud	2	
9	95611-06630	BOLT, stud	8	
10	95621-08330	BOLT, stud	2	
11	434-11161-00	ABSORBER 1	8	
12	4H7-11161-00	ABSORBER 1	14	
13	95611-06630	BOLT, stud	2	
14	90201-11597	WASHER, Plate	10	
15	90201-10128	WASHER, Plate	2	
16	90179-10277	NUT	12	
17	94701-00117	PLUG, sPark (NGK BP-7ES)	4	
18	6N8-11181-00	GASKET, cylinder head 1	1	
19	5G2-11355-00	SEAL, cylinder 1	1	
20	5G2-11191-10	COVER, cylinder head 1	1	
21	5G2-11193-00	GASKET, head cover 1	1	
22	90109-06604	BOLT	4	
23	4G0-1111G-00	RUBBER, mount 1	4	
24	90109-06605	BOLT	8	
25	4U8-1112G-00	RUBBER, mount 2	8	

FIG. 2 CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5N8-11310-10	CYLINDER	1	
2	93210-69434	O-RING	4	
3	90340-12065	PLUG, straight screw	2	
4	90201-12790	WASHER, Plate	2	
5	93210-09443	O-RING	4	
6	91830-24016	PIN, dowel	4	
7	90430-14131	GASKET	2	
8	4H7-11351-0C	GASKET, cylinder	1	
9	95621-08330	BOLT, stud	1	
10	90201-08382	WASHER, Plate	3	
11	95311-08600	NUT	3	
12	92901-06600	WASHER, Plate	4	
13	95311-06600	NUT	2	
14	95311-06600	NUT	4	



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FIG. 3 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-11411-10	CRANKSHAFT	1	
2	93101-32088	OIL SEAL	1	
3	4H7-11416-01	PLANE BEARING, crankshaft 1	10	UR blue
	4H7-11416-11	PLANE BEARING, crankshaft 1	10	UR black
	4H7-11416-21	PLANE BEARING, crankshaft 1	10	UR brown
	4H7-11416-31	PLANE BEARING, crankshaft 1	10	UR green
	4H7-11416-41	PLANE BEARING, crankshaft 1	10	UR yellow
4	4H7-11631-00	PISTON (STD)	4	
	4H7-11636-00	PISTON (2ND O/S (2.50MM))	4	AP
	4H7-11638-00	PISTON (4TH O/S 1.00MM)	4	AP
5	4H7-11610-00	PISTON RING SET (STD)	4	
	4H7-11610-20	PISTON RING SET (2ND O/S)	4	AP
	4H7-11610-40	PISTON RING SET (4TH O/S)	4	AP
6	4H7-11633-00	PIN, Piston	4	
7	93450-17044	CIRCLIP	4	
8	4H7-11655-00	CONNECTING ROD ASSY	4	
9	4H7-11654-00	BOLT, connecting rod	2	
10	90179-07307	NUT	2	
11	4H7-11656-01	PLANE BEARING, connecting rod	8	UR
	4H7-11656-11	PLANE BEARING, connecting rod	8	UR
	4H7-11656-21	PLANE BEARING, connecting rod	8	UR
	4H7-11656-31	PLANE BEARING, connecting rod	8	UR

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CRANKSHAFT BEARING SELECTION
Housing No - Shaft No - Bearing No

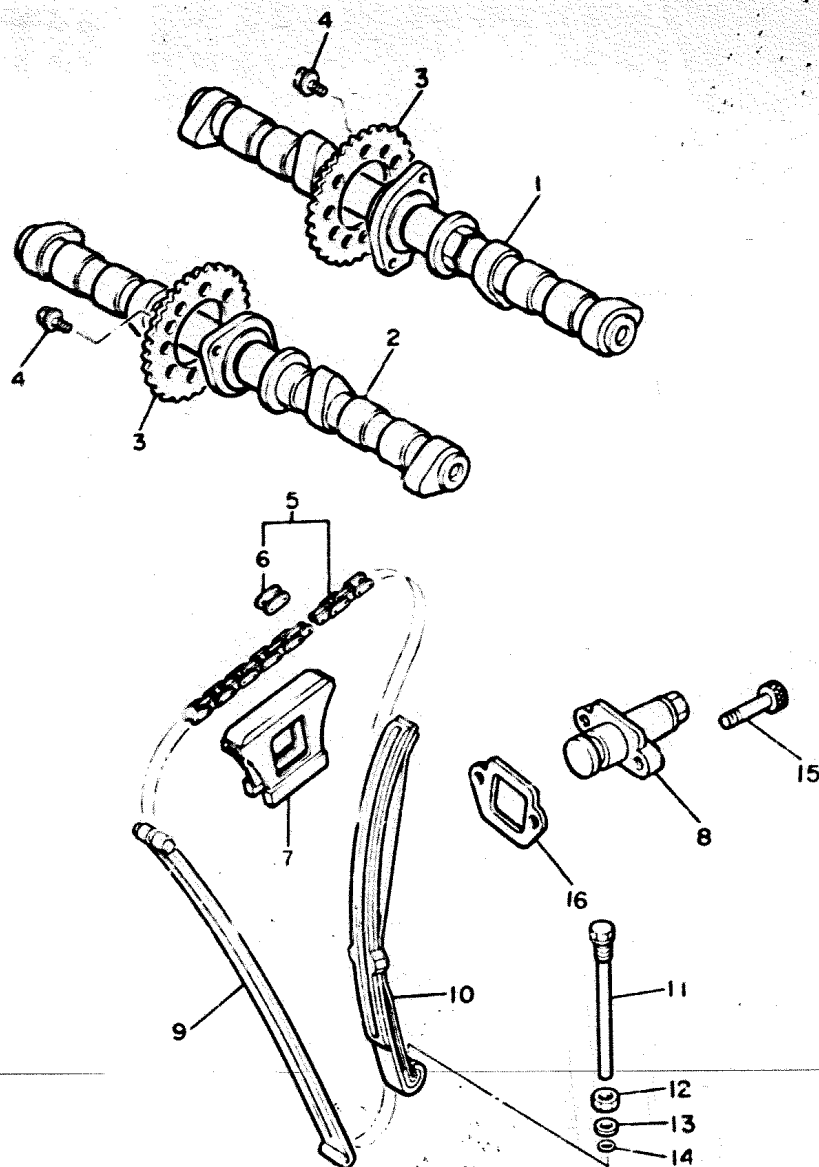
BEARING No	PART No	COLOUR
BEARING 1	4H7-11416-01	BLUE
BEARING 2	4H7-11416-11	BLACK
BEARING 3	4H7-11416-21	BROWN
BEARING 4	4H7-11416-31	GREEN
BEARING 5	4H7-11416-41	YELLOW

CONNECTING ROD BEARING SELECTION
Housing No - Shaft No - Bearing No

BEARING No	PART No	COLOUR
BEARING 1	4H7-11656-01	BLUE
BEARING 2	4H7-11656-11	BLACK
BEARING 3	4H7-11656-21	BROWN
BEARING 4	4H7-11656-31	GREEN

FIG. 4 CAMSHAFT CHAIN

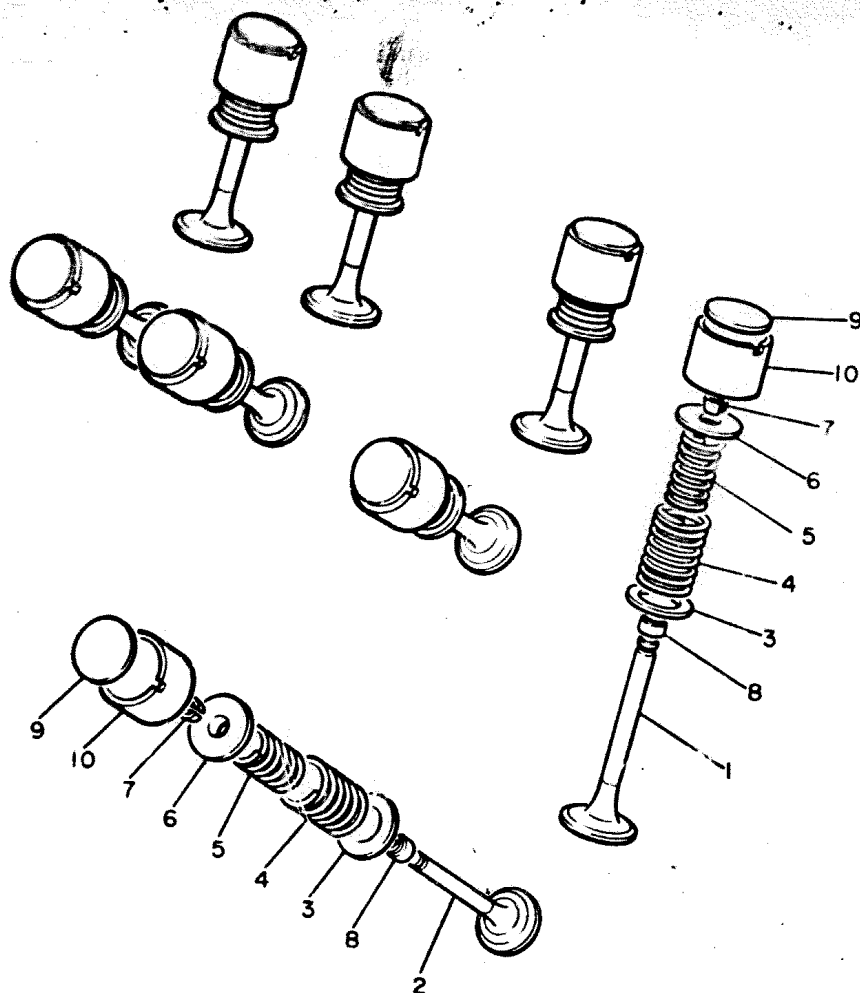
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-12171-00	CAMSHAFT 1	1	
2	4H7-12181-00	CAMSHAFT 2	1	
3	4H7-12176-01	SPROCKET, cam chain (32T)	2	
4	90105-07087	BOLT, washer based	4	
5	94500-02120	CHAIN (BF05M-120L)	1	
6	94600-02001	JOINT, chain	1	tsubakimoto
7	4H7-12241-00	GUIDE, stopper 2	1	
8	5G2-12210-10	TENSIONER ASSY, cam chain	1	
9	4H7-12251-00	DAMPER, chain 1	1	
10	4H7-12252-00	DAMPER, chain 2	1	
11	90109-10570	BOLT	1	
12	95301-10700	NUT	1	
13	92901-08600	WASHER, Plate	1	
14	93210-08006	O-RING	1	
15	91316-06025	BOLT	2	
16	5G2-12213-00	GASKET, tensioner case	1	



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FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-12111-00	VALVE, intake	4	
2	4H7-12121-00	VALVE, exhaust	4	
3	4H7-12116-00	SEAT, valve spring	8	
4	4H7-12114-00	SPRING, valve outer	8	
5	4H7-12113-00	SPRING, valve inner	8	
6	2F3-12117-00	RETAINER, valve spring	8	
7	1J7-12118-00	COTTER, valve	16	
8	1J7-12119-01	SEAL, valve stem	8	
9	1J7-12169-01	PAD, adjusting (2.00)	8	UR
	1J7-12169-11	PAD, adjusting (2.05)	8	UR
	1J7-12169-21	PAD, adjusting (2.10)	8	UR
	1J7-12169-31	PAD, adjusting (2.15)	8	UR
	1J7-12169-41	PAD, adjusting (2.20)	8	UR
	1J7-12169-51	PAD, adjusting (2.25)	8	UR
	1J7-12169-61	PAD, adjusting (2.30)	8	UR
	1J7-12169-71	PAD, adjusting (2.35)	8	UR
	1J7-12169-81	PAD, adjusting (2.40)	8	UR
	1J7-12169-91	PAD, adjusting (2.45)	8	UR
	1J7-12169-A1	PAD, adjusting (2.50)	8	UR
	1J7-12169-E1	PAD, adjusting (2.55)	8	UR
	1J7-12169-F1	PAD, adjusting (2.60)	8	UR
	1J7-12169-G1	PAD, adjusting (2.65)	8	UR
	1J7-12169-H1	PAD, adjusting (2.70)	8	UR
	1J7-12169-J1	PAD, adjusting (2.75)	8	UR
	1J7-12169-K1	PAD, adjusting (2.80)	8	UR
	1J7-12169-L1	PAD, adjusting (2.85)	8	UR
	1J7-12169-M1	PAD, adjusting (2.90)	8	UR
	1J7-12169-N1	PAD, adjusting (2.95)	8	UR

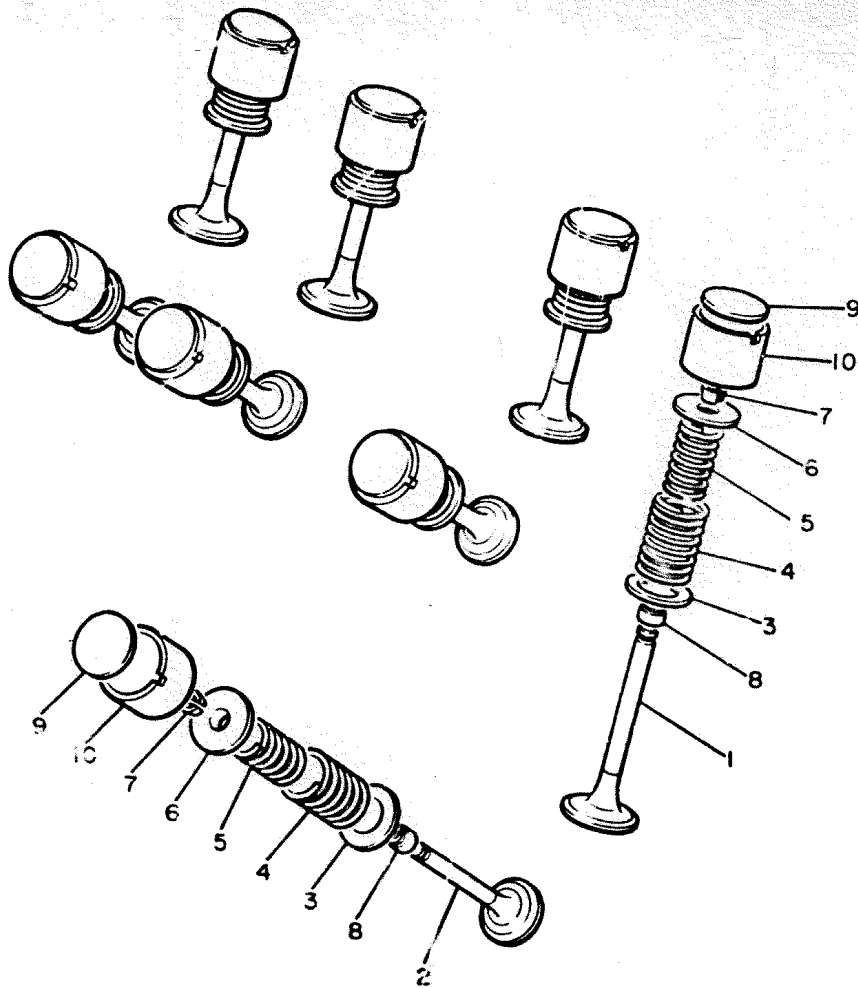


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FIG. 5 VALVE

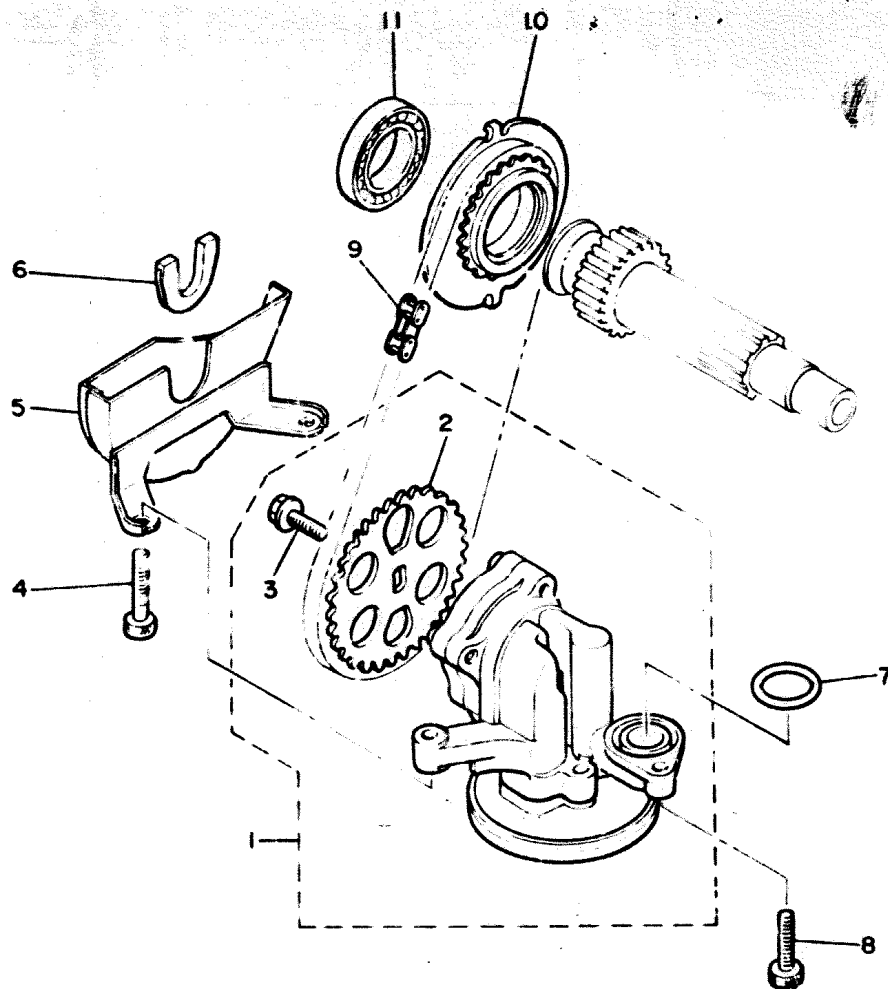
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
9	1J7-12169-R1	PAD, adjusting (3.00)	8	UR
	1J7-12169-T1	PAD, adjusting (3.05)	8	UR
	1J7-12169-U1	PAD, adjusting (3.10)	8	UR
	1J7-12169-V1	PAD, adjusting (3.15)	8	UR
	1J7-12169-W1	PAD, adjusting (3.20)	8	UR
10	4H7-12153-01	LIFTER, valve	8	



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FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G2-1330J-00	OIL PUMP ASSY	1	
2	5G2-13355-00	•SPROCKET, driven	1	
3	90105-06154	•BOLT, washer based	1	
4	90110-06035	BOLT, hexagon socket head	2	
5	4H7-13327-00	COVER, Pump Gear	1	
6	4H7-13328-00	GROMMET, Gear cover	1	
7	93210-18319	O-RING	1	
8	91316-06025	BOLT	1	
9	94580-25062	CHAIN (DID25 62L)	1	
10	4H7-13354-00	SPROCKET, drive (25T)	1	
11	93315-23208	BEARING, cylindrical	1	

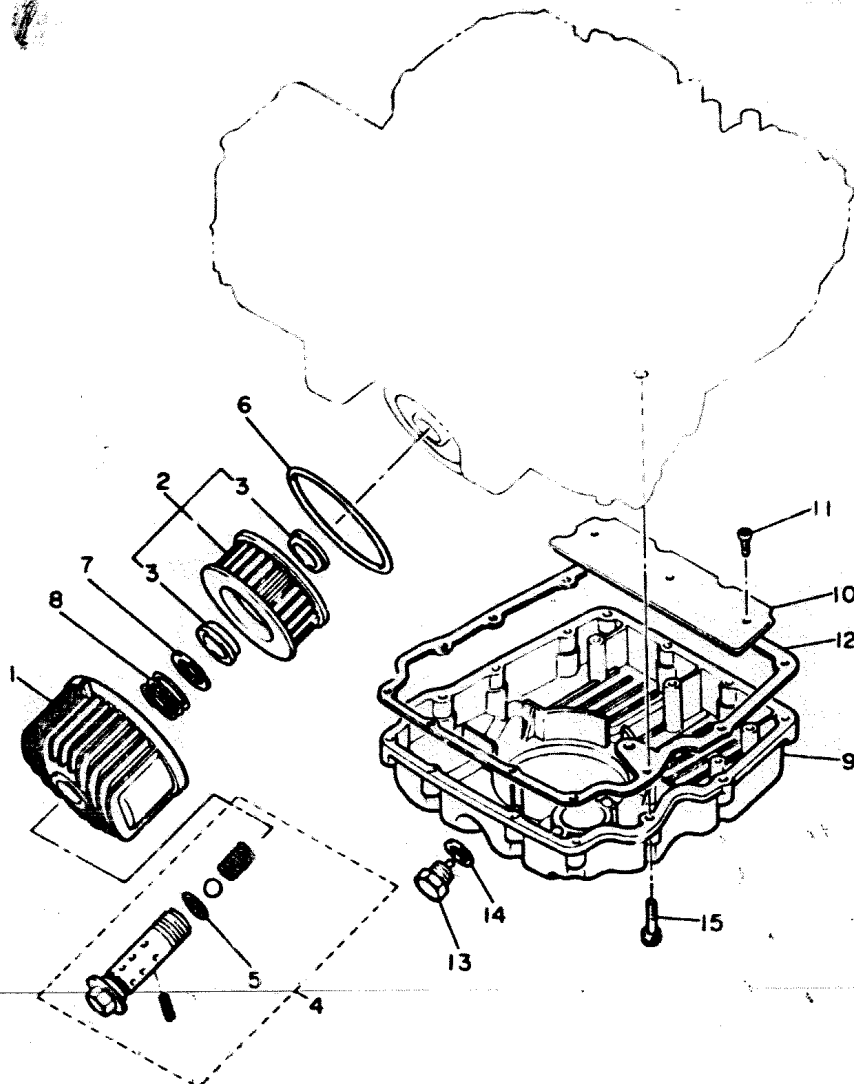


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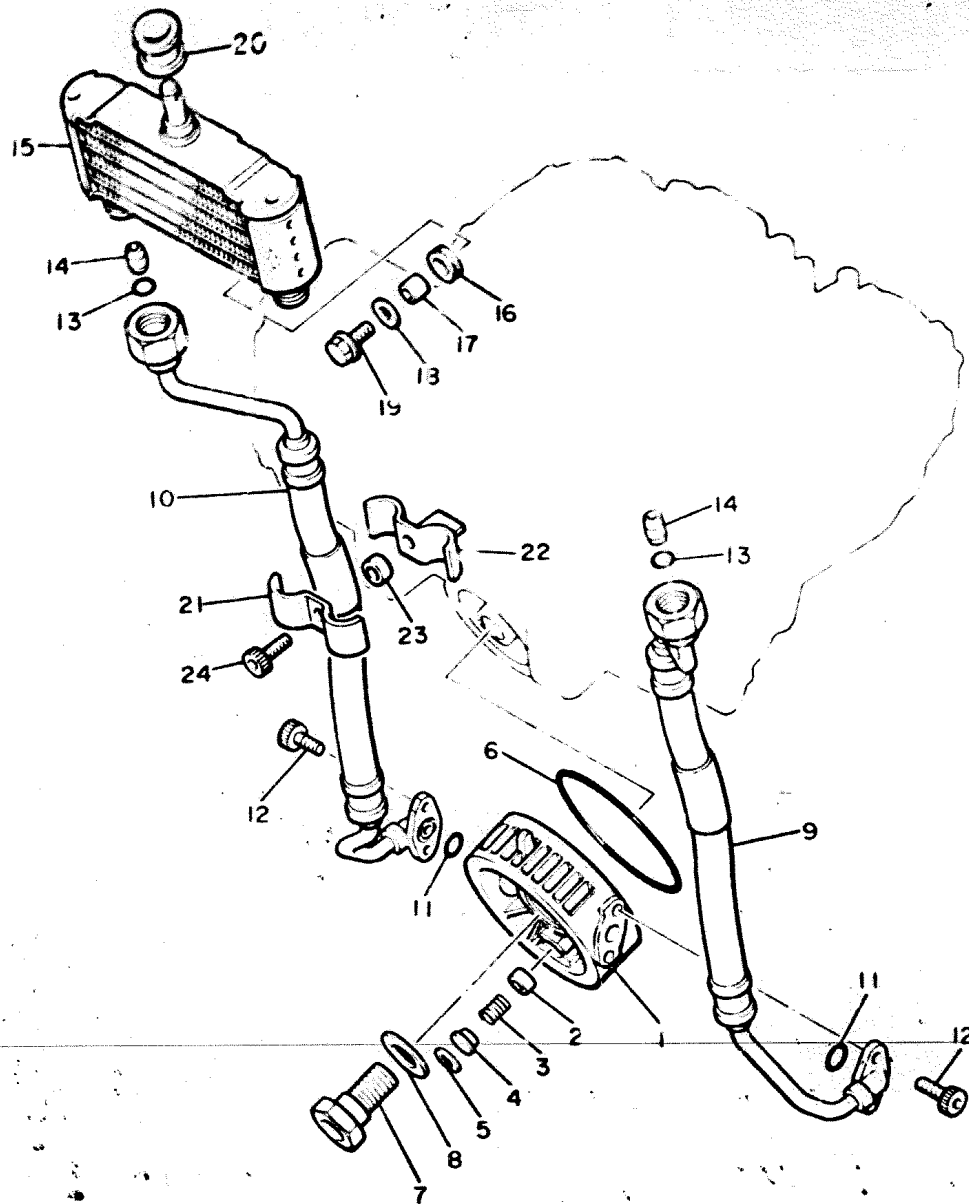
FIG. 7 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-13447-00	COVER, oil element	1	
2	1L9-13440-91	ELEMENT ASSY, oil cleaner	1	
3	90480-23193	GROMMET	2	
4	1L9-13340-01	BY-PASS VALVE ASSY	1	
5	93210-16325	O-RING	1	
6	93210-88324	O-RING	1	
7	90201-21608	WASHER, Plate	1	
8	90501-20422	SPRING, compression	1	
9	4H7-13417-02	COVER, strainer	1	
10	4H7-13331-00	PLATE, baffle lower	1	
11	92501-06010	SCREW, Pan head	3	
12	4H7-13414-00	GASKET, strainer cover	1	
13	90340-14042	PLUG, straight screw	1	
14	214-11198-01	GASKET	1	
15	91316-06030	BOLT	13	



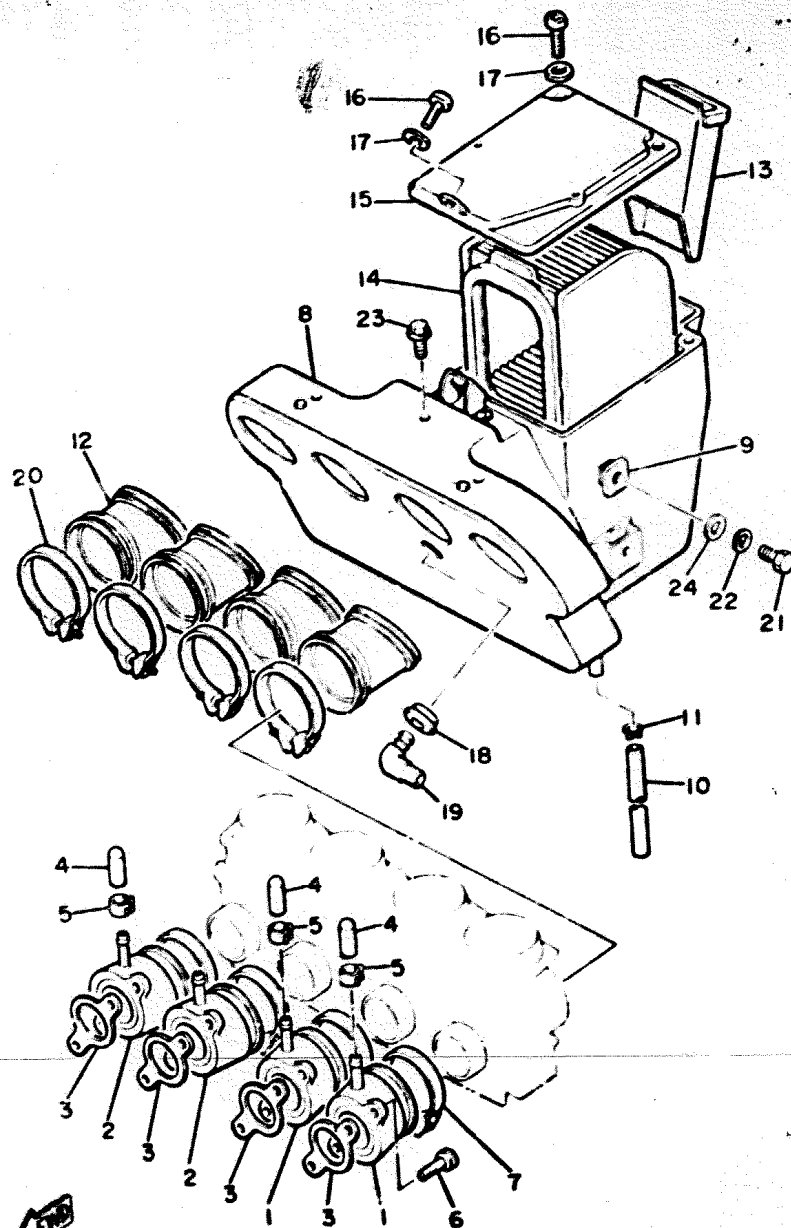
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FIG. 8 OIL COOLER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-13461-00	PLATE, adaptor	1	
2	2H9-13493-00	PLUNGER	1	
3	90501-12413	SPRING, compression	1	
4	90209-06173	WASHER	1	
5	93420-17046	CIRCLIP	1	
6	93210-88324	O-RING	1	
7	90401-20053	BOLT, union	1	
8	90201-25526	WASHER, plate	1	
9	4K0-13464-00	HOSE, oil 1	1	
10	4K0-13465-00	HOSE, oil 2	1	
11	93210-10197	O-RING	2	
12	91316-06016	BOLT	4	
13	93210-12152	O-RING	2	
14	91810-08016	PIN, dowel	2	
15	4K0-13470-00	OIL COOLER ASSY	1	
16	90480-15235	GROMMET	2	
17	90387-060A7	COLLAR	2	
18	90209-06174	WASHER	2	
19	95826-06020	BOLT, flange	2	
20	90480-16284	GROMMET	1	
21	90462-1006E	CLAMP	1	
22	90462-10095	CLAMP	1	
23	90387-0703E	COLLAR	1	
24	91316-06025	BOLT	1	

FIG. 9 INTAKE



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G2-13586-01	JOINT, carburetor 1	2	
2	5G2-13596-00	JOINT, carburetor 2	2	
3	4H7-13556-01	GASKET, manifold	4	
4	1J7-13569-00	PLUG, blind	3	
5	90467-10039	CLIP	3	
6	91316-06020	BOLT	8	
7	90460-49183	CLAMP, hose	4	
8	4H7-14401-00	AIR CLEANER CASE ASSY	1	
9	4H7-14484-00	PLATE, cleaner case fitting	1	
10	90445-11182	HOSE	1	
11	90467-09006	CLIP	1	
12	4H7-14453-00	JOINT, air cleaner 1	4	
13	4H7-14437-00	DUCT	1	
14	4H7-14451-00	ELEMENT, air cleaner	1	
15	4H7-14412-00	CAP, cleaner case 1	1	
16	92501-06012	SCREW, Pan head	3	
17	92902-06600	WASHER	3	
18	90480-16278	GROMMET	1	
19	4H7-14419-00	PIPE	1	
20	90460-56105	CLAMP, hose	4	
21	97301-06018	BOLT	1	
22	92901-06100	WASHER, spring	1	
23	90119-06029	BOLT, with washer	1	
24	90201-06067	WASHER, plate	1	

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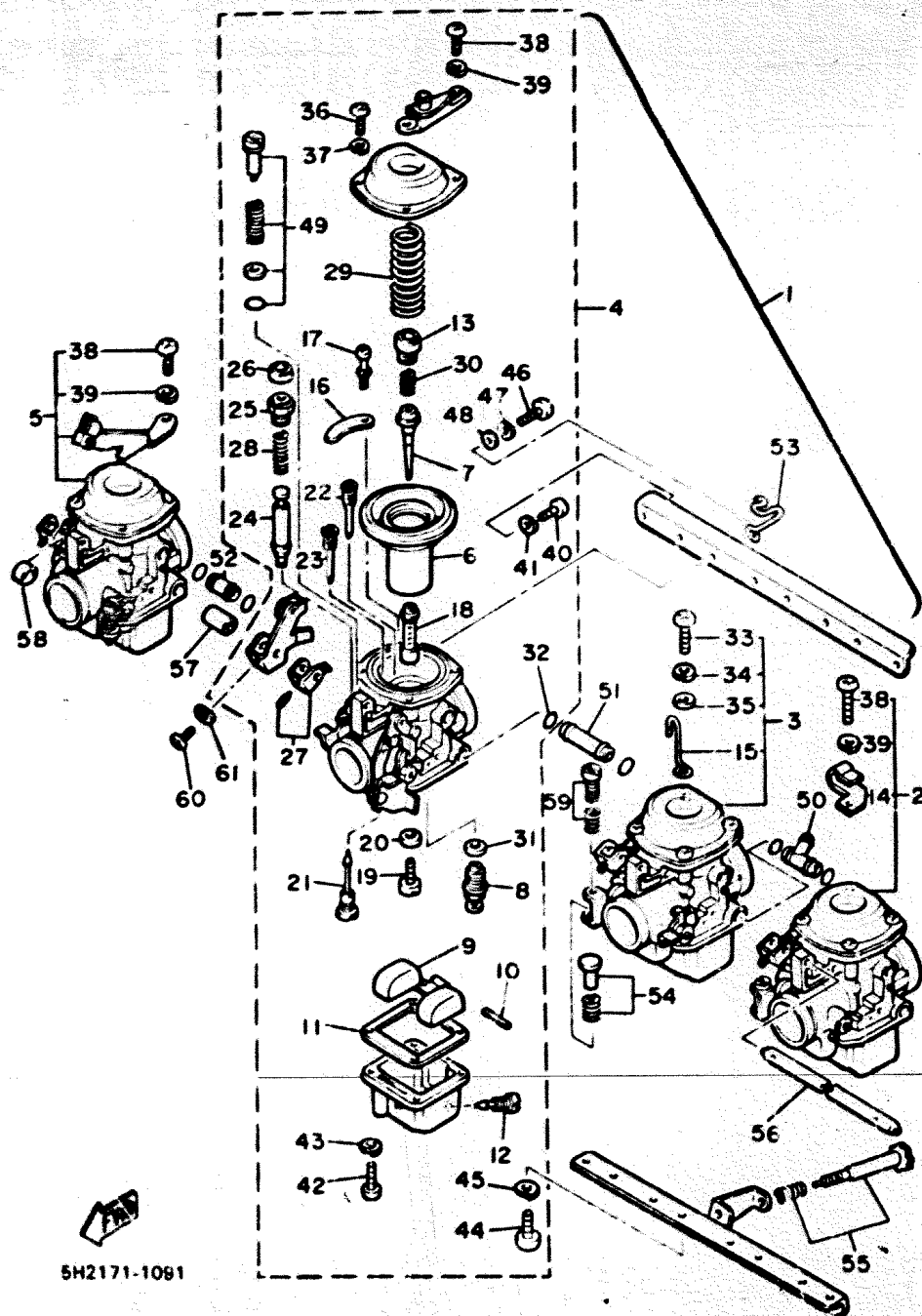


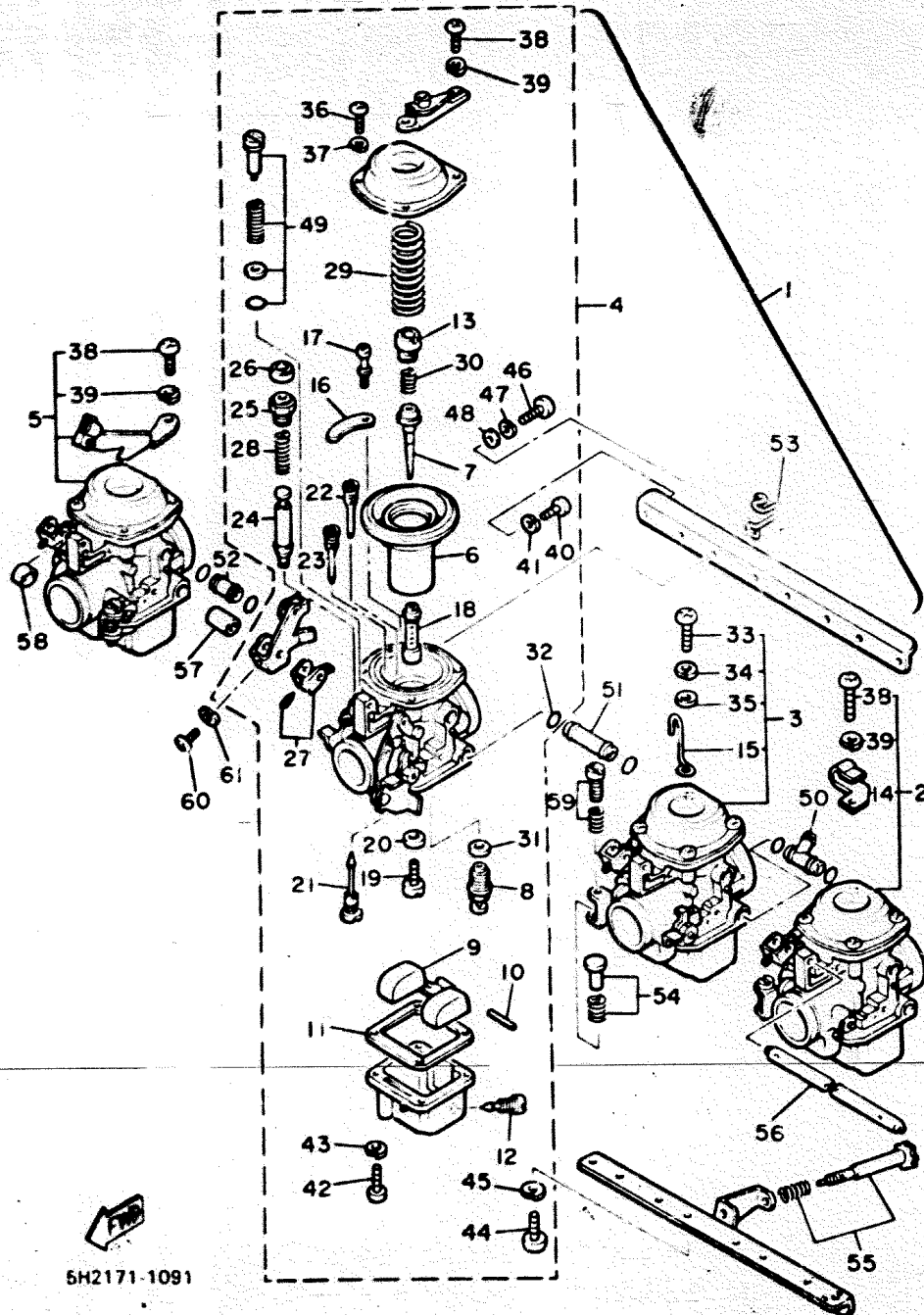
FIG. 10 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5N9-14900-00	CARBURETOR ASSY	1	
2	5N9-14901-00	•CARBURETOR ASSY 1	1	
3	5N9-14902-00	•CARBURETOR ASSY 2	1	
4	5N9-14903-00	•CARBURETOR ASSY 3	1	
5	5N9-14904-00	•CARBURETOR ASSY 4	1	
6	4H7-14940-00	•DIAPHRAGM ASSY	4	
7	4H7-14917-10	•JET, needle	4	
8	4H7-14990-00	•NEEDLE VALVE ASSY	4	
9	4H7-14985-00	•FLOAT	4	
10	4H7-14186-00	•PIN, float	4	
11	4H7-14984-00	•GASKET, float chamber	4	
12	4H7-14191-00	•PLUG, drain	4	
13	4H7-14936-00	•SEAT, spring	4	
14	4H7-14159-00	•CLIP	1	
15	4H7-14139-00	•CLIP, pipe	1	
16	4H7-14527-00	•PLATE	4	
17	4H7-14325-00	•SCREW, Pan head	4	
18	4H7-14921-32	•NOZZLE, main	4	
19	4H7-14925-12	•JET, main	4	
20	4H7-14945-00	•WASHER, main Jet	4	
21	4H7-14948-43	•JET	4	
22	4H7-14928-10	•JET, main air (#50)	4	
23	4H7-14949-41	•JET, Pilot, air	4	
24	4H7-14171-00	•PLUNGER, starter	4	
25	4H7-14174-00	•CAP, Plunger	4	
26	4H7-14173-00	•COVER, Plunger cap	4	
27	5G2-W1495-00	•STARTER LEVER SET	4	
28	4H7-14135-00	•SPRING, Plunger	4	

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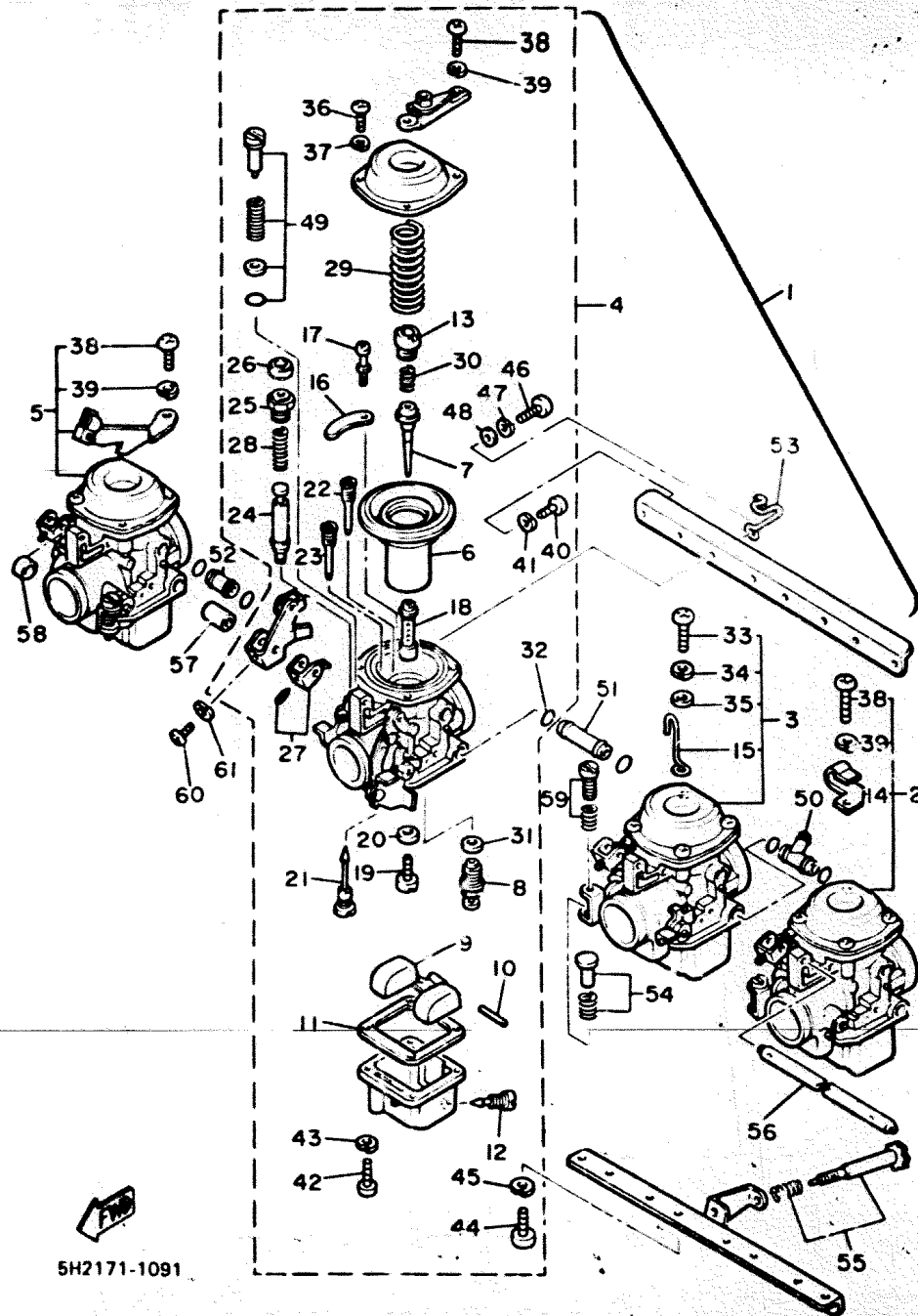
FIG. 10 CARBURETOR



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REL. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4H7-14933-00	..SPRING, diaPhragm	4	
30	4H7-14589-01	..SPRING	4	
31	4H7-14952-00	..WASHER	4	
32	3J3-14147-00	..O-RING	6	
33	98503-04010	..SCREW, Pan head	1	
34	92901-04100	..WASHER, sPring	1	
35	92901-04600	..WASHER, Plate	1	
36	98501-04008	..SCREW, Pan head	10	
37	92901-04100	..WASHER, sPring	10	
38	98503-04010	..SCREW, Pan head	5	
39	92901-04100	..WASHER, sPring	5	
40	98501-05010	..SCREW, Pan head	10	
41	92901-05100	..WASHER, sPring	10	
42	98501-05016	..SCREW, Pan head	16	
43	92901-05100	..WASHER, sPring	16	
44	92501-06012	..SCREW, Pan head	8	
45	92901-06100	..WASHER, sPring	8	
46	98501-05012	..SCREW, Pan head	1	
47	92901-05100	..WASHER, sPring	1	
48	92901-05600	..WASHER, Plate	1	
49	5H2-W1494-00	..PILOT SCREW SET	4	
50	4H7-14988-00	..PIPE, starter connecting	1	
51	4H7-14188-01	..CONNECTOR	1	
52	4H7-14189-01	..CONNECTOR	1	
53	4H7-14919-00	..CLIP	1	
54	5G2-W1492-00	..THROTTLE ADJUST SCREW SET 2	3	
55	5G2-W1493-00	..THROTTLE ADJUST SCREW SET 3	1	
56	5G2-14978-00	..SHAFT, starter lever	1	

FIG. 10 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
57	4H7-14998-00	•BUSH	1	
58	4H7-14973-00	•WASHER	1	
59	5G2-W1491-00	•THROTTLE ADJUST SCREW SET 1	3	
60	98501-03016	•SCREW, Pan head	1	
61	92903-03100	•WASHER, sPrinE	1	

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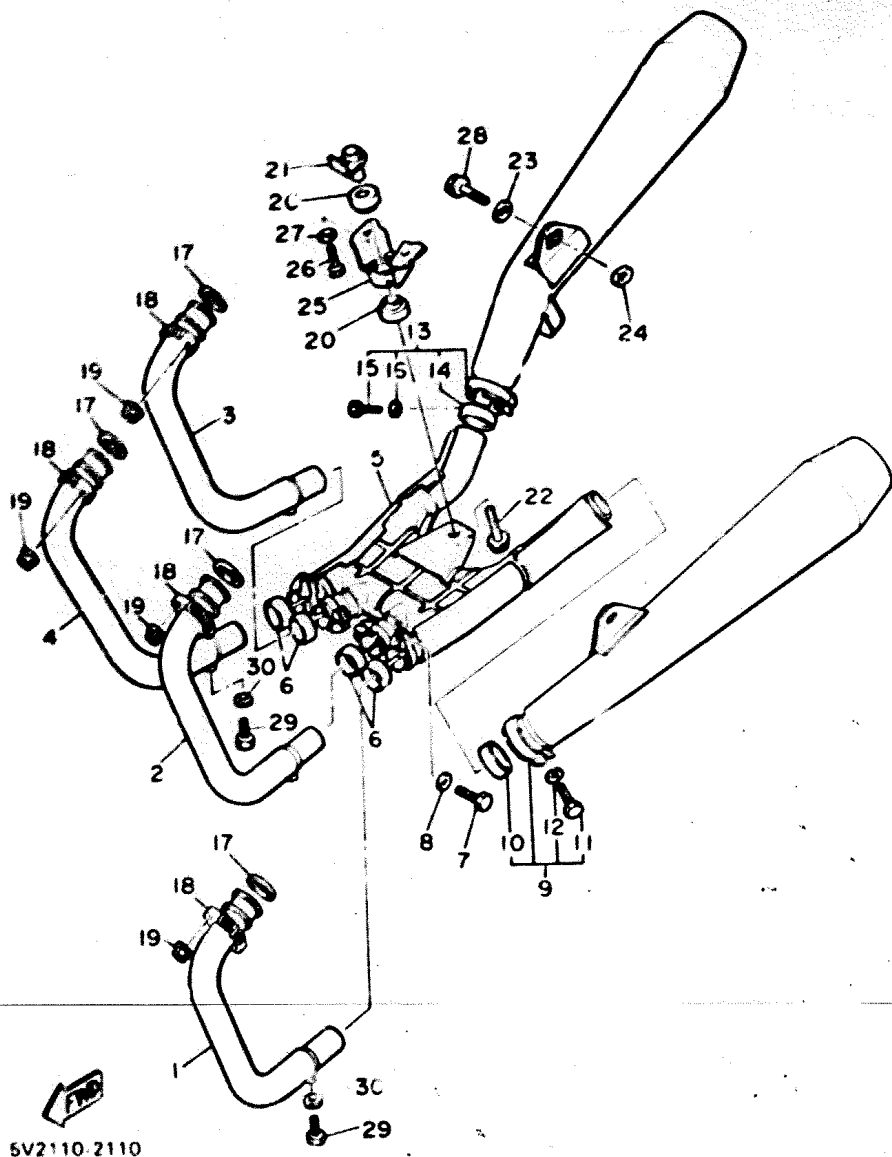
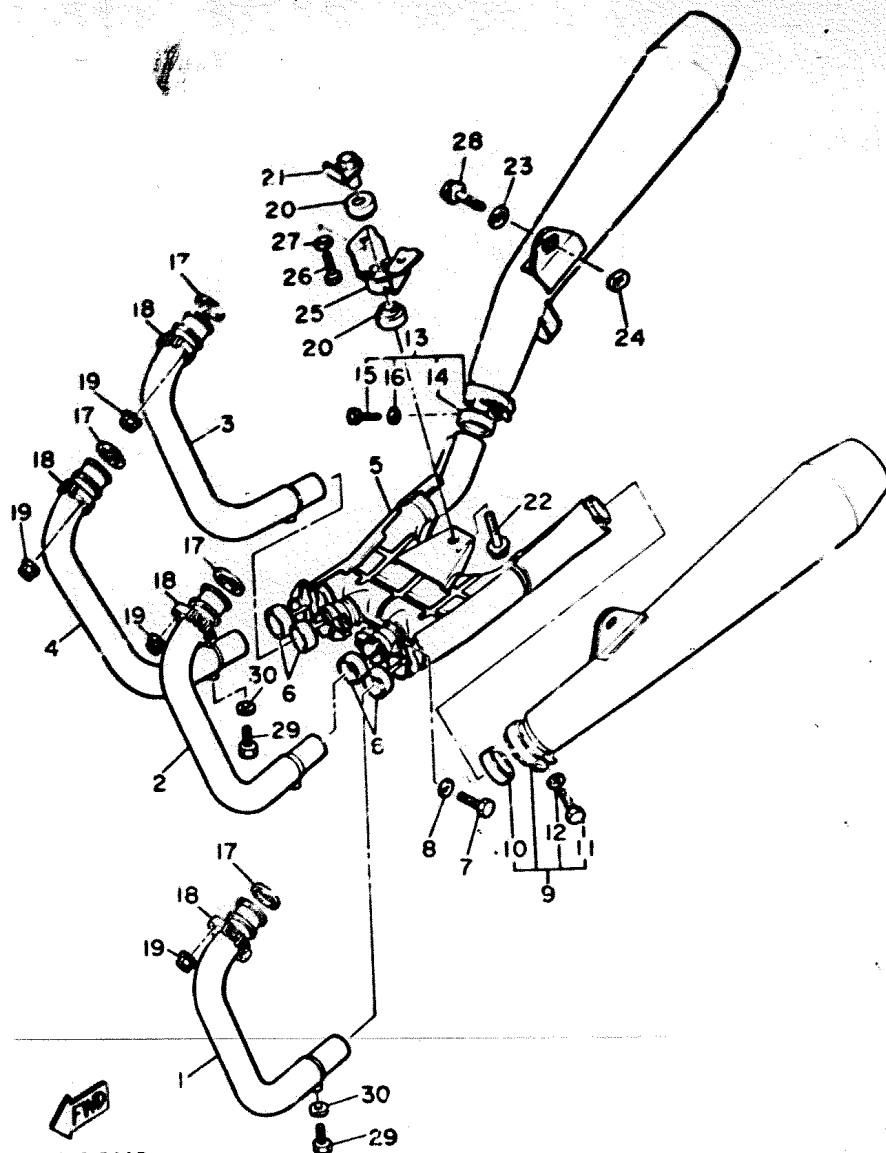


FIG. 11 EXHAUST

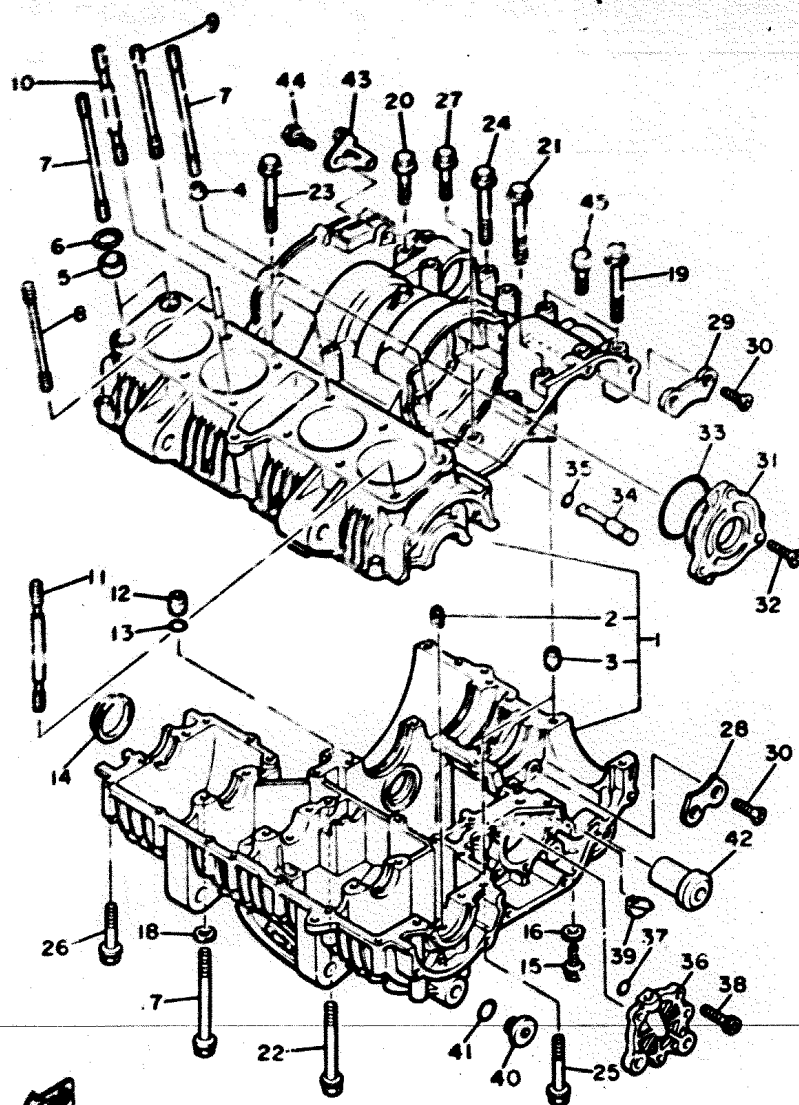
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-14611-01	PIPE, exhaust 1	1	
2	4K0-14621-01	PIPE, exhaust 2	1	
3	4K0-14631-01	PIPE, exhaust 3	1	
4	4K0-14641-01	PIPE, exhaust 4	1	
5	4K0-14615-00	JOINT, exhaust 1	1	
6	4H7-14714-00	GASKET, muffler	4	
7	97311-08020	BOLT	4	
8	92901-08600	WASHER, Plate	4	
9	4K0-14710-00	MUFFLER ASSY 1	1	
10	1L9-14714-01	GASKET, muffler	1	
11	97311-08025	BOLT	1	
12	92901-08600	WASHER, Plate	1	
13	4K0-14720-00	MUFFLER ASSY 2	1	
14	1L9-14714-01	GASKET, muffler	1	
15	97311-08025	BOLT	1	
16	92901-08600	WASHER, Plate	1	
17	4H7-14613-00	GASKET, exhaust Pipe	4	
18	4H7-14612-00	NUT, ring	4	
19	90179-06306	NUT	8	
20	4K0-14747-00	DAMPER, muffler	2	
21	4K0-14638-00	COLLAR	1	
22	95801-10040	BOLT, flange	1	
23	90201-10669	WASHER, Plate	2	
24	90179-10276	NUT	2	
25	4K0-14791-00	STAY, muffler	1	
26	97311-08025	BOLT	2	
27	92901-08600	WASHER, Plate	2	
28	95821-10030	BOLT, flange	2	

FIG. 11 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	97313-06012	BOLT	4	
30	92903-06600	WASHER, Plate	4	

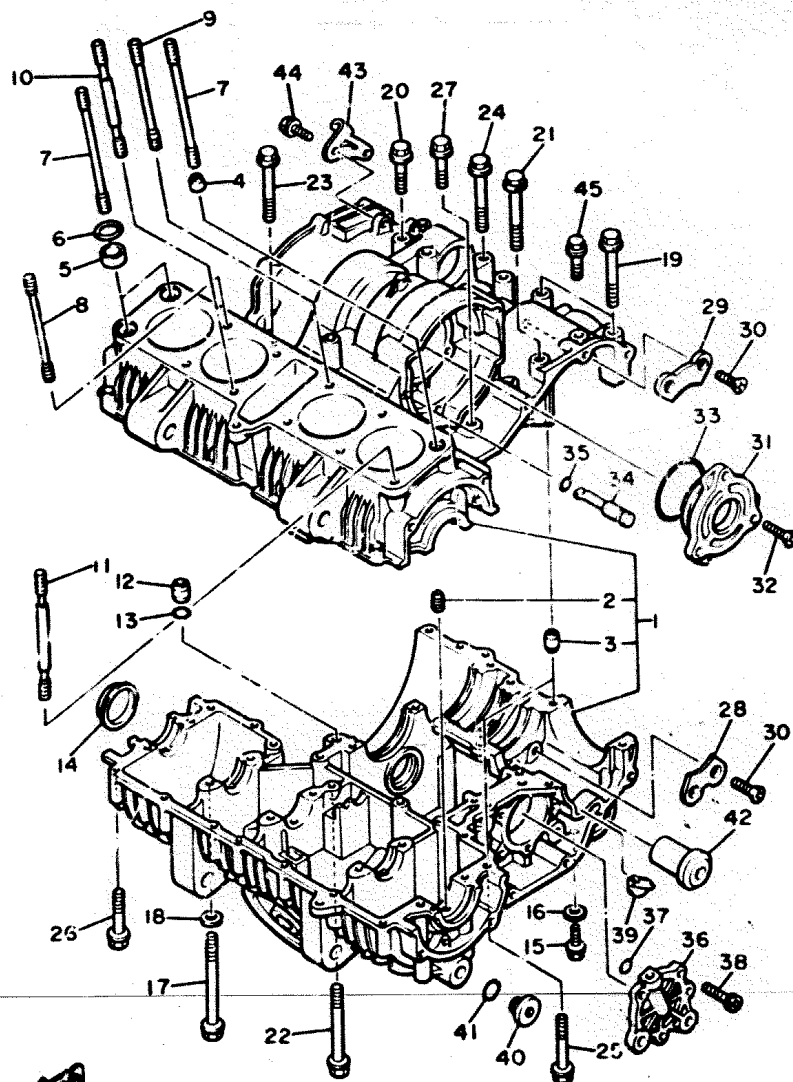
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FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-15100-02	CRANKCASE ASSY	1	
2	4H7-15138-00	NOZZLE 1	3	
3	91830-22016	PIN, dowel	3	
4	91830-24016	PIN, dowel	1	
5	90387-18547	COLLAR	2	
6	93210-18322	O-RING	2	
7	90116-10330	BOLT, stud	3	
8	90116-10329	BOLT, stud	3	
9	90116-10328	BOLT, stud	1	
10	4H7-11363-00	BOLT, cylinder holding 3	4	
11	4H7-11364-00	BOLT, cylinder holding 4	1	
12	91830-22016	PIN, dowel	1	
13	93210-11124	O-RING	1	
14	90378-48105	PLUG	1	
15	90105-08003	BOLT, washer based	1	
16	90201-08087	WASHER, Plate	1	
17	95811-08105	BOLT, flange	10	
18	90201-08366	WASHER, Plate	8	
19	95811-08065	BOLT, flange	2	
20	95811-06135	BOLT, flange	2	
21	95811-06120	BOLT, flange	1	
22	95811-06080	BOLT, flange	3	
23	95811-06070	BOLT, flange	3	
24	95811-06060	BOLT, flange	6	
25	95811-06055	BOLT, flange	2	
26	95811-08045	BOLT, flange	7	
27	95811-06035	BOLT, flange	3	
28	4H7-15381-00	PLATE, bearing cover	1	



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FIG. 12 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4H7-15383-00	PLATE, bearing cover	1	
30	90149-08152	SCREW	4	
31	4H7-15163-01	HOUSING, bearing 1	1	
32	90151-06014	SCREW, countersunk	3	
33	93210-62439	O-RING	1	
34	4H7-13454-00	NOZZLE	1	
35	93210-07540	O-RING	1	
36	502-15164-00	HOUSING, bearing 2	1	
37	93210-07438	O-RING	1	
38	91311-06020	BOLT	3	
39	4H7-15365-00	GROMMET	1	
40	4K0-15189-00	PLUG	2	
41	93210-21276	O-RING	2	
42	90387-125A2	COLLAR	2	
43	4K0-15441-00	HOLDER, clutch cable	1	
44	91316-06012	BOLT	2	
45	95801-06060	BOLT, flange	1	

FIG. 13 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-15412-01	SCRAPER, oil	1	
2	4V8-15416-01	COVER, oil Pump	1	
3	4V8-15426-01	COVER, oil Pump 2	1	
4	4H7-15456-00	GASKET, oil Pump cover 1	1	
5	98906-06020	SCREW, bind	8	
6	4K0-15415-00	COVER, Generator	1	
7	4H7-15455-00	GASKET 1	1	
8	91316-06070	BOLT	3	
9	5G9-15411-00	COVER, crankcase 1	1	
10	4H7-15451-00	GASKET, crankcase cover	1	
11	91830-21014	PIN, dowel	2	
12	91316-06025	BOLT	8	
13	91316-06040	BOLT	2	
14	371-11167-01	PIPE, breather 2	1	
15	4H7-11166-01	PIPE, breather 1	1	
16	90467-14015	CLIP	1	
17	90468-08104	CLIP	1	
18	4H7-15346-00	BREATHER 1	1	
19	4H7-15457-00	GASKET	1	
20	92501-06015	SCREW, Pan head	3	
21	4H7-15347-00	BREATHER 2	1	
22	4H7-15467-00	GASKET	1	
23	92501-06015	SCREW, Pan head	4	
24	4K0-15421-01	COVER, crankcase 2	1	
25	4H7-15461-01	GASKET, crankcase cover 2	1	
26	91830-21014	PIN, dowel	2	
27	91316-06025	BOLT	8	
28	91316-06040	BOLT	2	

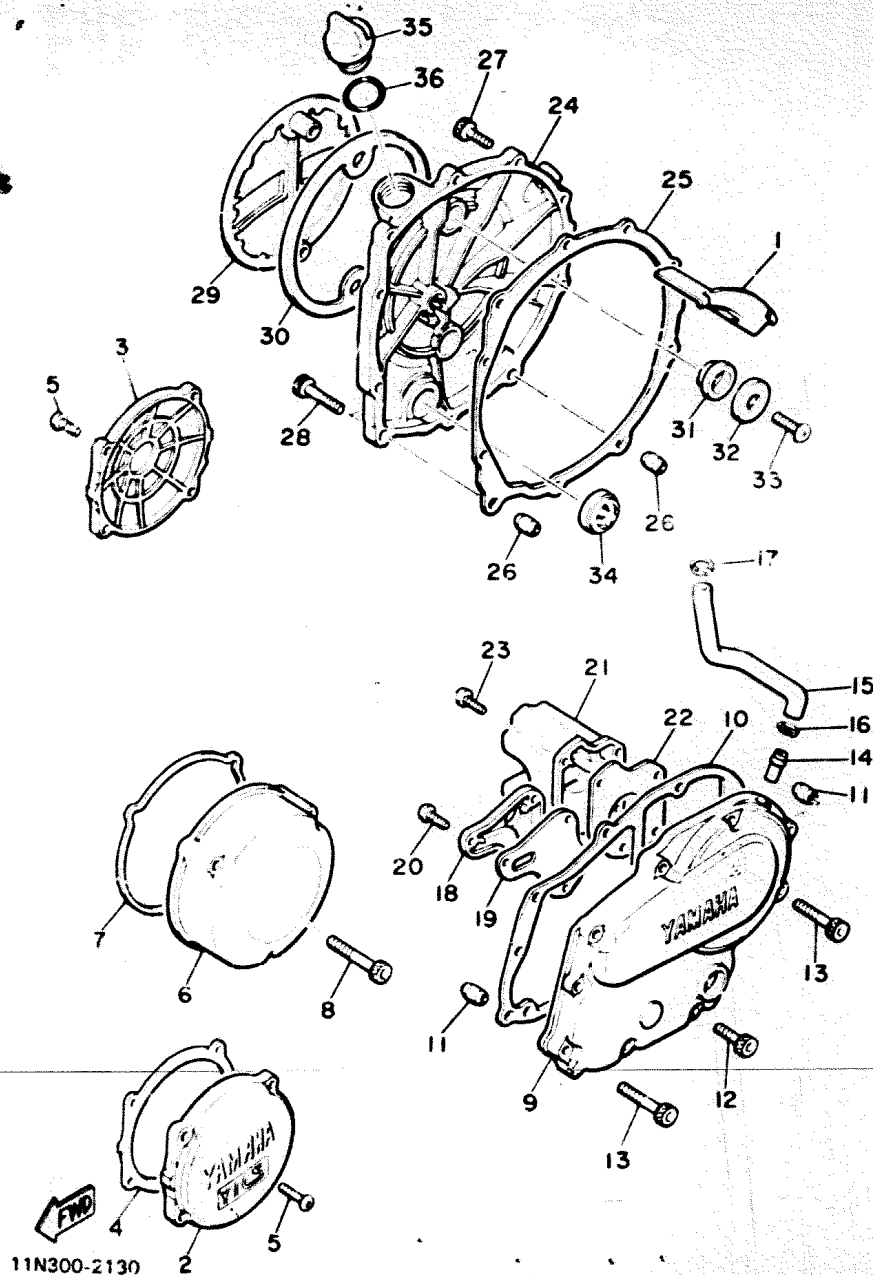


FIG. 13 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5G2-15417-00	COVER, cap	1	
30	4H7-15449-00	RING, rubber	1	
31	4H7-15486-00	GKOMET	2	
32	90209-06096	WASHER	2	
33	92501-06015	SCREW, Pan. head	2	
34	2H7-15361-00	GAUGE, level	1	
35	2H9-15363-00	PLUG, oil	1	
36	93210-27370	O-RING	1	

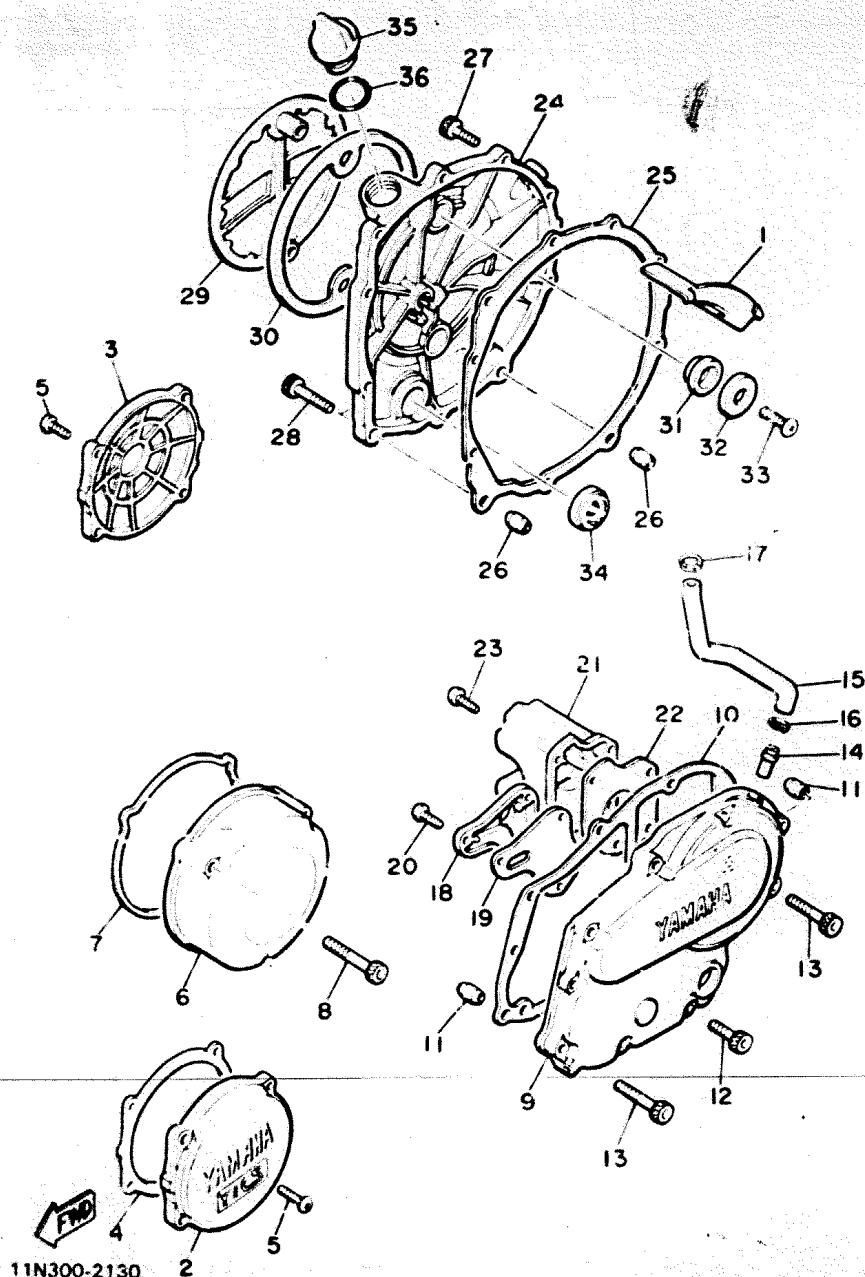
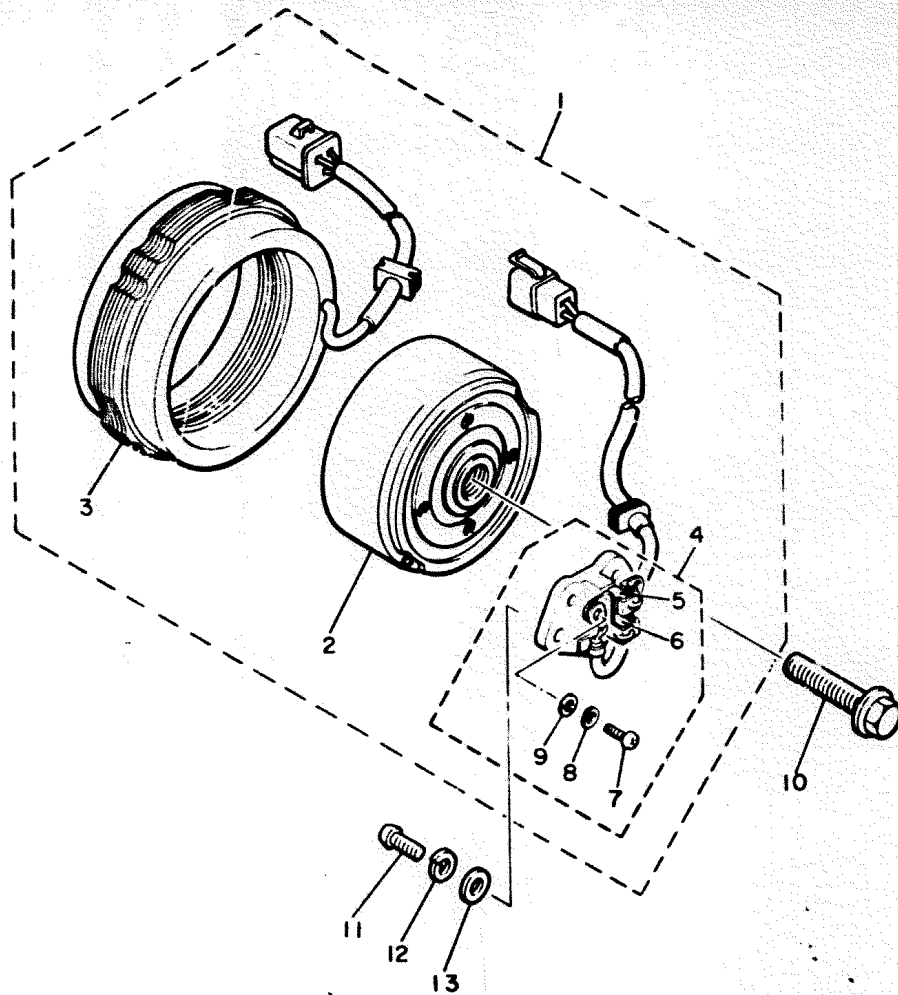


FIG. 14 A.C. GENERATOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-81600-10	A.C. GENERATOR ASSY	1	
2	4H7-81650-10	•ROTOR ASSY	1	
3	4H7-81610-10	•STATOR ASSY	1	
4	4H7-81619-10	•BRUSH HOLDER ASSY	1	
5	4H7-81611-10	••BRUSH 1	1	
6	4H7-81612-10	••BRUSH 2	1	
7	98501-04012	••SCREW, Pan head	2	
8	92902-04100	••WASHER, sPring	2	
9	92901-04600	••WASHER, Plate	2	
10	90105-10152	BOLT, washer based	1	
11	92502-06016	SCREW, Pan head	2	
12	92902-06100	WASHER, sPring	2	
13	92902-06600	WASHER	2	

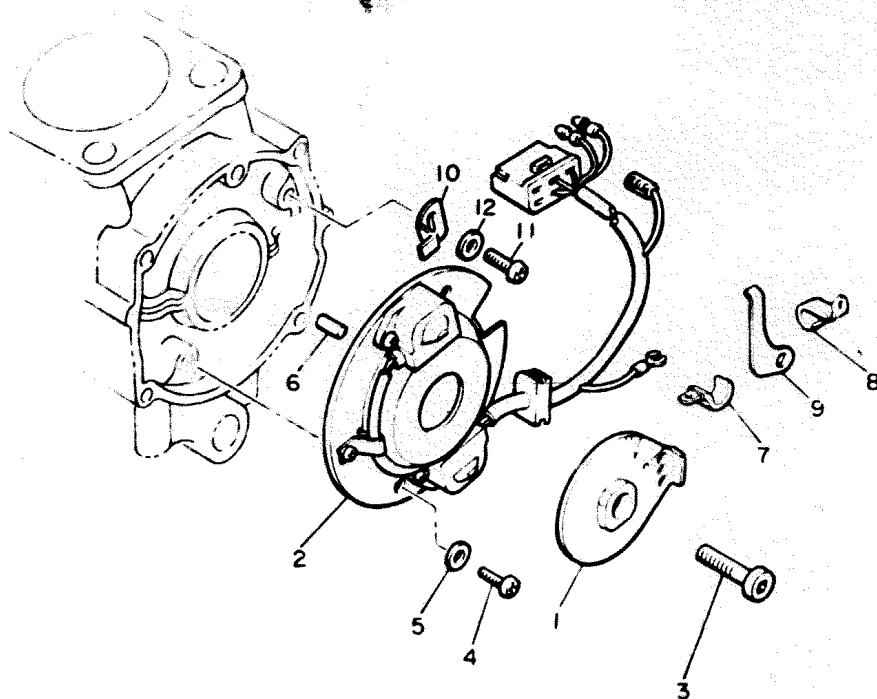


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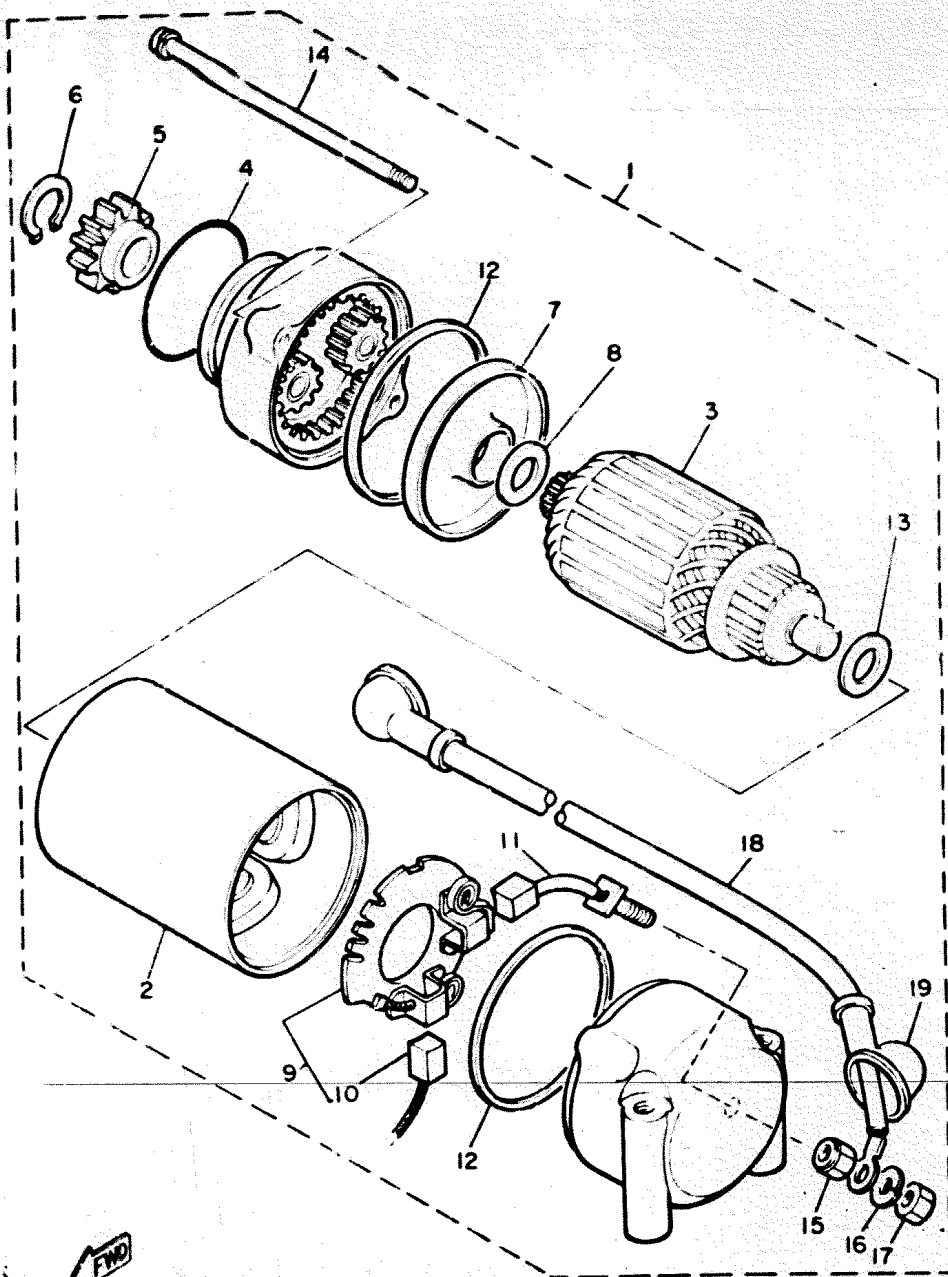
FIG. 15 PICKUP COIL GOVERNOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G2-81673-10	ROTOR	1	
2	5G2-81671-10	BASE, Pickup	1	
3	91316-08030	BOLT	1	
4	92501-06012	SCREW, Pan head	2	
5	92902-06600	WASHER	2	
6	93604-08071	PIN, dowel	1	
7	90465-08122	CLAMP	1	
8	90465-08156	CLAMP	1	
9	90465-12160	CLAMP	1	
10	4H7-81632-00	PLATE, timing	1	
11	92501-06012	SCREW, Pan head	1	
12	92901-06200	WASHER, Plain	1	



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FIG. 16 STARTING MOTOR

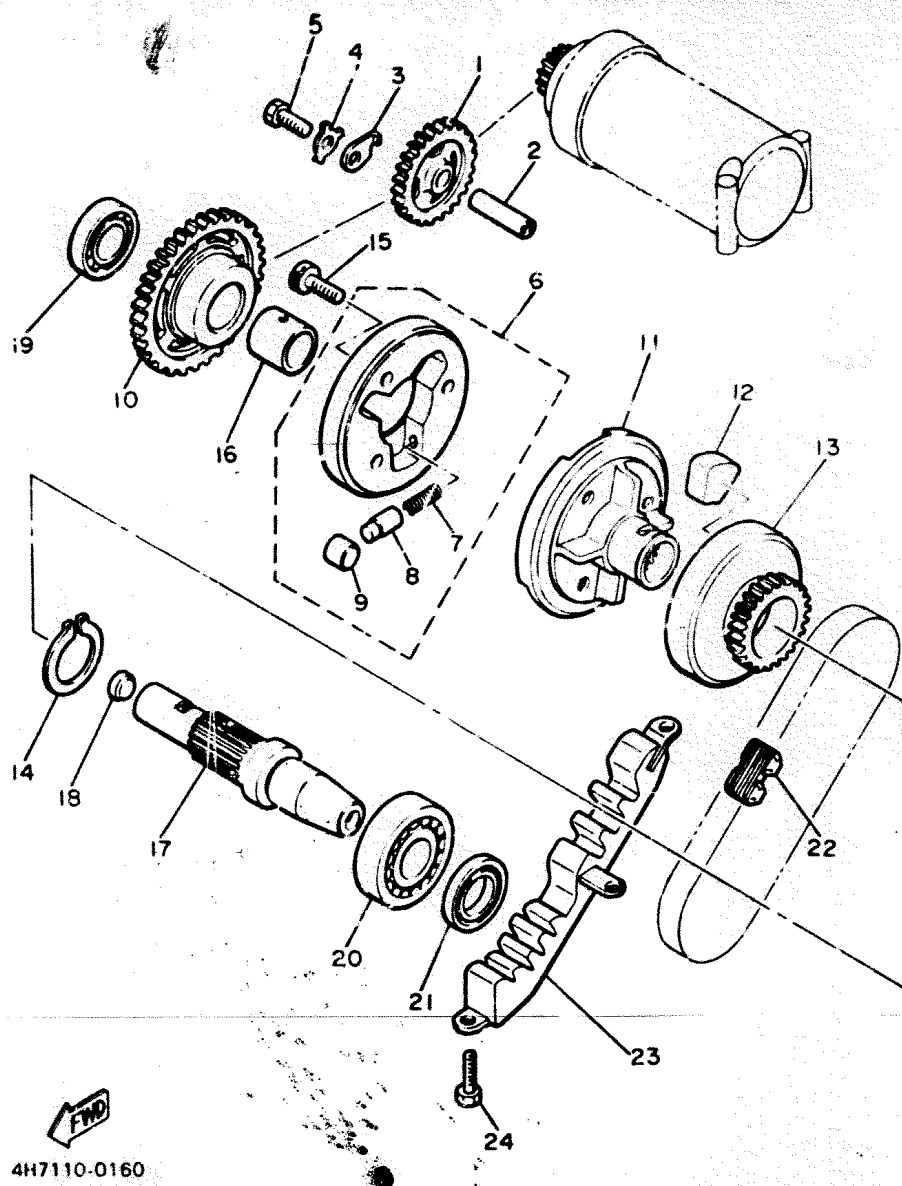


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-81800-50	STARTING MOTOR ASSY	1	
2	4K0-81810-01	STATOR ASSY	1	
3	4H7-81850-00	ARMATURE ASSY	1	
4	4H7-81847-01	O-RING	1	
5	4H7-15511-00	GEAR, starting motor (13T)	1	
6	4H7-81819-00	CIRCLIP	1	
7	4H7-81845-00	PLATE	1	
8	4H7-81843-00	WASHER 1	1	
9	4H7-81840-01	BRUSH HOLDER ASSY	1	
10	4H7-81811-00	BRUSH 1	1	
11	4H7-81812-01	BRUSH 2	1	
12	4H7-81844-00	GASKET	2	
13	4H7-81824-00	WASHER 2	1	
14	4K0-81826-01	BOLT	2	
15	4H7-81872-00	NUT, special	1	
16	92901-06100	WASHER, spring	1	
17	95302-06600	NUT	1	
18	4H7-81815-00	WIRE, starter	1	
19	4H7-81871-00	CAP	1	

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FIG. 17 STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-15512-00	GEAR, idler 1 (27T)	1	
2	4H7-15521-00	SHAFT 1	1	
3	2H7-15531-00	PLATE, stopPer	1	
4	5C215-06040	WASHER, lock	1	
5	97301-06016	BOLT	1	
6	4H7-15580-10	STARTER CLUTCH OUTER ASSY	1	
7	9C501-04596	.SPRING, comPression	3	
8	341-15583-05	.CAP, starter clutch sPring	3	
9	93615-12088	.PIN, dowel	3	
10	4H7-15517-00	GEAR, idler 2 (43T)	1	
11	4H7-15524-00	WHEEL, starter	1	
12	4H7-16155-00	ABSORBER 1	8	
13	4H7-15519-00	SPROCKET, starter (21T)	1	
14	93410-32052	CIRCLIP	1	
15	91316-08014	BOLT	3	
16	90387-202A7	COLLAR	1	
17	4H7-15522-00	SHAFT 2	1	
18	90331-12028	PLUG	1	
19	93306-00401	BEARING (B6004)	1	
20	93306-20541	BEARING (B6205)	1	
21	93102-25218	OIL SEAL	1	
22	4H7-11456-00	CHAIN, Primary	1	
23	4H7-11474-00	GUIDE, upper	1	
24	97301-06014	BOLT	3	

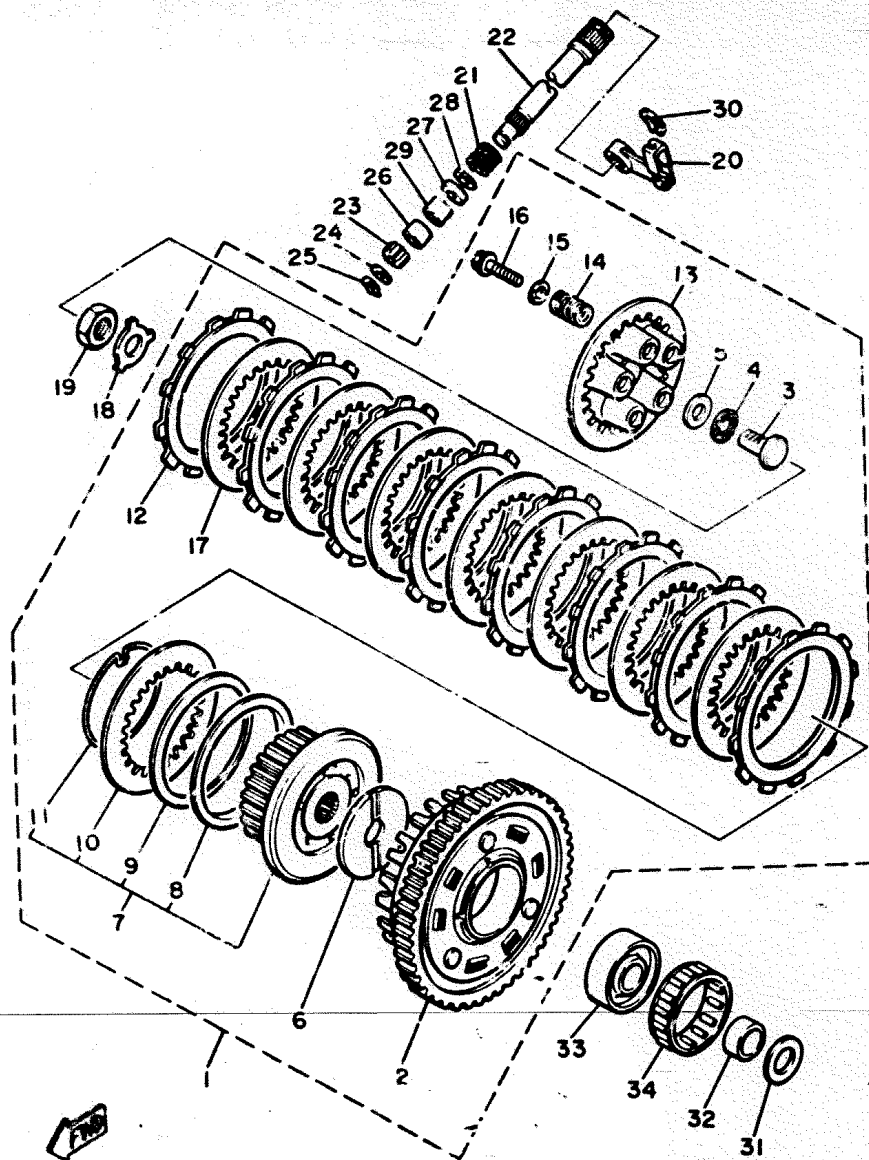


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FIG. 18 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-16300-10	CLUTCH ASSY	1	
2	4H7-16150-10	•PRIMARY DRIVEN GEAR COMP (97T)	1	
3	4H7-16356-00	•ROD, Push 1	1	
4	93340-21505	•BEARING	1	
5	90201-151A7	•WASHER, Plate	1	
6	4H7-16154-00	•PLATE, thrust 1	1	
7	4H7-16370-00	•CLUTCH BOSS ASSY	1	
8	1J7-16384-00	••PLATE, seat	1	
9	1J7-16383-01	••SPRING, clutch boss	1	
10	168-16324-00	••PLATE, clutch 1	1	
11	1J7-16385-00	••RING, clutch boss	1	
12	4H7-16321-00	•PLATE, friction	8	
13	4H7-16351-00	•PLATE, Pressure 1	1	
14	90501-23598	•SPRING, compression	5	
15	90201-061A5	•WASHER, Plate	5	
16	95821-06025	•BOLT, flange	5	
17	4H7-16325-00	•PLATE, clutch 2	7	
18	90215-20170	WASHER, lock	1	
19	90170-20257	NUT	1	
20	4H7-16340-00	PUSH LEVER ASSY	1	
21	90508-16459	SPRING, torsion	1	
22	4H7-16382-01	AXLE, Push lever	1	
23	4H7-16398-00	PINION, releas (16T)	1	
24	92901-08600	WASHER, Plate	1	
25	93430-07012	CIRCLIP	1	
26	93317-11020	BEARING, cylindrical	1	
27	93102-12224	OIL SEAL	1	
28	102-18137-00-10	WASHER	1	

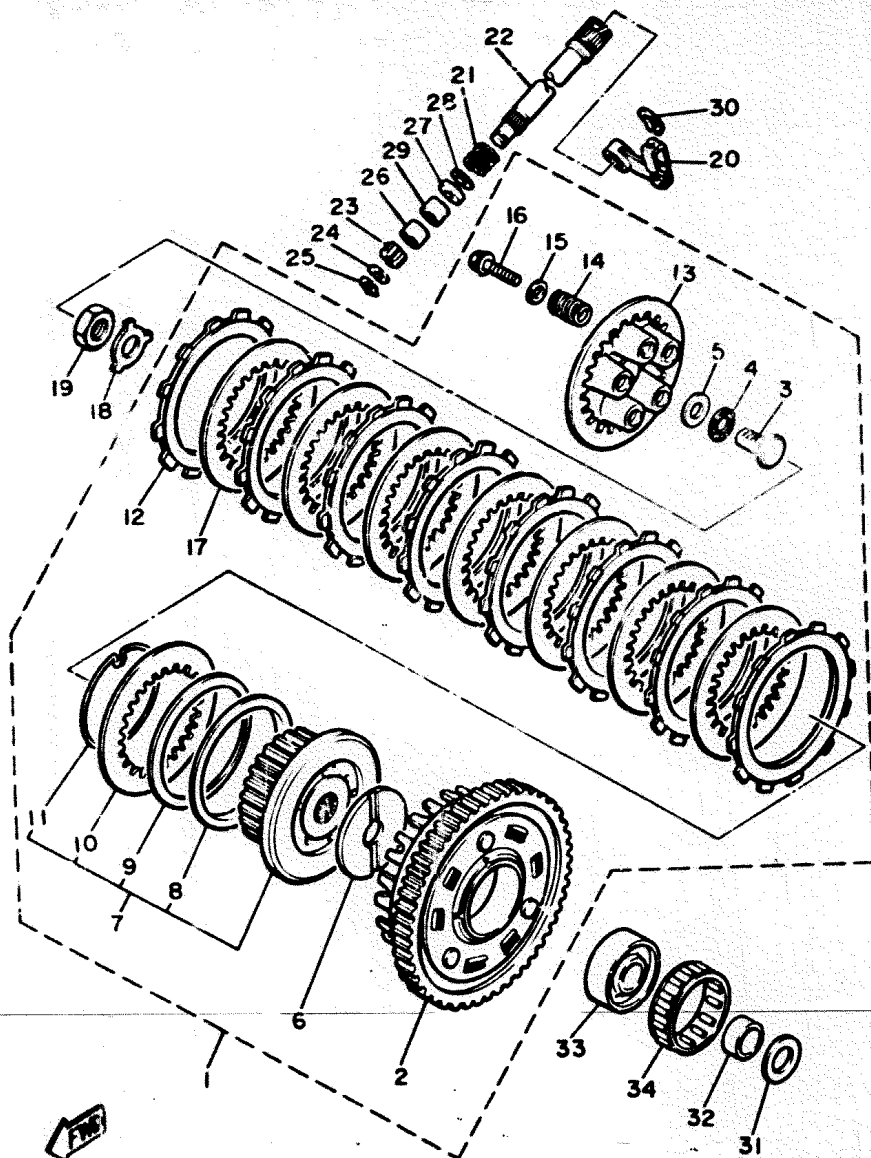


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FIG. 18 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93315-11206	BEARING, cylindrical	1	
30	93430-09035	CIRCLIP	1	
31	2K7-16154-00	PLATE, thrust 1	1	
32	90387-252A8	COLLAR	1	
33	4H7-16181-00	SPACER 1	1	
34	93310-365H3	BEARING, cylindrical	1	



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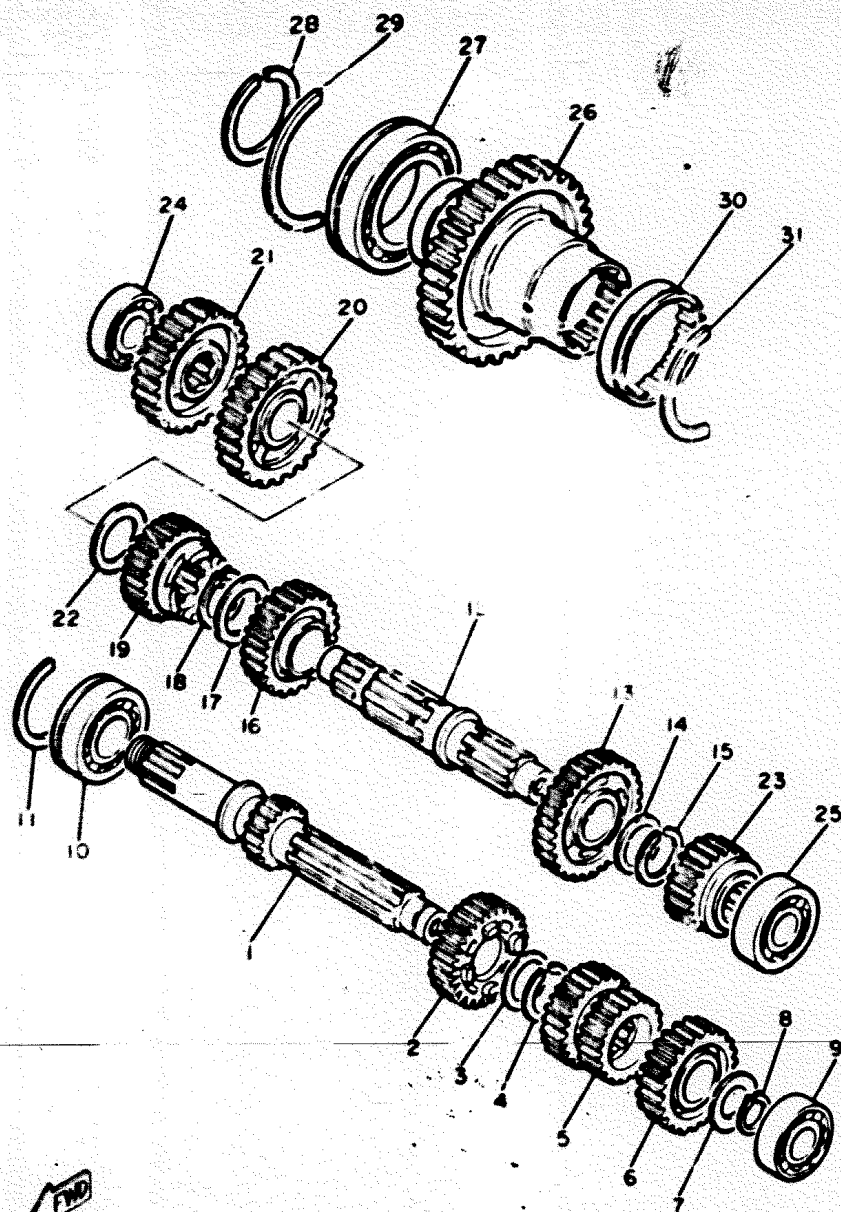


FIG. 19 TRANSMISSION

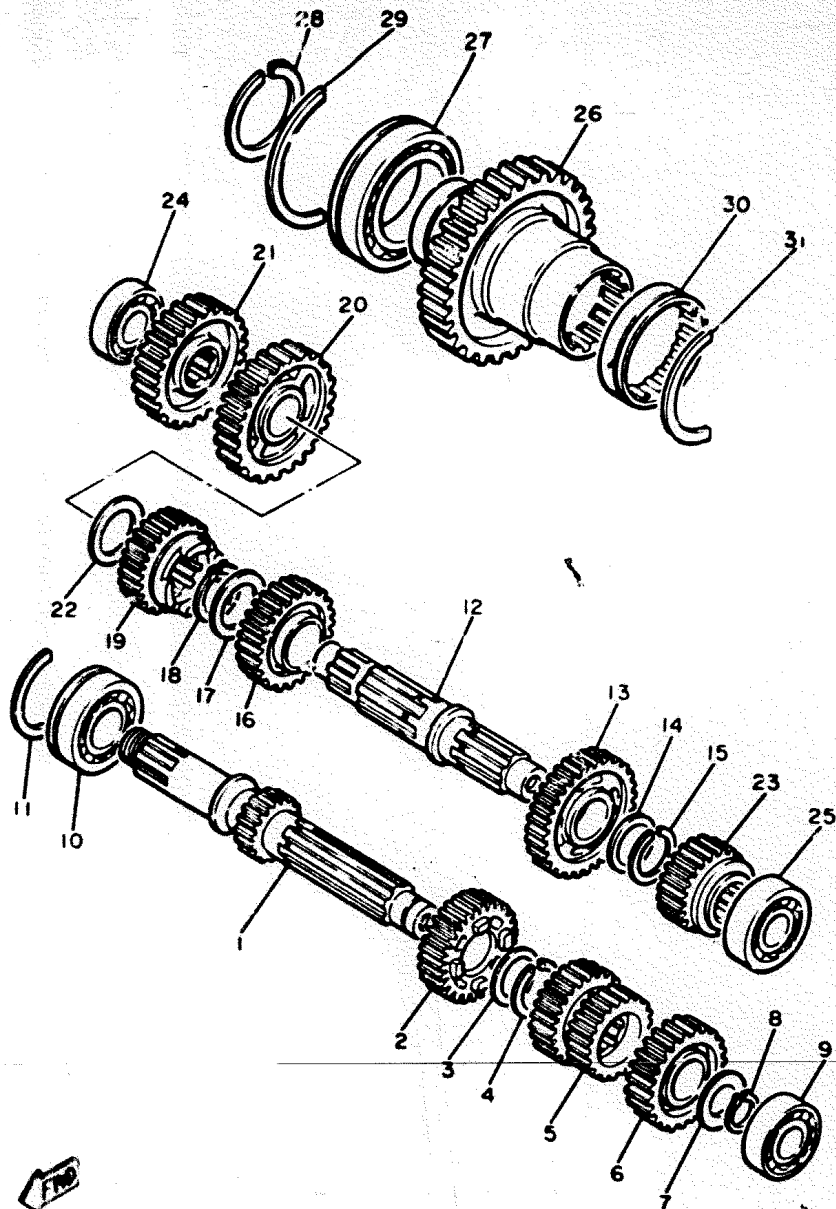
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-17401-00	MAIN AXLE ASSY (16T)	1	
2	4H7-17141-00	GEAR, 4th Pinion (30T)	1	
3	90209-22191	WASHER	1	
4	93440-25019	CIRCLIP	1	
5	4H7-17121-00	GEAR, 2nd/3rd Pinion (20/26T)	1	
6	4H7-17151-00	GEAR, 5th Pinion (32T)	1	
7	90201-20276	WASHER, Plate	1	
8	93410-20009	CIRCLIP	1	
9	93306-20434	BEARING (B6204)	1	
10	93306-30528	BEARING (B6305Z)	1	
11	278-17424-01	CIRCLIP 1	1	
12	4H7-17402-01	DRIVE AXLE ASSY	1	
13	4H7-17221-01	GEAR, 2nd wheel (30T)	1	
14	90209-22191	WASHER	1	
15	93440-25019	CIRCLIP	1	
16	4H7-17231-01	GEAR, 3rd wheel (30T)	1	
17	90209-25196	WASHER	1	
18	93440-28062	CIRCLIP	1	
19	4H7-17241-00	GEAR, 4th wheel (28T)	1	
20	4H7-17211-01	GEAR, 1st wheel (35T)	1	
21	4H7-17583-00	GEAR, middle drive (36T)	1	
22	90201-243A2	WASHER, Plate	1	
23	4H7-17251-01	GEAR, 5th wheel (26T)	1	
24	93306-30301	BEARING (B6303)	1	
25	93306-30425	BEARING (B3A581A)	1	
26	4H7-17583-00	GEAR, middle driven (49T)	1	
27	93306-91101	BEARING (B6911)	1	
28	93410-55057	CIRCLIP	1	



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FIG. 19 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93440-80082	CIRCLIP	1	
30	93311-36042	BEARING, cylindrical	1	
31	93440-72049	CIRCLIP	1	



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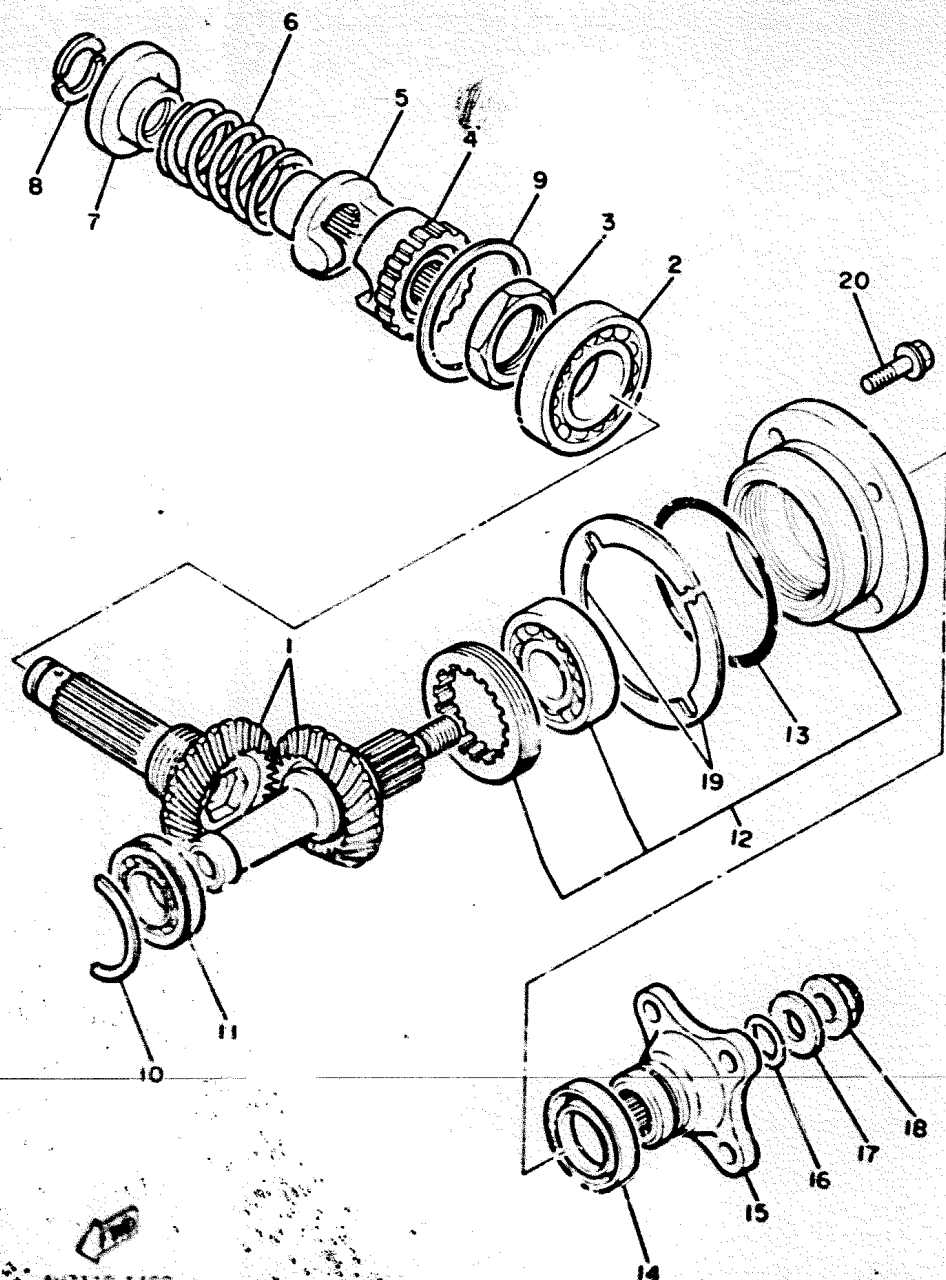
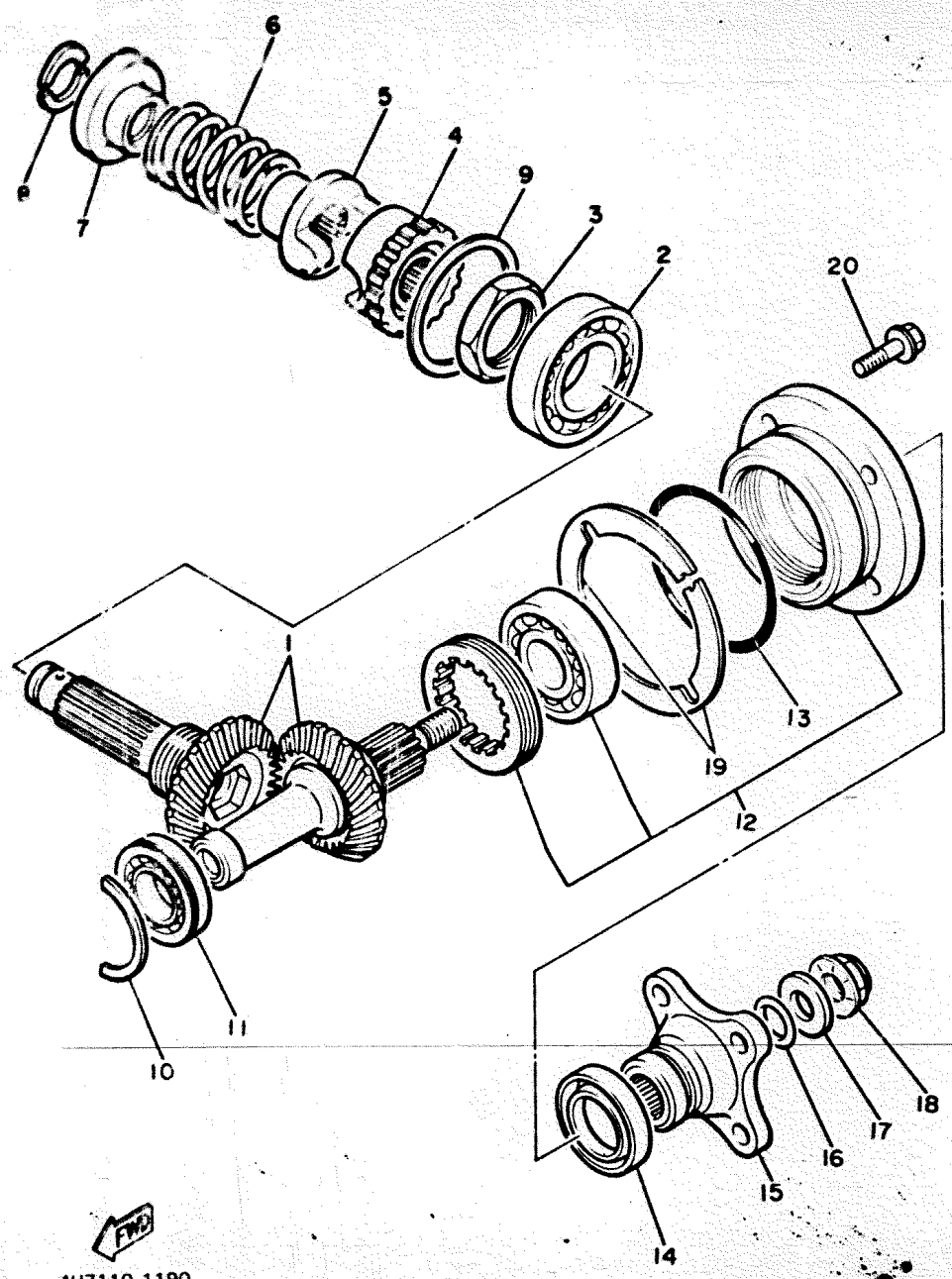


FIG. 20 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-W1751-00	MIDDLE GEAR SET	1	
2	93306-20709	BEARING (B6207)	1	
3	90179-34304	NUT	1	
4	4H7-17526-02	CAM, drive	1	
5	4H7-17527-00	CAM, driven	1	
6	90501-65575	SPRING, compression	1	
7	4H7-17524-00	HOLDER	1	
8	3H5-17529-00	WASHER, thrust	2	
9	4H7-17537-00-15	SHIM, thrust (0.15T)	1	UR
	4H7-17537-00-20	SHIM, thrust (0.20T)	1	UR
	4H7-17537-00-30	SHIM, thrust (0.30T)	1	UR
	4H7-17537-00-40	SHIM, thrust (0.40T)	1	UR
	4H7-17537-00-50	SHIM, thrust (0.50T)	1	UR
10	93440-47081	CIRCLIP	1	
11	93306-00508	BEARING (B6005)	1	
12	4H7-W1752-00	HOUSING COMP.	1	
13	93210-71360	O-RING	1	
14	93101-35097	OIL SEAL	1	
15	4H7-17555-00	FLANGE, middle gear	1	
16	93210-14359	O-RING	1	
17	90201-14633	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	4H7-17531-00-10	SHIM, Pinion (0.10T)	2	UR
	4H7-17531-00-15	SHIM, Pinion (0.15T)	2	UR
	4H7-17531-00-20	SHIM, Pinion (0.20T)	2	UR
	4H7-17531-00-30	SHIM, Pinion (0.30T)	2	UR
	4H7-17531-00-40	SHIM, Pinion (0.40T)	2	UR
	4H7-17531-00-50	SHIM, Pinion (0.50T)	2	UR

FIG. 20 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	95821-08030	BOLT, flange	4	



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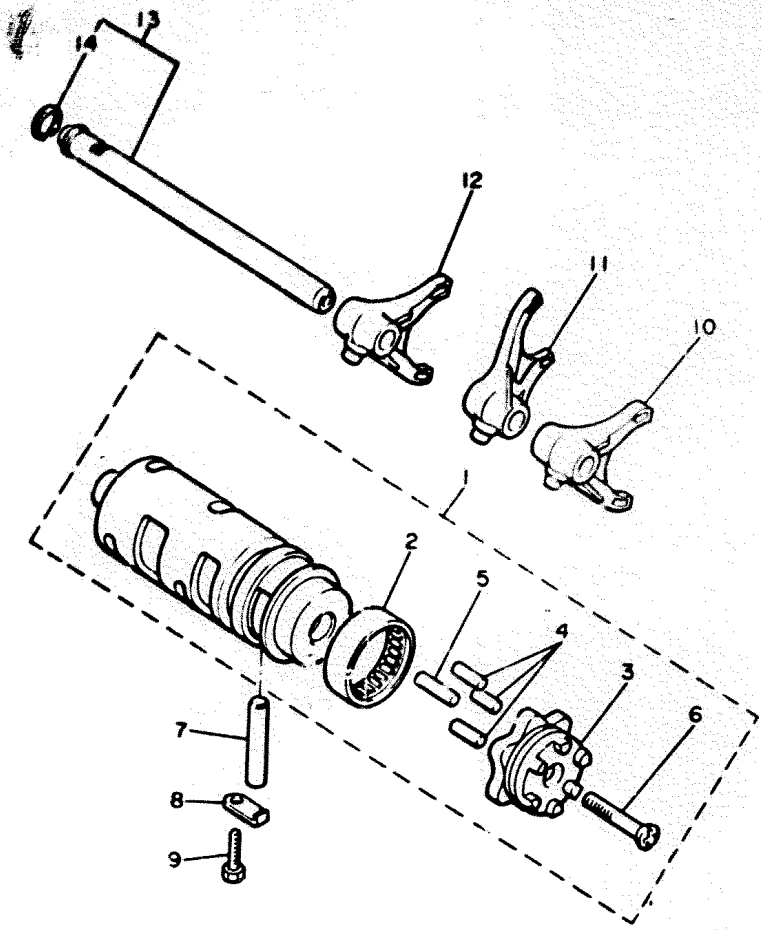


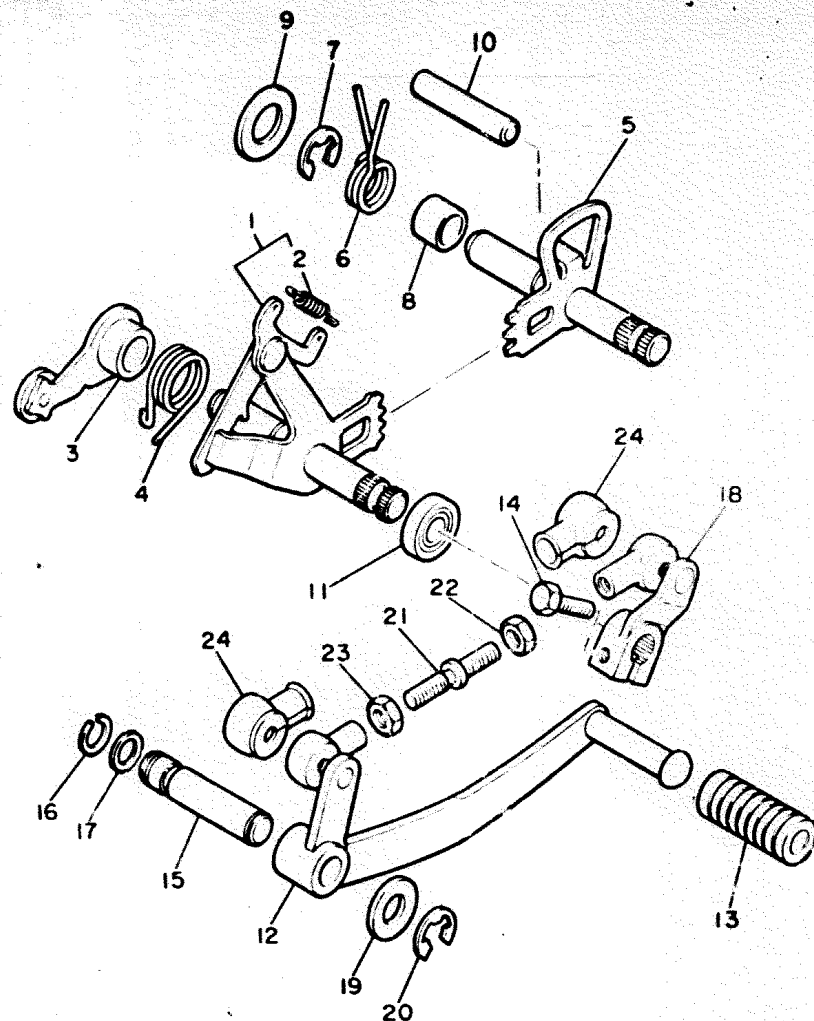
FIG. 21 SHIFT CAM-FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-18540-00	SHIFT CAM ASSY	1	
2	93315-23612	•BEARING, cylindrical	1	
3	4H7-18185-00	•SEGMENT	1	
4	93604-16092	•PIN, dowel	3	
5	93604-20156	•PIN, dowel	1	
6	98701-05035	•SCREW, flat head	1	
7	93608-43157	PIN, dowel	1	
8	2H7-15531-00	PLATE, stopper	1	
9	97301-06016	BOLT	1	
10	4H7-18511-01	FORK, shift 1	1	
11	4H7-18512-01	FORK, shift 2	1	
12	4H7-18513-01	FORK, shift 3	1	
13	4H7-18531-00	BAR, shift fork Guide 1	1	
14	93440-11029	•CIRCLIP	1	



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FIG. 22 SHIFT SHAFT-PEDAL



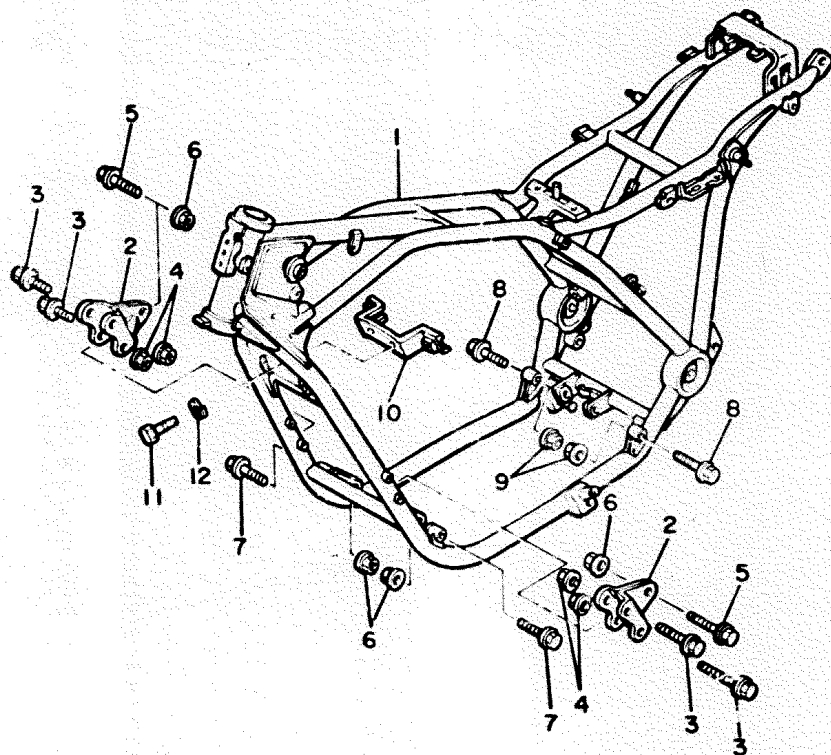
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-18101-00	SHIFT SHAFT ASSY	1	
2	90506-08227	SPRING, tension	1	
3	4H7-18140-00	STOPPER LEVER ASSY	1	
4	90508-29530	SPRING, torsion	1	
5	4K0-18120-01	SHIFT LEVER ASSY	1	
6	90508-32535	SPRING, torsion	1	
7	93430-1001G	CIRCLIP	1	
8	90387-124F4	COLLAR	1	
9	90201-12588	WASHER, Plate	1	
10	93608-50158	PIN, dowel	1	
11	93102-12106	OIL SEAL	1	
12	4K0-18111-01	PEDAL, shift	1	
13	132-18113-01	COVER, shift Pedal	1	
14	97321-06020	BOLT	1	
15	4K0-18197-00	SHAFT	1	
16	93440-12066	CIRCLIP	1	
17	93210-09350	O-RING	1	
18	2H9-W1812-00	ARM, shift Pedal	1	
19	90201-12688	WASHER, Plate	1	
20	93430-10016	CIRCLIP	1	
21	4K0-18115-00	ROD, shift	1	
22	95303-06700	NUT	1	
23	90170-06228	NUT	1	
24	2H9-18154-00	COVER, dust	2	



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FIG. 23 FRAME



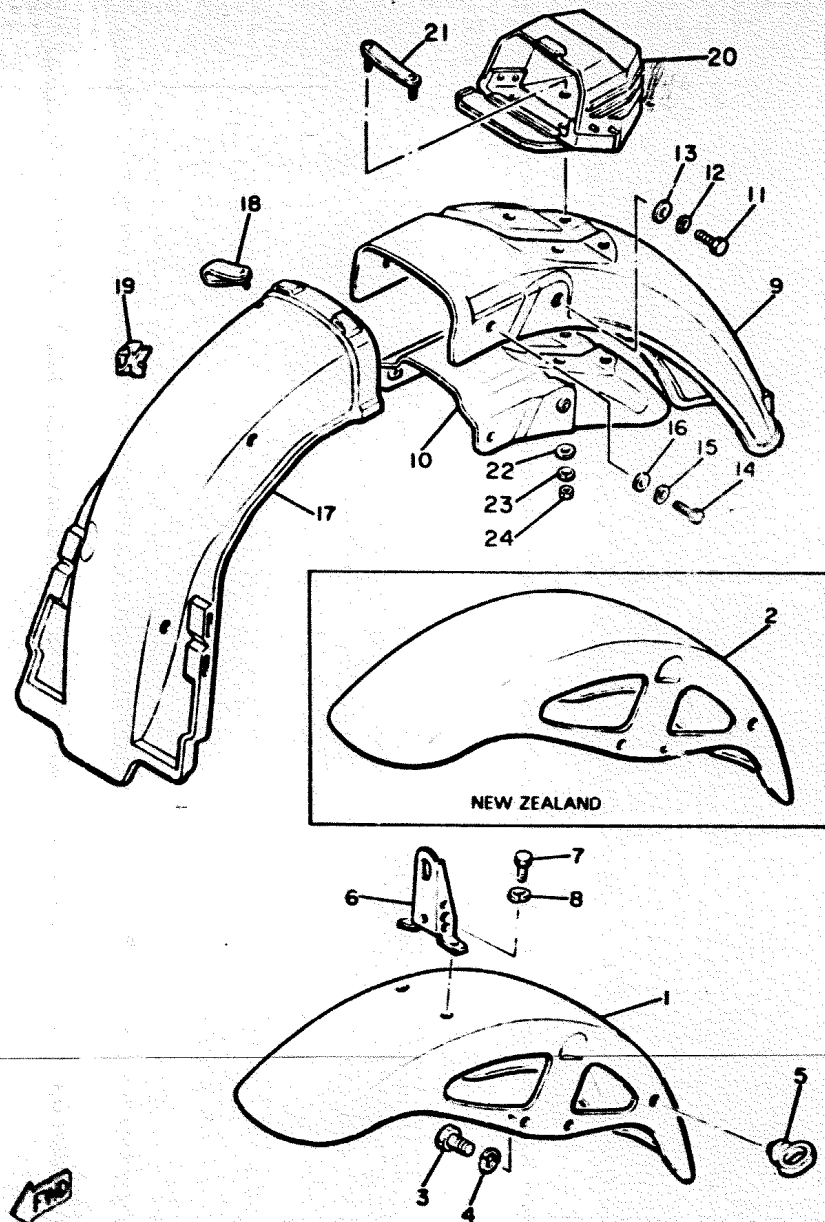
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K1-21110-00-33	FRAME COMP	1	yamaha black
2	4K0-21315-00	STAY, engine 2	2	
3	90105-08107	BOLT, washer based	4	
4	90179-08246	NUT	4	
5	90105-10169	BOLT, washer based	2	
6	95701-10100	NUT, flange	4	
7	90105-10038	BOLT, washer based	2	
8	90105-12168	BOLT, washer based	2	
9	95701-12100	NUT, flange	2	
10	4K0-2134Y-00	STAY, horn	1	
11	97301-08016	BOLT	2	
12	92901-08100	WASHER, spring	2	



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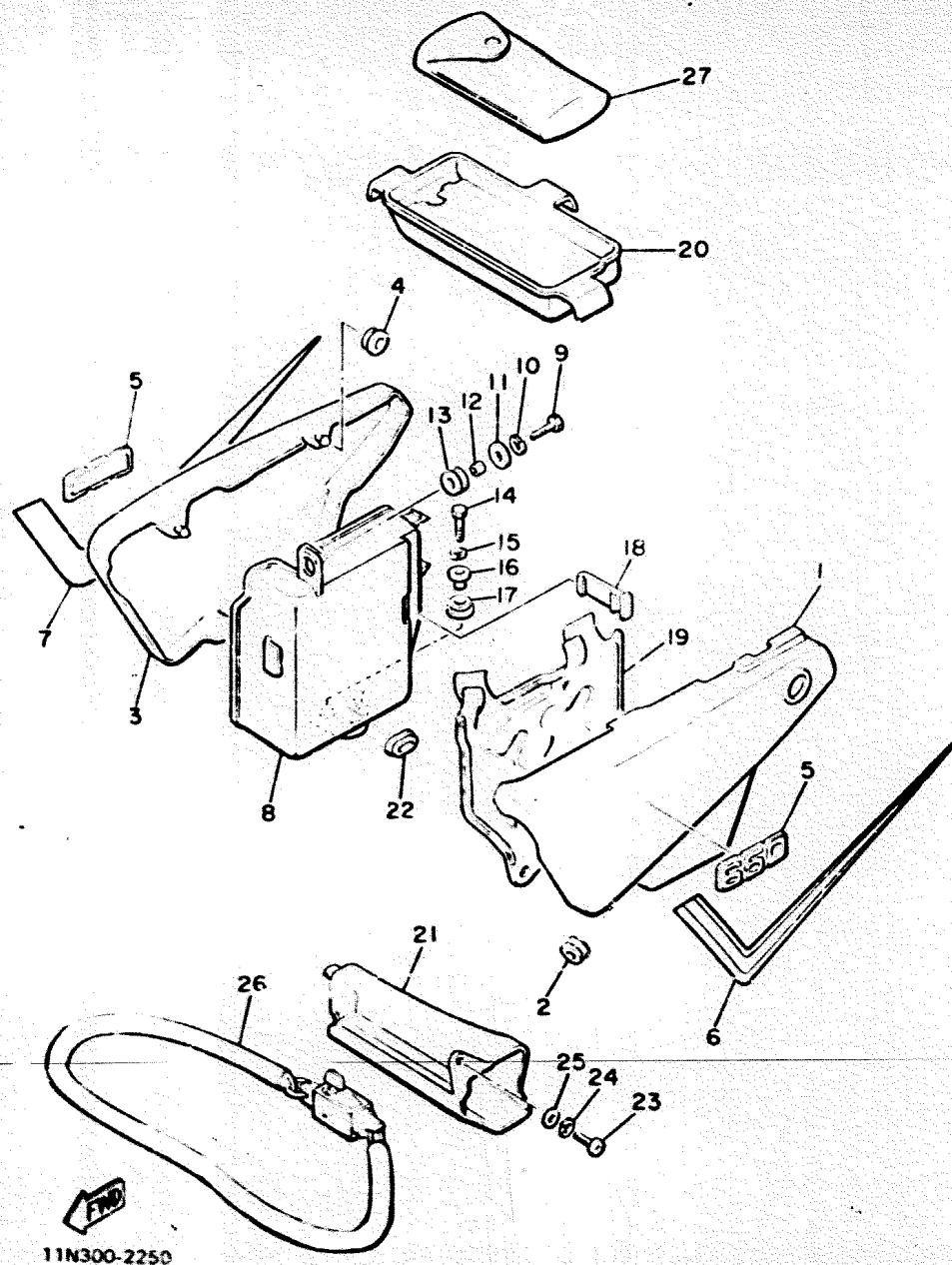
FIG. 24 FRONT FENDER-REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H0-21510-00-29	FRONT FENDER COMP.	1	candy blue
2	4E2-21511-00-29	FENDER, front	1	candy blue
3	97301-08020	BOLT	4	
4	92901-08100	WASHER, sPring	4	
5	1A0-21518-00	HOLDER, cable	1	
6	1A6-21581-00	STAY, Plate fitting 1	1	
7	97303-06010	BOLT	2	
8	92903-06100	WASHER, sPring	2	
9	4K0-21611-00	FENDER, rear	1	
10	4K0-21670-00	REINF. COMP.	1	
11	97321-08020	BOLT	2	
12	92901-08100	WASHER, sPring	2	
13	92901-08600	WASHER, Plate	2	
14	97321-06016	BOLT	2	
15	92901-06100	WASHER, sPring	2	
16	92901-06200	WASHER, Plain	2	
17	4H7-21629-00	GUARD, mud	1	
18	90464-12027	CLAMP	1	
19	90464-16021	CLAMP	1	
20	4K0-2160A-00	BOX COMP.	1	
21	4K0-21631-00	BOLT 1	2	
22	92902-06200	WASHER	4	
23	92901-06100	WASHER, sPring	4	
24	95301-06600	NUT	4	

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FIG. 25 SIDE COVER, TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-21711-00-29	COVER, side 1	1	candy blue
2	90480-12053	GROMMET	2	
3	4K0-21721-01-29	COVER, side 2	1	candy blue
4	90480-011-1	GROMMET	4	
5	4K0-21781-00	EMBLEM 1	2	
6	11N-2173E-00	GRAPHIC 1		UR for cb
7	11N-2173F-00	GRAPHIC 2	1	UR for cb
8	4H7-21240-01	BOX COMP.	1	
9	97322-06025	BOLT	1	
10	92902-06100	WASHER, sPring	1	
11	90201-06407	WASHER, Plate	1	
12	90387-030A7	COLLAR	1	
13	90480-16233	GROMMET	1	
14	97322-C8025	BOLT	1	
15	92902-08100	WASHER, sPring	1	
16	90387-09617	COLLAR	1	
17	4H7-21746-00	DAMPER	1	
18	4H7-2175R-00	HOCK, bank	1	
19	4H7-21243-01	PLATE, bridge	1	
20	4H7-21170-00	BOX COMP.	1	
21	4H7-21258-00	BOX	1	
22	90480-22084	GROMMET	1	
23	92501-06020	SCREW, Pan head	1	
24	92902-06100	WASHER, sPring	1	
25	90201-06557	WASHER, Plate	1	
26	4H7-M217-01	WHEEL LOCK ASSY	1	
27	4H7-28100-10	TOOL KIT	1	

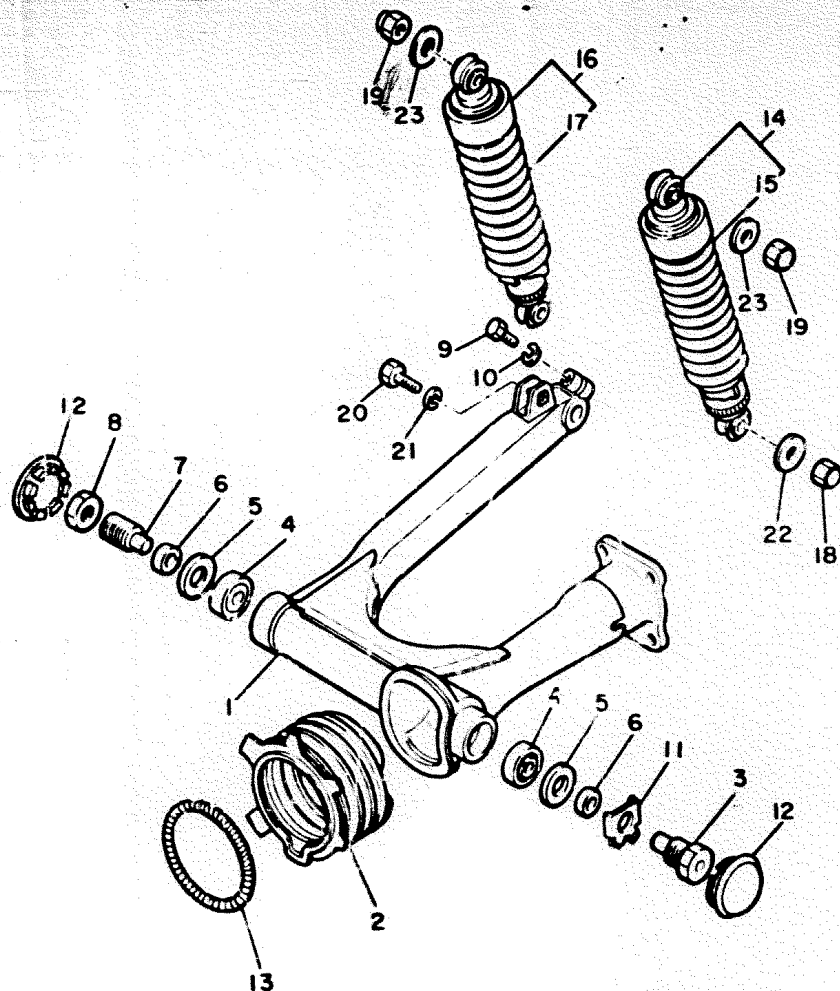
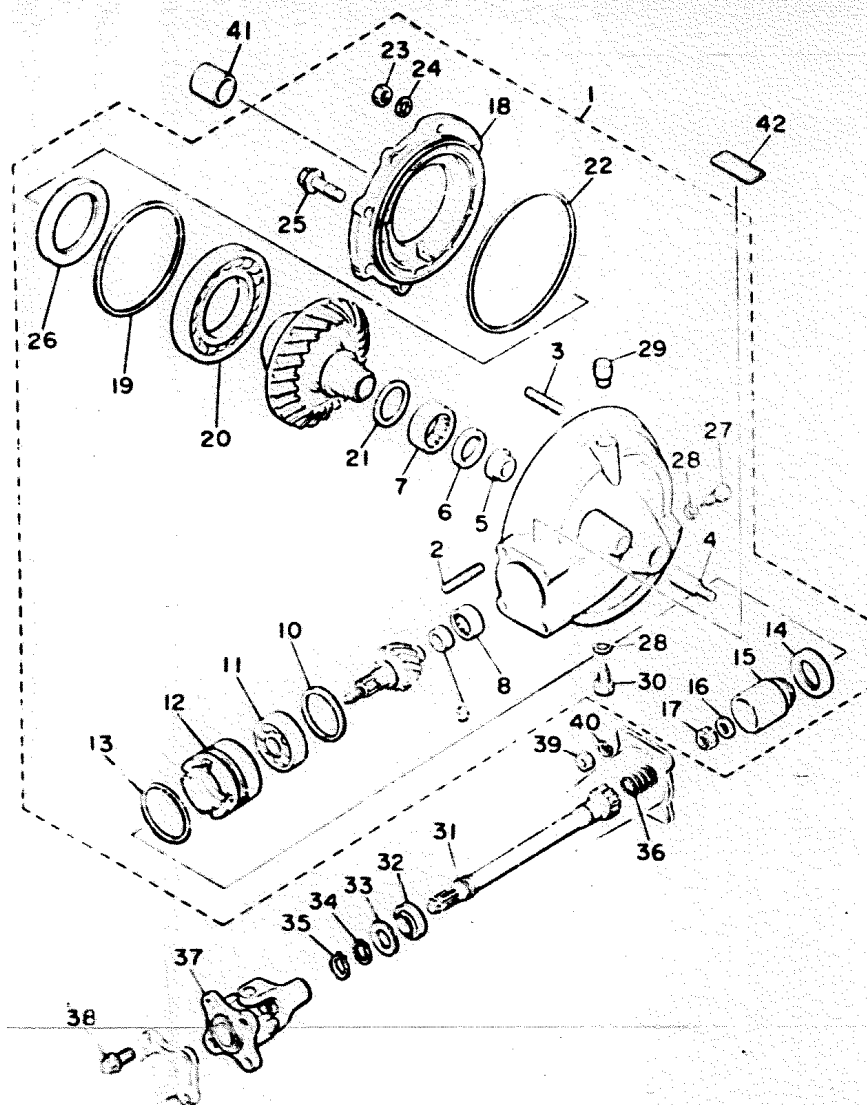


FIG. 26 REAR ARM SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-22110-00-33	REAR ARM COMP.	1	yamaha black
2	4H7-22189-00	BOOT, rubber	1	
3	4H7-22141-00	SHAFT, Pivot	1	
4	93332-C0010	BEARING	2	
5	93102-25017	OIL SEAL	2	
6	90387-17543	COLLAR	2	
7	1J7-22141-00	SHAFT, Pivot	1	
8	1J7-22143-00	NUT	1	
9	97306-08035	BOLT	1	
10	92905-08100	WASHER, sPring	1	
11	90215-22171	WASHER, lock	1	
12	2H-2219X-00	COVER	2	
13	90506-07136	SPRING, tension	1	
14	4K0-22210-00	SHOCK ABSORBER ASSY, rear	1	
15	4K0-22212-00	.SPRING	1	
16	4K0-22210-10	SHOCK ABSORBER ASSY, rear	1	
17	4K0-22212-00	.SPRING	1	
18	90176-10013	NUT, crown	1	
19	90176-10009	NUT, crown	2	
20	90106-10030	BOLT	1	
21	92903-10100	WASHER, sPring	1	
22	90201-10140	WASHER, Plate	1	
23	90201-10142	WASHER, Plate	2	

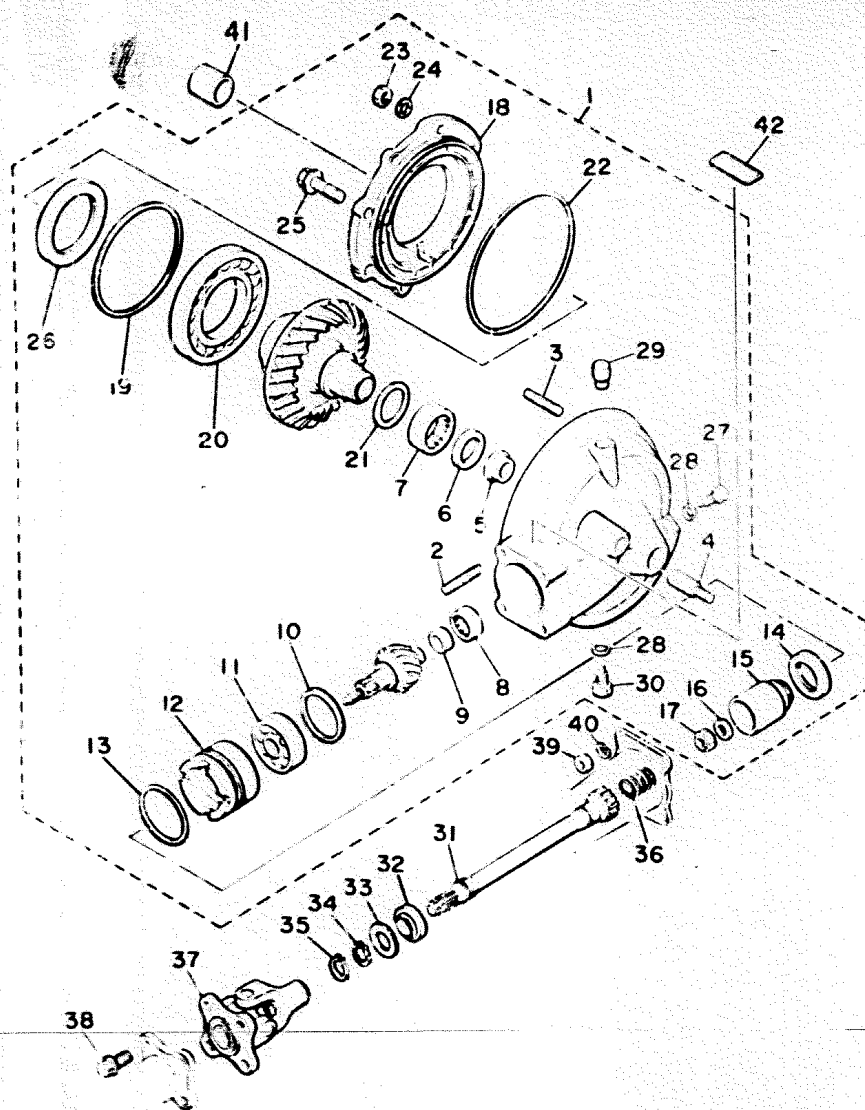
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FIG. 27 DRIVE SHAFT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G2-46101-00	REAR AXLE GEAR CASE ASSY	1	
2	90116-10362	.BOLT, stud	4	
3	90116-08360	.BOLT, stud	6	
4	90116-10249	.BOLT, stud	1	
5	4H7-46153-00	.COLLAR, Guide	1	
6	93101-30084	.OIL SEAL	1	
7	93311-43729	.BEARING, cylindrical	1	
8	93317-41510	.BEARING, cylindrical	1	
9	2H7-46122-00	.RACE, inner	1	
10	1J7-17537-Y0-15	.SHIM, thrust (0.15T)	1	UR
	1J7-17537-Y0-30	.SHIM, thrust (0.30T)	1	UR
	1J7-17537-Y0-40	.SHIM, thrust (0.40T)	1	UR
	1J7-17537-Y0-50	.SHIM, thrust (0.50T)	1	UR
	1J7-17537-Y0-60	.SHIM, thrust (0.60T)	1	UR
11	93306-30533	.BEARING (B6305RB1 SPECIAL)	1	
12	4H7-46125-00	.RETAINER, bearing	1	
13	93210-60426	.O-RING	1	
14	93101-38098	.OIL SEAL	1	
15	4H7-46123-00	.COUPLING, Gear	1	
16	90201-14632	.WASHER, Plate	1	
17	90185-14070	.NUT, self-locking	1	
18	4H7-46152-00	.HOUSING, bearing	1	
19	1J7-46117-Y0-25	.SHIM, ring Gear (0.25T)	1	UR
	1J7-46117-Y0-30	.SHIM, ring Gear (0.30T)	1	UR
	1J7-46117-Y0-35	.SHIM, ring Gear (0.35T)	1	UR
	1J7-46117-Y0-40	.SHIM, ring Gear (0.40T)	1	UR
	1J7-46117-Y0-45	.SHIM, ring Gear (0.45T)	1	UR
	1J7-46117-Y0-50	.SHIM, ring Gear (0.50T)	1	UR

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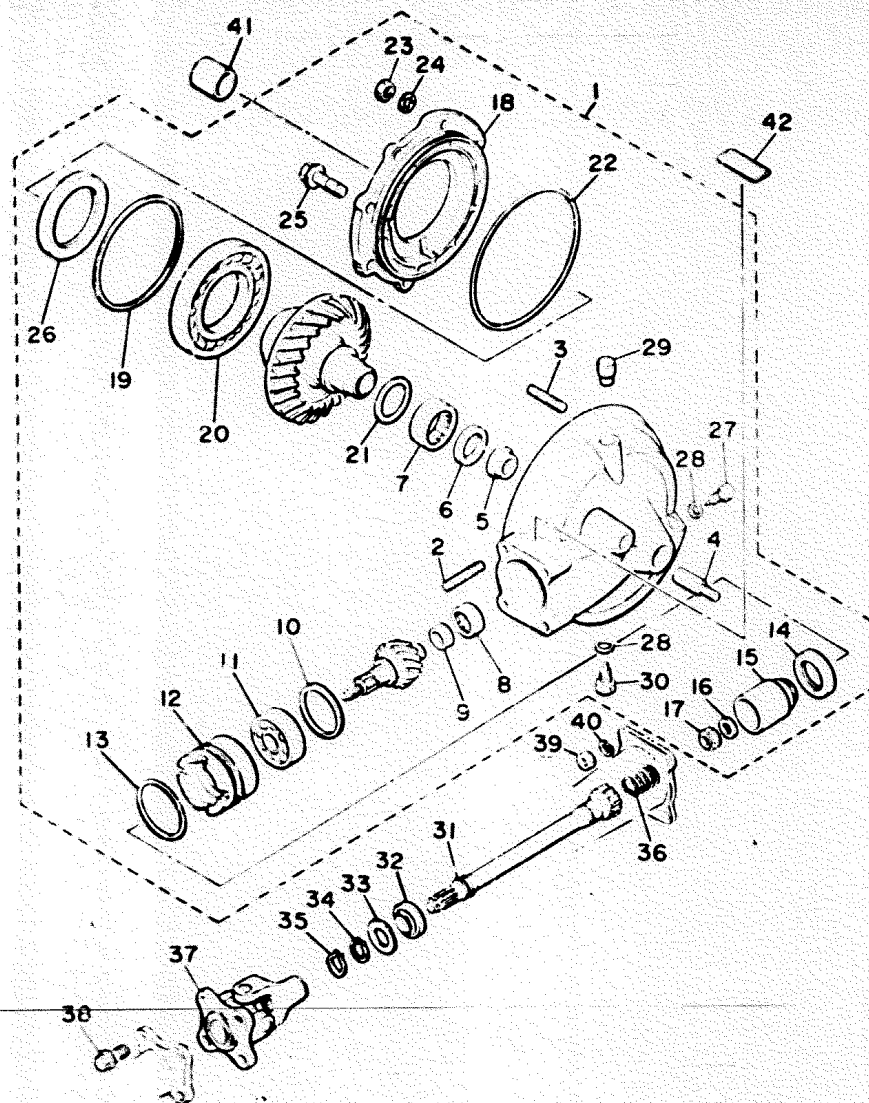


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FIG. 27 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	93316-01403	.BEARING, cylindrical	1	
21	1J7-46118-Y0-18	.WASHER, thrust (1.8T)	1	UR
	1J7-46118-Y0-19	.WASHER, thrust (1.9T)	1	UR
	1J7-46118-Y0-20	.WASHER, thrust (2.0T)	1	UR
	1J7-46118-Y0-21	.WASHER, thrust (2.1T)	1	UR
	4H7-46118-00-14	.WASHER, thrust (1.4T)	1	UR
	4H7-46118-00-15	.WASHER, thrust (1.5T)	1	UR
	4H7-46118-00-16	.WASHER, thrust (1.6T)	1	UR
	4H7-46118-00-17	.WASHER, thrust (1.7T)	1	UR
	4H7-46118-00-22	.WASHER, thrust (2.2T)	1	UR
	4H7-46118-00-23	.WASHER, thrust (2.3T)	1	UR
22	93211-44348	.O-RING	1	
23	95311-08600	.NUT	6	
24	92901-08700	.WASHER, wave	6	
25	95821-10025	.BOLT, flange	2	
26	93102-70167	.OIL SEAL	1	
27	90340-14009	.PLUG, straight screw	1	
28	214-11198-01	.GASKET	2	
29	2H7-17590-00	.BREATHER COMP.	1	
30	90340-14042	.PLUG, straight screw	1	
31	5G2-46172-00	SHAFT, drive	1	
32	93108-23007	OIL SEAL	1	
33	90201-231A2	WASHER, Plate	1	
34	93410-23056	CIRCLIP	1	
35	93410-22039	CIRCLIP	1	
36	90501-16491	SPRING, compression	1	
37	4H7-46180-00	CROSS JOINT COMP.	1	
38	90105-03066	BOLT, washer based	4	

FIG. 27 DRIVE SHAFT



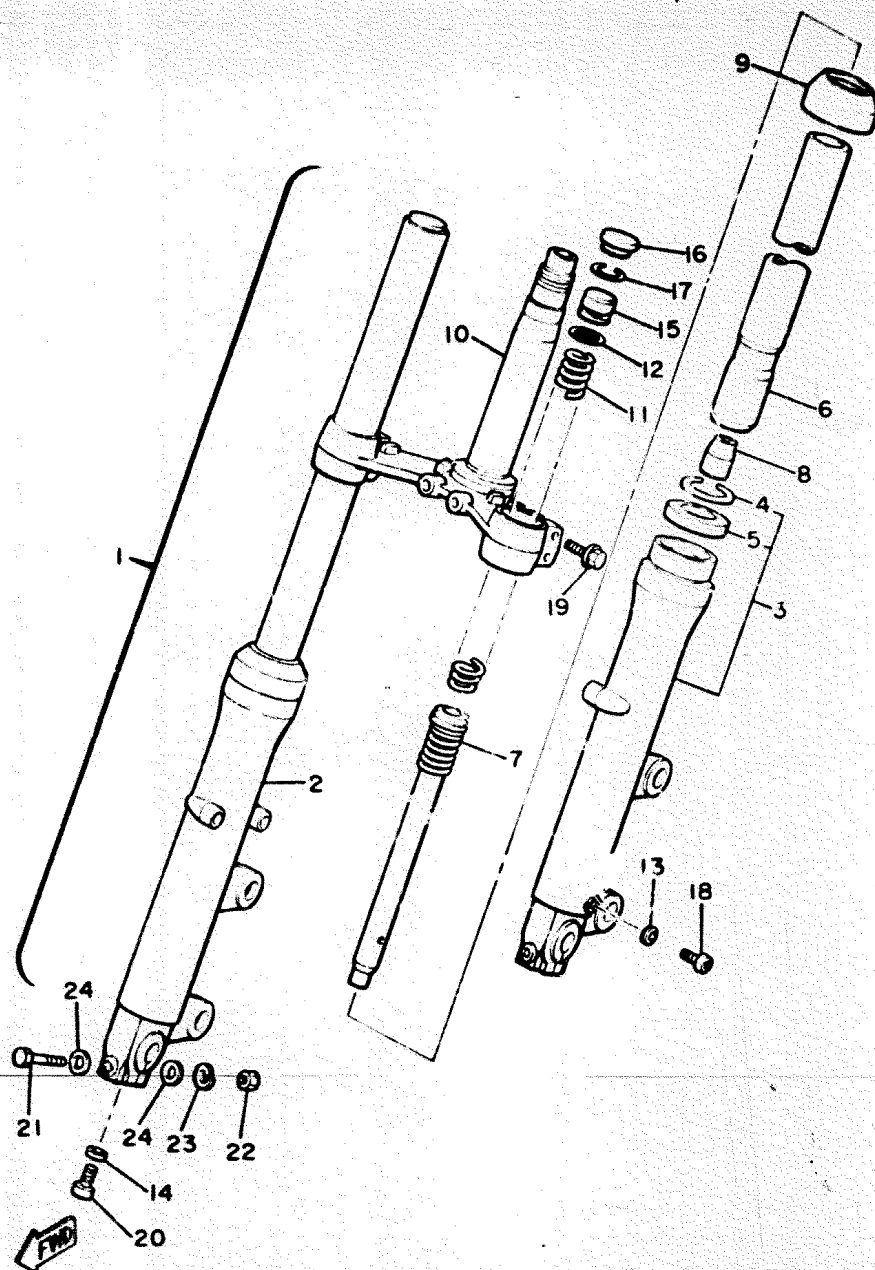
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
39	95316-10600	NUT	4	
40	92906-10100	WASHER, spring	4	
41	90387-172A5	COLLAR	1	
42	4H7-46181-10	LABEL, oil caution	1	

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FIG. 28 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-23101-20	FRONT FORK ASSY	1	
2	4K0-23136-00	.TUBE, outer 2	1	
3	4K0-23126-00	.TUBE, outer 1	1	
4	4A1-23156-00	.CLIP, oil seal	2	
5	3J2-23145-00	.OIL SEAL	2	
6	4K0-23110-00	.INNER TUBE COMP.1	2	
7	4K0-23170-00	.CYLINDER COMP., front fork	2	
8	1W1-23173-L0	.SPINDLE, taper	2	
9	3J2-23144-00	.SEAL, dust	2	
10	4K0-23340-20	.UNDER BRACKET COMP.	1	
11	4K0-23141-00	.SPRING, front fork	2	
12	3J2-23114-00	.O-RING	2	
13	122-23129-00	.GASKET, drain Plug	2	
14	509-23158-L0	.GASKET	2	
15	3Y1-23111-00	.BOLT, cap	2	
16	3Y1-23168-00	.CAP, front fork	2	
17	3J2-23183-00	.CIRCLIP	2	
18	122-23119-01	.PLUG, drain	2	
19	90119-08012	.BOLT, with washer	4	
20	278-23181-50	.BOLT, hexagon socket head	2	
21	4G0-23356-00	.BOLT 2	2	
22	95311-08600	.NUT	2	
23	92901-08100	.WASHER, spring	2	
24	90201-08544	.WASHER, Plate	4	



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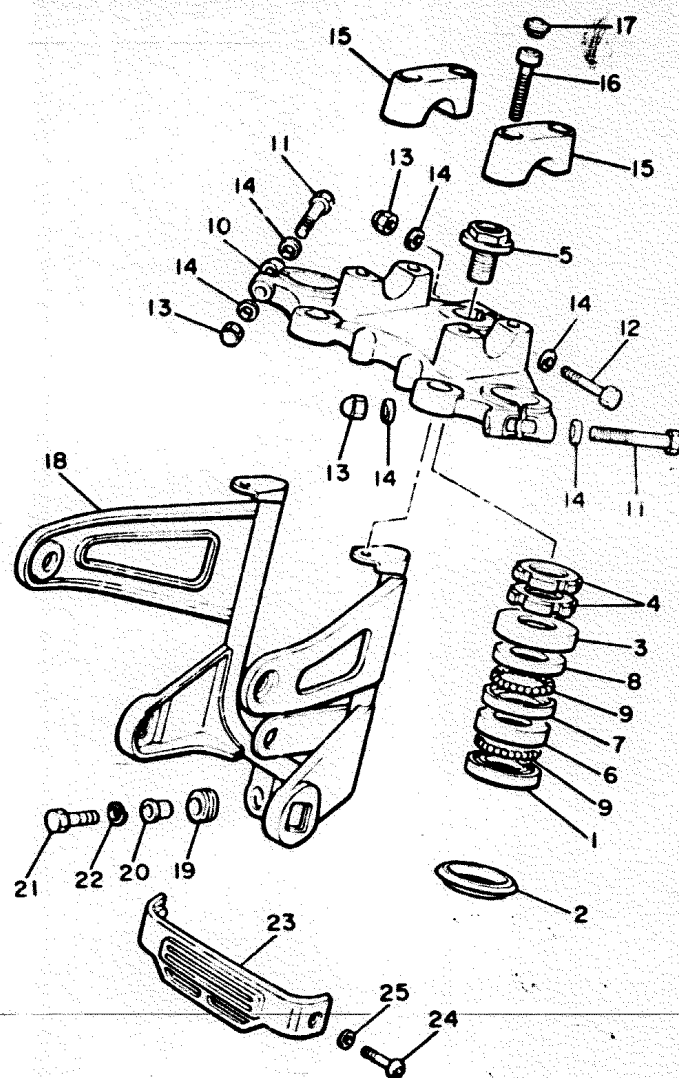


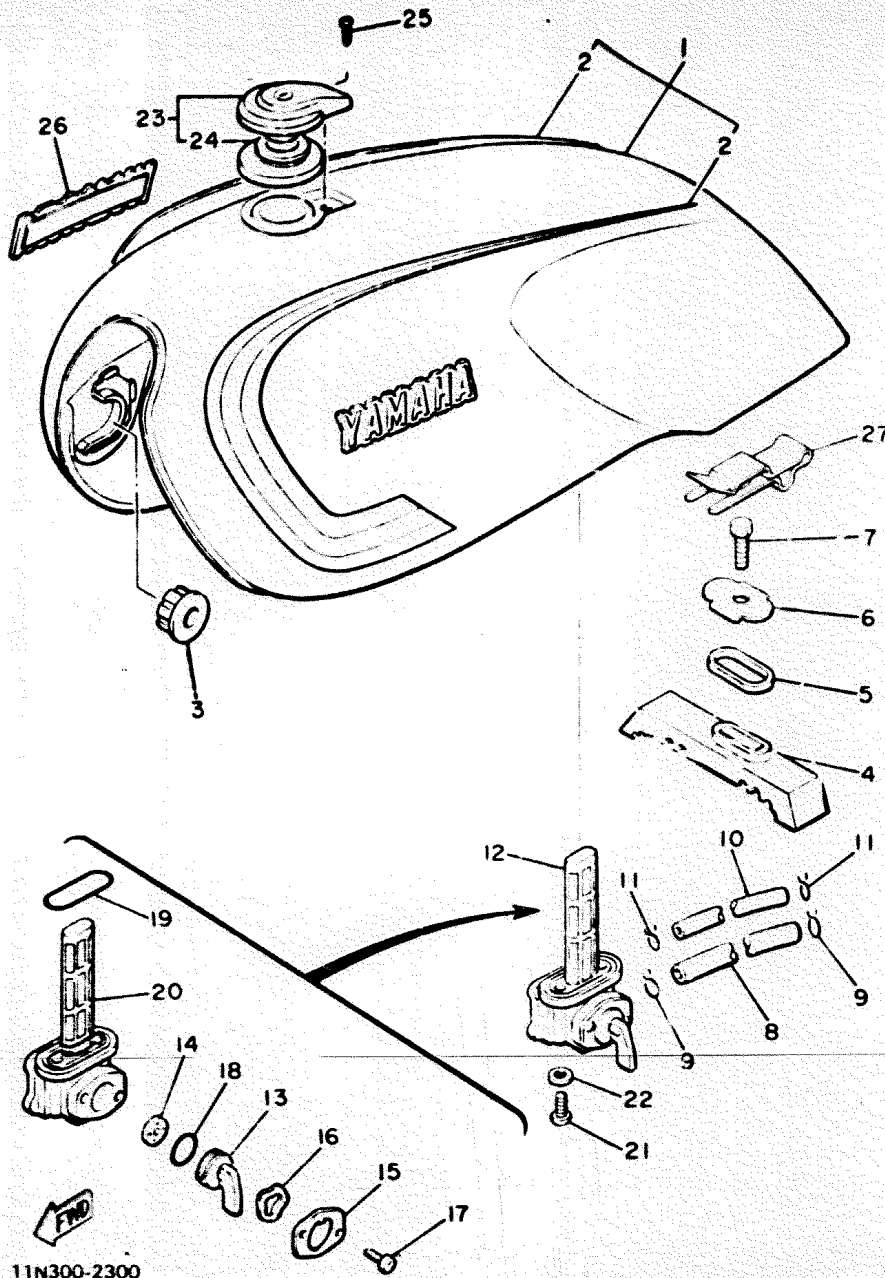
FIG. 29 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	4H3-23451-00	BOLT, fitting 1	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	38	
10	4K0-23435-00-98	CROWN, handle	1	low gloss black
11	97326-08055	BOLT	2	
12	97326-08065	BOLT	1	
13	95306-08800	NUT	3	
14	92906-08600	WASHER, Plate	6	
15	4H7-23441-00-98	HOLDER, handle upper	2	low gloss black
16	91316-08030	BOLT	4	
17	341-23469-00	CAP, bolt	4	
18	4K0-23174-00	STAY, headlight	1	
19	90480-14101	GROMMET	2	
20	90387-07391	COLLAR	2	
21	97302-06025	BOLT	2	
22	92902-06100	WASHER, spring	2	
23	4K0-23122-00	COVER, outer 1	1	
24	98906-05012	SCREW, bind	2	
25	92906-05200	WASHER, Plain	2	

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FIG. 30 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-24110-01-08	FUEL TANK COMP.	1	candy blue
2	11N-24240-00	GRAPHIC SET	1	for cb
3	4H7-24181-00	DAMPER, locating 1	2	
4	4K0-24182-00	DAMPER, locating 2	1	
5	4K0-24183-00	DAMPER, locating 3	1	
6	4K0-24186-00	WASHER, special	1	
7	90109-08579	BOLT	1	
8	90445-11501	HOSE	1	
9	90467-10008	CLIP	2	
10	90445-09500	HOSE	1	
11	90467-08003	CLIP	2	
12	4K0-24500-01	FUEL COCK ASSY 1	1	
13	4H7-24524-00	LEVER, cock	1	
14	3H3-24523-00	VALVE	1	
15	4H7-24525-00	PLATE, lever fitting	1	
16	3H3-24518-00	WASHER, wave	1	
17	98501-03008	SCREW, Pan head	2	
18	3H3-24534-00	O-RING	1	
19	2W6-24512-00	O-RING	1	
20	3Y1-24514-20	NET, filter 1	1	
21	90149-06011	SCREW	2	
22	90202-16010	WASHER, plate	2	
23	4X7-24602-00	CAP ASSY	1	
24	4X7-24612-00	GASKET, cap	1	
25	98506-05010	SCREW, Pan head	1	
26	3X0-24161-20	EMBLEM 1	2	
27	4K0-2411M-00	CLIP	1	



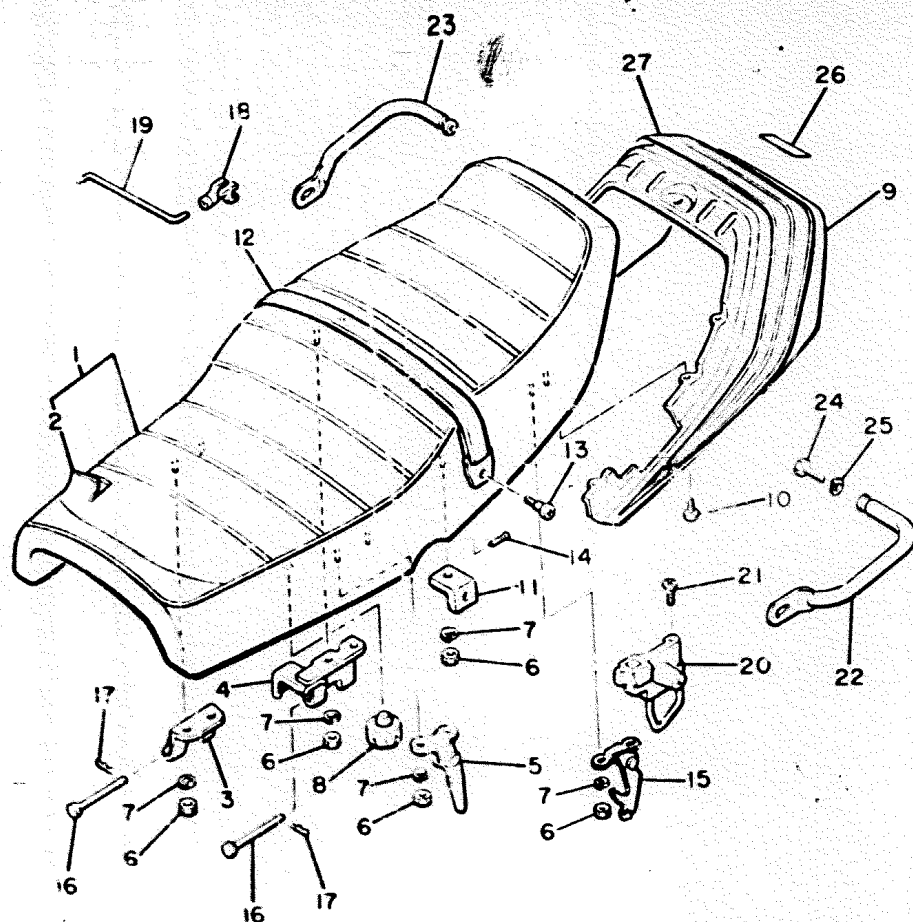


FIG. 31 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-W2472-00	DOUBLE SEAT ASSY	1	
2	4K0-24731-00	COVER, double seat	1	
3	307-24726-00-33	HINGE, seat	1	yamaha black
4	4K0-24726-01	HINGE, seat	1	
5	4K0-24728-00	BRACKET, seat	1	
6	95302-06600	NUT	9	
7	92902-06100	WASHER, sPring	9	
8	371-27114-00	STOPPER, main stand	1	
9	4K0-24756-01-29	COVER, tail	1	candy blue
10	97701-50516	SCREW, Panhead tapping	7	
11	4K0-24748-00	BRACKET, seat	1	
12	4K0-24734-00	BAND, seat	1	
13	2M1-24717-00	BOLT, seat fitting	2	
14	91401-20015	PIN, cotter	2	
15	4K0-W2474-00	BRACKET	1	
16	91701-05055	PIN, clevis	2	
17	90468-10050	CLIP	2	
18	4K0-24768-01	STOPPER	1	
19	1J7-24718-00	HOLDER, rod	1	
20	4K0-24705-00	SEAT LOCK ASSY	1	
21	98906-06008	SCREW, bind	2	
22	4K0-21165-00	HANDLE, standing	1	
23	4K0-21275-00	STAY, rear	1	
24	97301-06016	BOLT	2	
25	92902-06100	WASHER, sPring	2	
26	353-24786-02	EMBLEM	1	
27	11N-24757-00	GRAPHIC, tail cover	1	for cb

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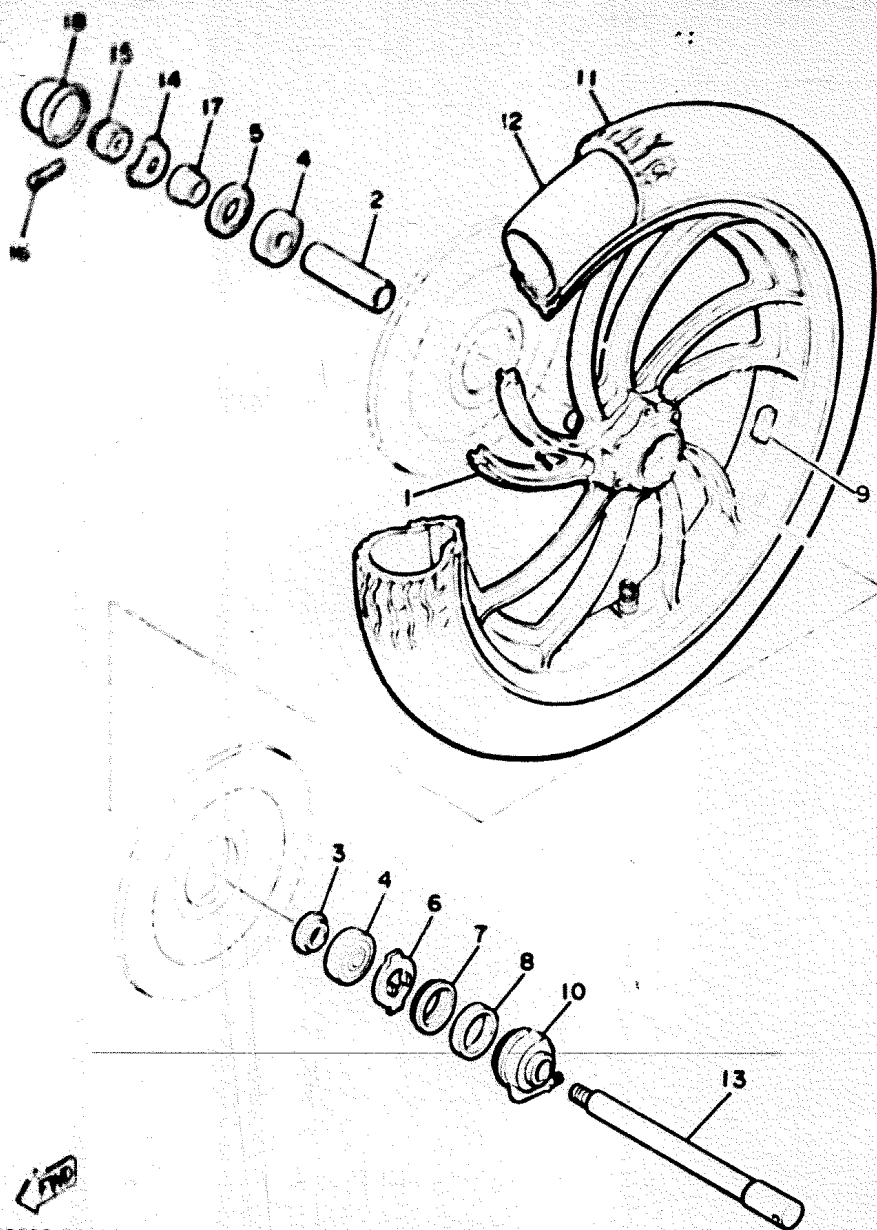
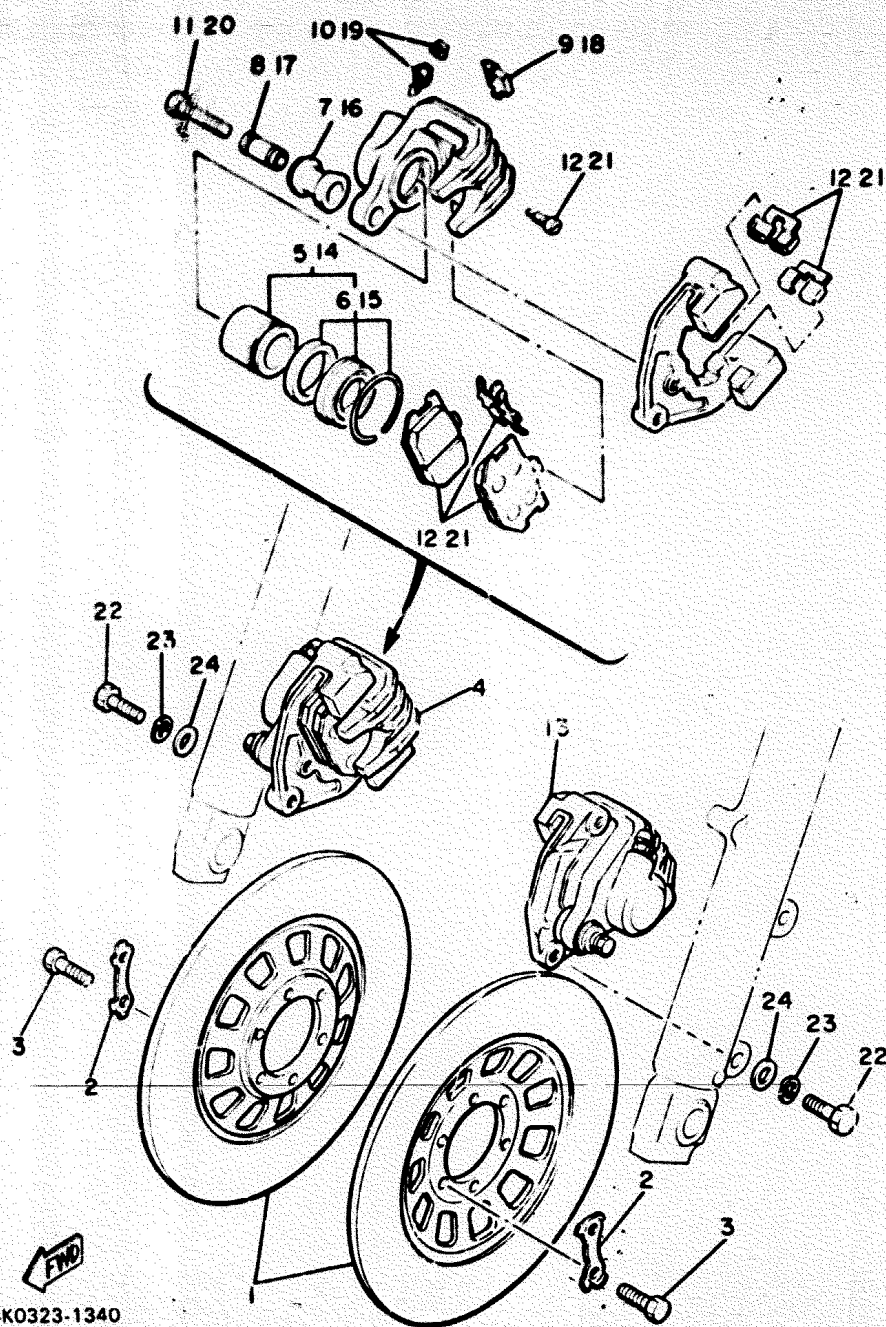


FIG. 32 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25168-20-98	CAST WHEEL, front (1.85-19)	1	low gloss black
2	90560-15116	SPACER	1	
3	146-25115-00	FLANGE, spacer 1	1	
4	93306-30203	BEARING (B6302Z)	2	
5	93102-22014	OIL SEAL	1	
6	341-25149-00	CLUTCH, meter	1	
7	341-25846-00	RETAINER, clutch	1	
8	93105-45017	OIL SEAL	1	
9	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
10	4K0-25190-00	GEAR UNIT ASSY	1	
11	94132-19632	TIRE (3.25-19)	1	yokohama
12	94230-19047	TUBE (3.00-19)	1	yokohama
13	4H7-25181-00	AXLE, wheel	1	
14	90209-14136	WASHER	1	
15	90171-14020	NUT, castle	1	
16	91401-30030	Pin, cotter	1	
17	90387-15550	COLLAR	1	
18	521-25188-00	CAP	1	

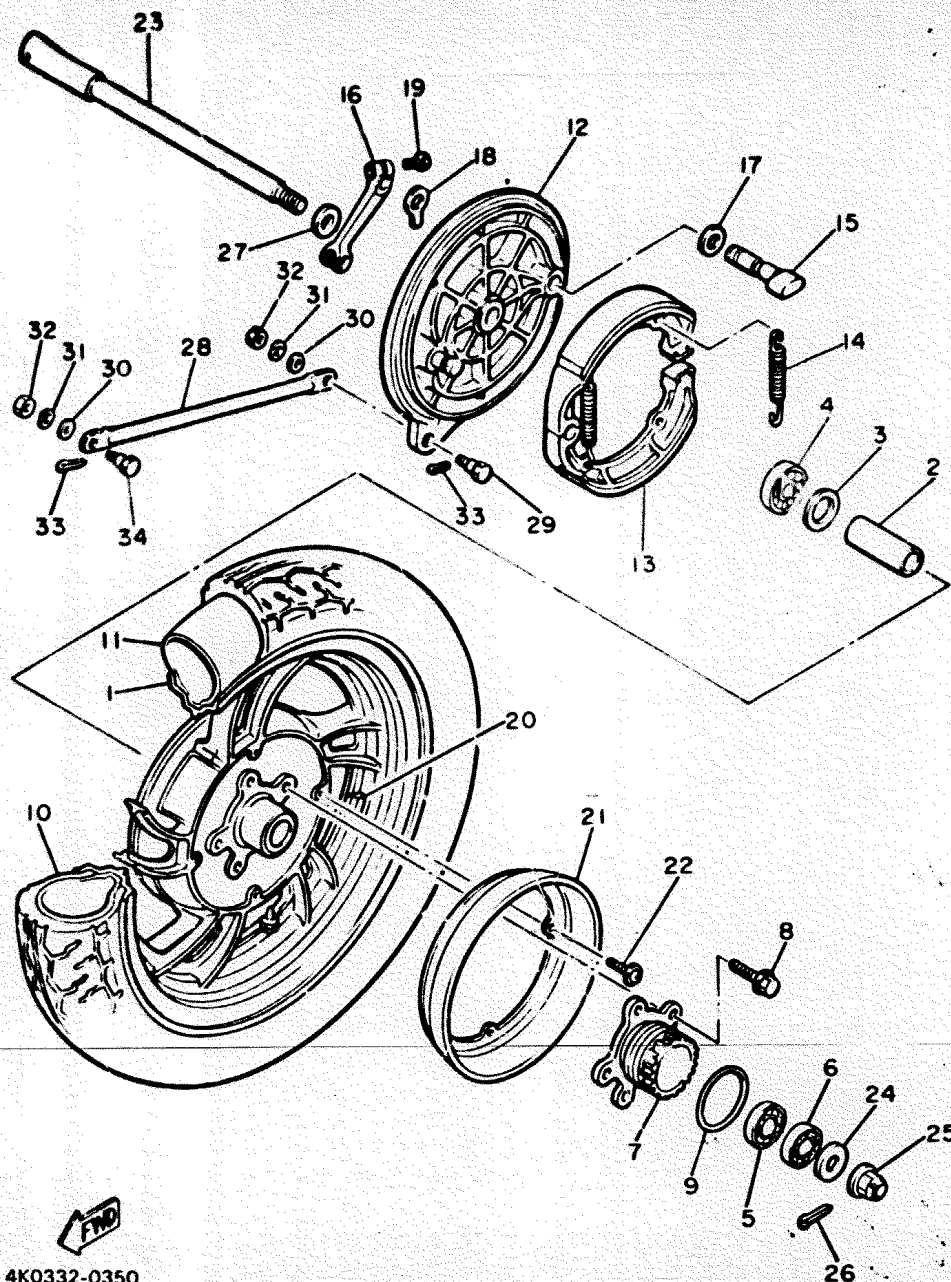
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FIG. 33 FRONT BRAKE CALIPER



4K0323-1340

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1L9-25831-00	DISC, brake	2	
2	1J3-25834-01	WASHER, lock	6	
3	90101-08312	BOLT	12	
4	4K0-25810-01	CALIPER ASSY (RIGHT)	1	
5	1J3-W0057-00	•PISTON ASSY, caliPer	1	
6	1J3-W0047-00	••CALIPER SEAL KIT	1	
7	1J3-25917-00	•BOOT, caliPer	1	
8	1J3-25838-00	•SLEEVE, caliPer	1	
9	1J3-25845-01	•CAP, indicator	1	
10	1J3-W0048-00	•BREED SCREW KIT	1	
11	90105-08145	•BOLT, washer based	1	
12	4K0-W0045-00	•BRAKE PAD KIT, front	1	
13	4K0-25810-11	CALIPER ASSY (LEFT)	1	
14	1J3-W0057-00	•PISTON ASSY, caliPer	1	
15	1J3-W0047-00	••CALIPER SEAL KIT	1	
16	1J3-25917-00	•BOOT, caliPer	1	
17	1J3-25838-00	•SLEEVE, caliPer	1	
18	1J3-25845-01	•CAP, indicator	1	
19	1J3-W0048-00	•BREED SCREW KIT	1	
20	90105-08145	•BOLT, washer based	1	
21	4K0-W0045-00	•BRAKE PAD KIT, front	1	
22	90101-10308	BOLT	4	
23	92901-10100	WASHER, sPring	4	
24	92901-10200	WASHER, Plain	4	



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FIG. 34. REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25338-20-98	CAST WHEEL, rear (2.15-18)	1	low Gloss black
2	90560-17125	SPACER	1	
3	148-25315-00	FLANGE, spacer	1	
4	93306-30306	BEARING (B6303)	1	
5	93306-20316	BEARING (B6203)	1	
6	93306-20310	BEARING (B6203RS)	1	
7	4H7-25366-01	CLUTCH, hub	1	
8	90105-10200	BOLT, washer based	5	
9	93210-57428	O-RING	1	
10	94112-18631	TIRE (120/90-18 65H)	1	yokohama
11	94212-18169	TUBE (120/90-18)	1	yokohama
12	4K0-25321-00	PLATE, brake shoe	1	
13	5A8-25330-00	BRAKE SHOE COMP.	2	
14	90507-20002	SPRING, tension	2	
15	4H7-25351-00	CAMSHAFT	1	
16	341-25355-00	LEVER, camshaft	1	
17	90201-14577	WASHER, Plate	1	
18	4H7-2533A-02	PLATE, indicator	1	
19	90101-06291	BOLT	1	
20	1A1-25398-01	BALANCER, wheel (20G)	1	UR
	1A1-25399-00	BALANCER, wheel (10G)	1	UR
	2M0-25399-00	BALANCER, wheel (30G)	1	UR
21	4H7-25327-00	COVER, Plate	1	
22	90159-05018	SCREW, with washer	4	
23	4H7-25381-00	AXLE, wheel	1	
24	90201-141A3	WASHER, Plate	1	
25	90179-14217	NUT	1	
26	91401-30030	PIN, cotter	1	

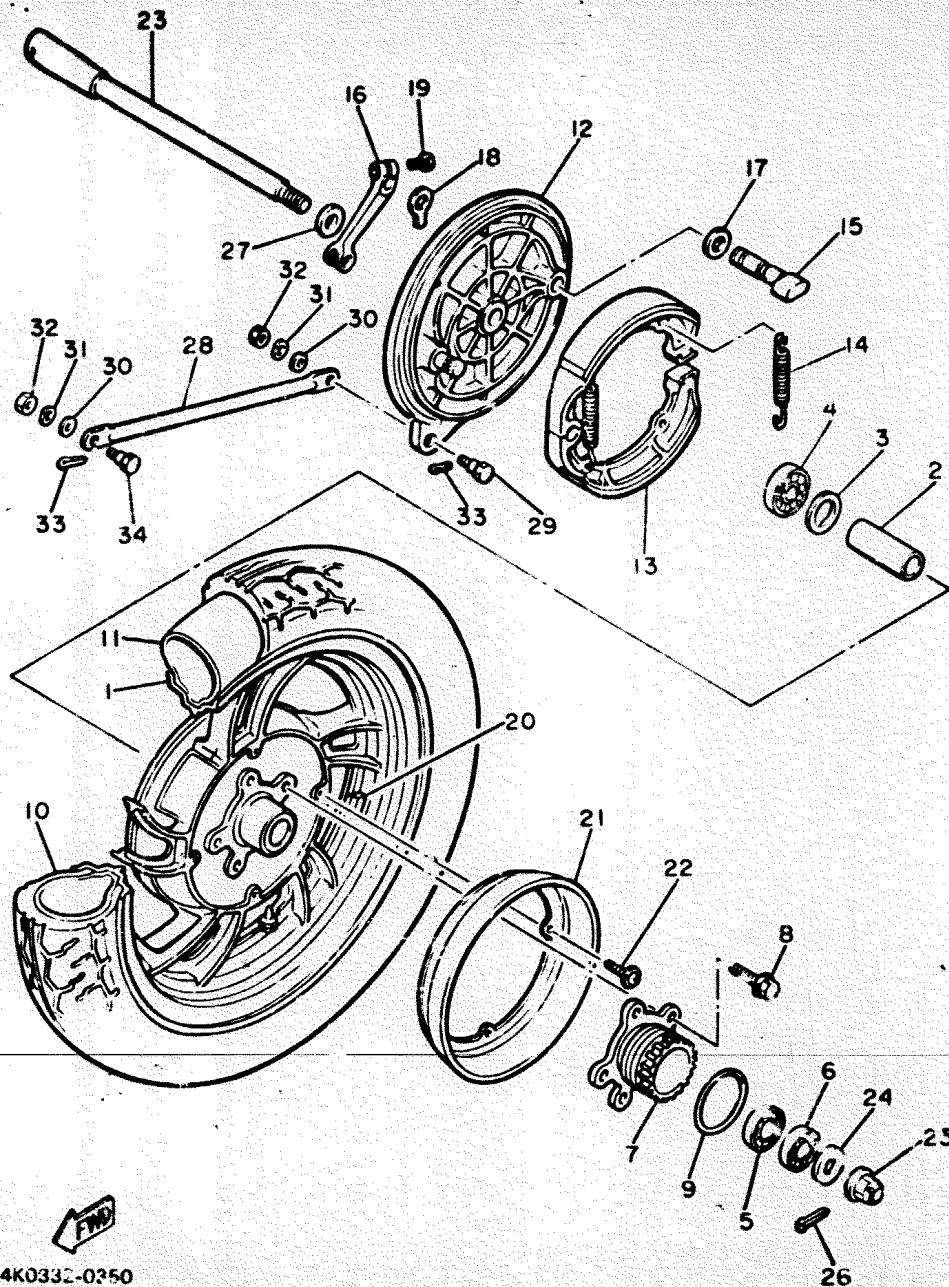


FIG. 34 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	4H7-25377-00	COLLAR, wheel	1	
28	3H0-25371-00	BAR, tension	1	
29	90109-08408	BOLT	1	
30	92901-08600	WASHER, Plate	2	
31	92901-08100	WASHER, spring	2	
32	95301-08700	NUT	2	
33	91401-20015	PIN, cotter	2	
34	90109-08368	BOLT	1	

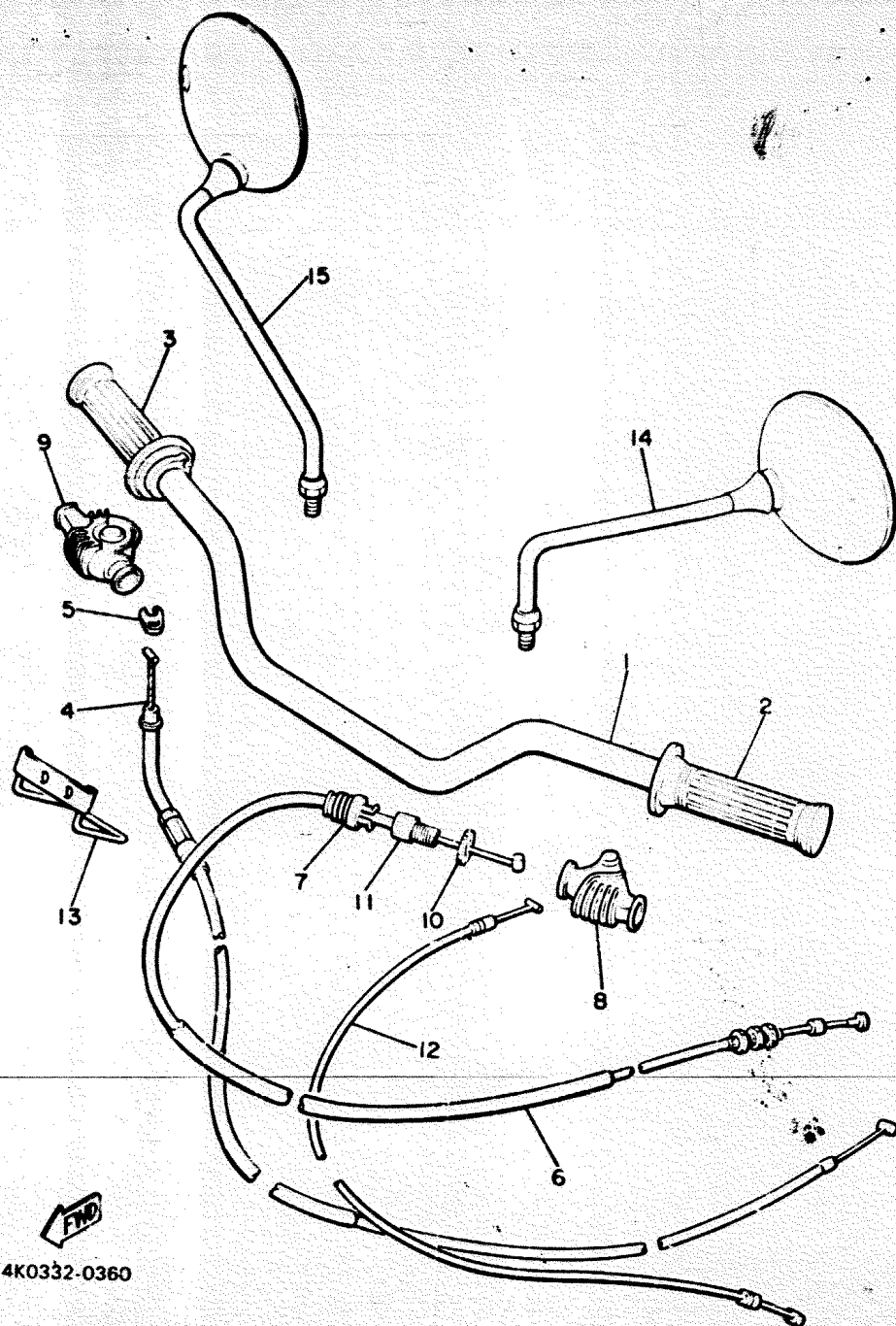


FIG. 35 HANDLEBAR CABLE

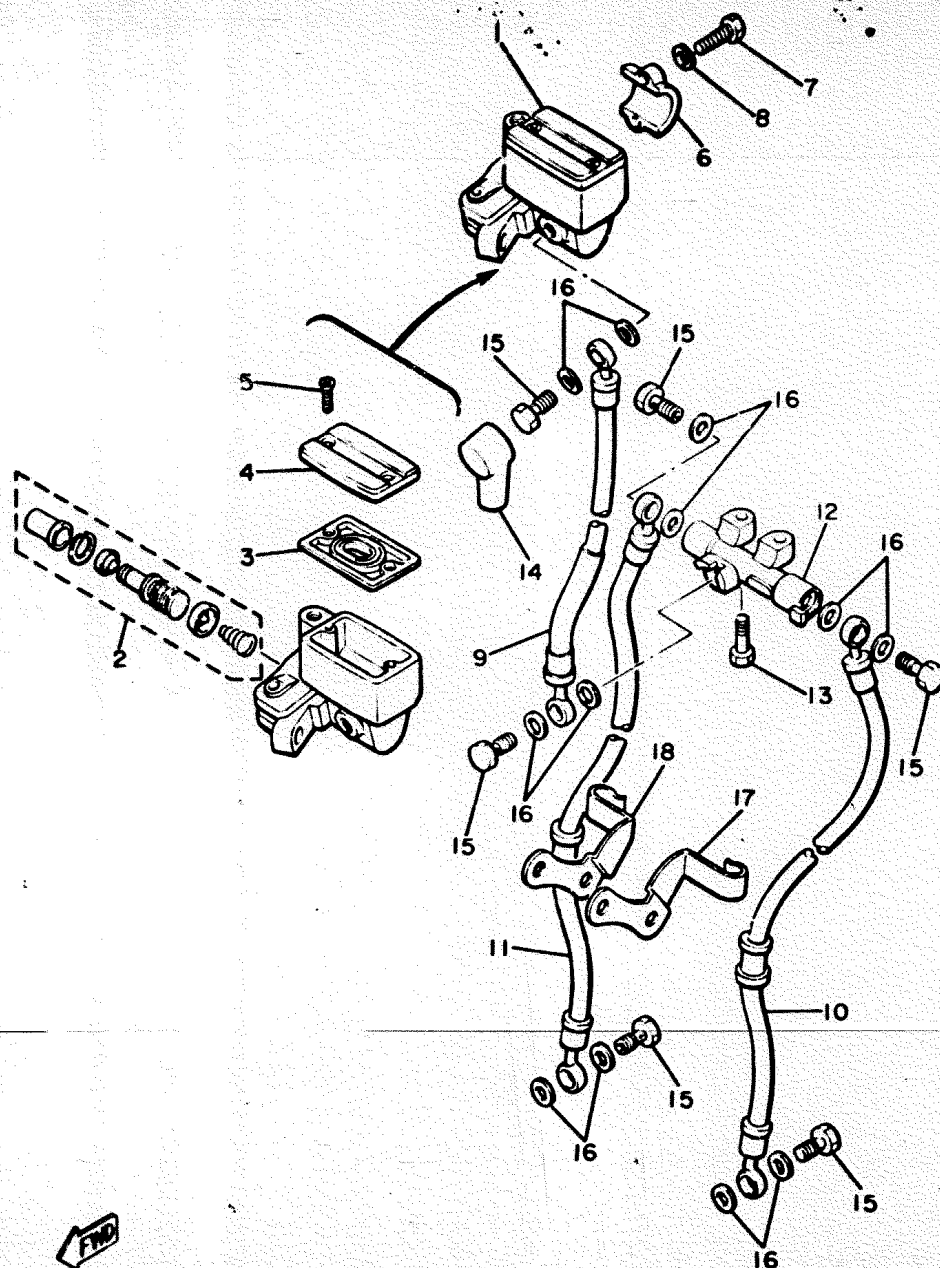
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1T5-26111-00	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	4K0-26311-00	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	4K0-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever 1	1	
9	1T5-26372-00	COVER, handle lever 1	1	
10	90179-08148	NUT	1	
11	90123-08046	BOLT	1	
12	4K0-26331-00	CABLE, starter 1	1	
13	4K0-26339-01	GUIDE, cable	1	
14	1J7-26290-51	BACK MIRROR ASSY	1	australia new zealand
15	1J7-26290-41	BACK MIRROR ASSY	1	australia new zealand



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FIG. 36 FRONT MASTER CYLINDER

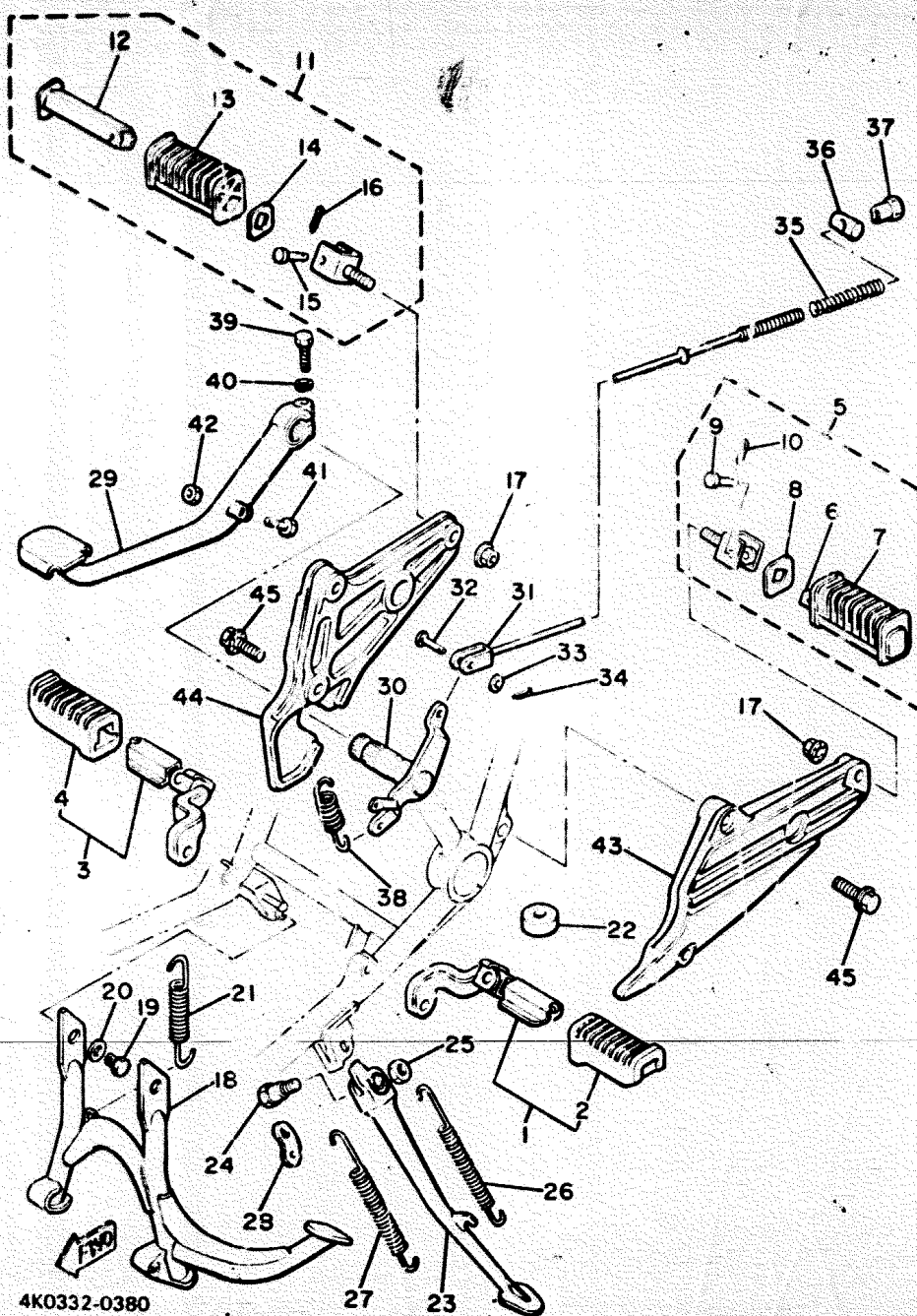


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-25850-01	MASTER CYLINDER ASSY	1	
2	4K0-WGC41-00	•CYLINDER KIT, master	1	
3	4K0-25854-00	•DIAPHRAGM, reservoir	1	
4	4K0-25852-00	•CAP, reservoir	1	
5	98706-04012	•SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97326-0602F	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	4K0-25872-00	HOSE, brake 1	1	
10	4K0-25873-00	HOSE, brake 2	1	
11	4K0-25874-00	HOSE, brake	1	
12	4K0-25885-00	JOINT	1	
13	91316-06020	BOLT	2	
14	4L0-25862-00	BOOT, master cylinder	1	
15	90401-10034	BOLT, union	6	
16	90201-10118	WASHER, plate	12	
17	4E2-25875-00	HOLDER, brake hose 1	1	
18	4E2-25876-00	HOLDER, brake hose 2	1	

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FIG. 37 STAND FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K0-27410-00-R4	FRONT FOOTREST ASSY (L.H)	1	black
2	1J7-27413-01	COVER, footrest	1	
3	4K0-27420-00-R4	FRONT FOOTREST ASSY (R.H)	1	black
4	1J7-27413-01	COVER, footrest	1	
5	2H7-27430-00	REAR FOOTREST ASSY 1	1	
6	447-27431-00	FOOTREST, rear 1	1	
7	1J7-27433-00	COVER, rear footrest	1	
8	90209-18070	WASHER	1	
9	91701-06035	PIN, clevis	1	
10	91701-15012	PIN, cotter	1	
11	2H7-27440-00	REAR FOOTREST ASSY 2	1	
12	447-27441-00	FOOTREST, rear 2	1	
13	1J7-27444-00	COVER, rear footrest	1	
14	90209-18070	WASHER	1	
15	91701-06035	PIN, clevis	1	
16	91401-16012	PIN, cotter	1	
17	95701-10100	NUT, flange	2	
18	4K0-27111-00-R4	STAND, main	1	black
19	97302-10016	BOLT	2	
20	90201-10752	WASHER, Plate	2	
21	90506-40233	SPRING, tension	1	
22	1AC-27114-00	STOPPER, main stand	1	
23	4K0-27311-02	STAND, side	1	
24	90109-10500	BOLT	1	
25	95301-10700	NUT	1	
26	90506-18224	SPRING, tension	1	
27	90506-26225	SPRING, tension	1	
28	3Y3-27315-00	LINK, side stand	1	
29	4K0-27211-00-93	PEDAL, brake	1	chrome-plated
30	4K0-27212-02	SHAFT, brake Pedal	1	

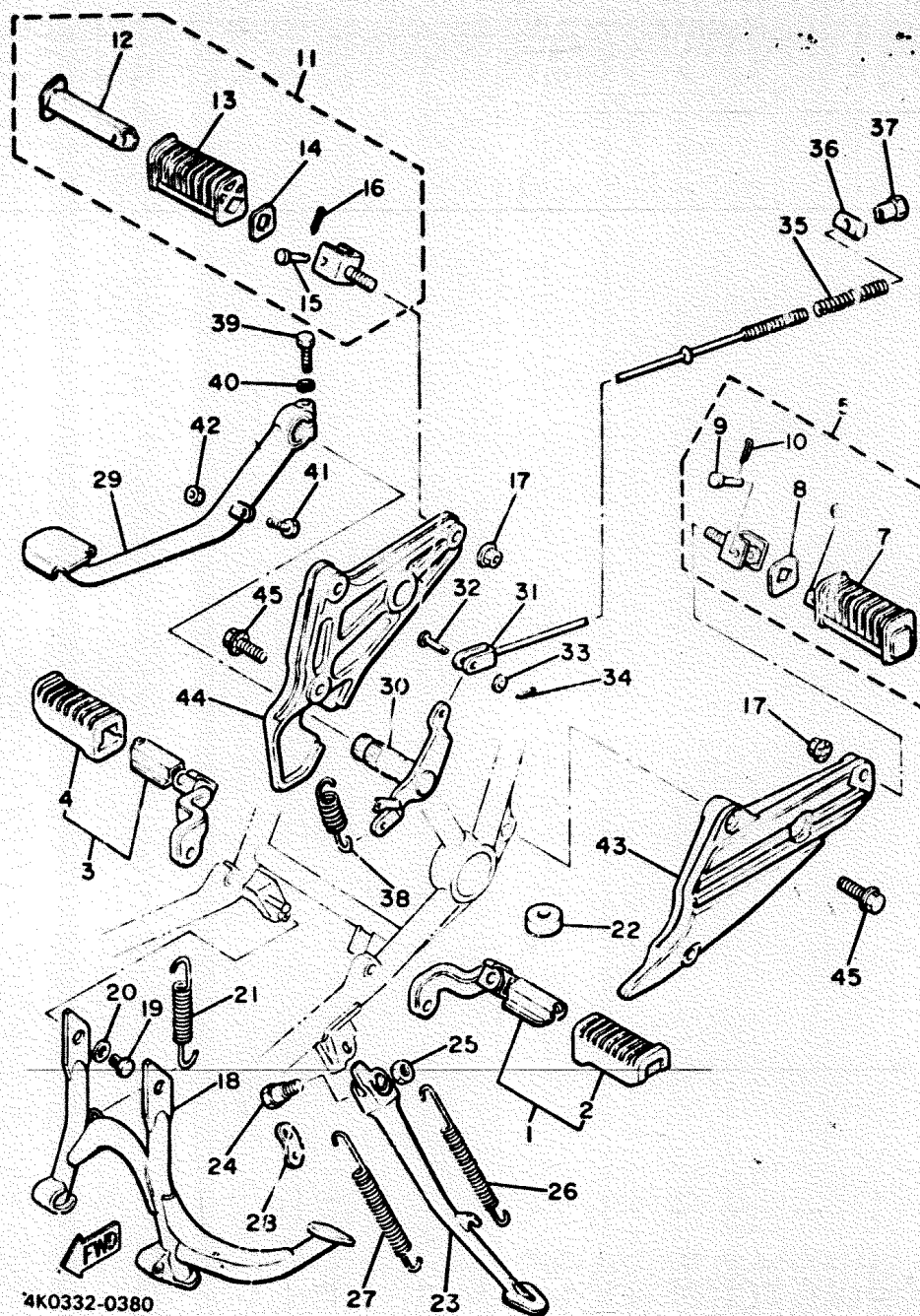
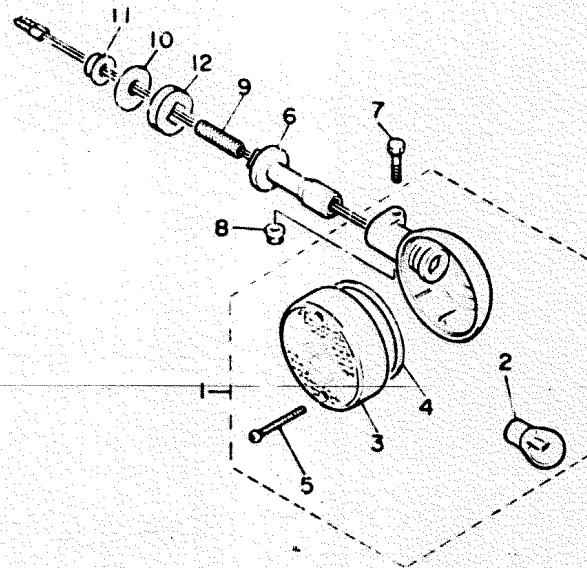
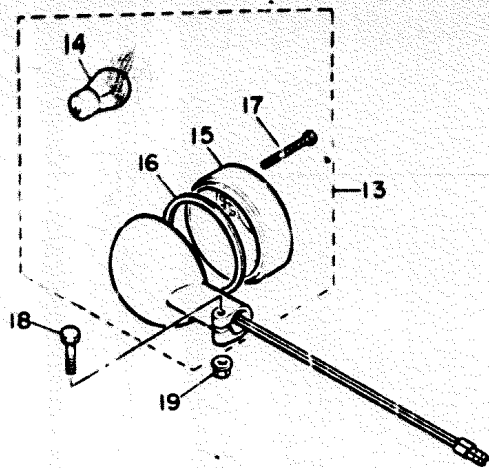


FIG. 37 STAND FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	4K0-27231-01	ROD, brake	1	
32	90240-08067	PIN, clevis	1	
33	90201-08083	WASHER, plate	1	
34	91401-20015	PIN, cotter	1	
35	90501-10245	SPRING, compression	1	
36	90249-12008	PIN	1	
37	90179-06176	NUT	1	
38	90506-23046	SPRING, tension	1	
39	90109-06468	BOLT	1	
40	92901-06100	WASHER, spring	1	
41	90153-06008	SCREW, hexagon	1	
42	90170-06184	NUT	1	
43	4K0-27442-00	BRACKET 2	1	
44	4K0-27443-00	BRACKET 3	1	
45	95821-10030	BOLT, flange	4	

FIG. 38 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5H1-83330-K0	FRONT FLASHER LIGHT ASSY 1	2	
2	256-83311-70	•BULB (12V-27W)	1	
3	4H7-83312-00	•LENS, flasher	1	
4	4H7-83313-00	•GASKET, flasher lens	1	
5	98501-03030	•SCREW, Pan head	2	
6	11N-83318-00	STAY, flasher 1	2	
7	97303-06030	BOLT	2	
8	95701-06100	NUT, flange	2	
9	4X7-83325-00	BOLT, flasher stay fitting	2	
10	90201-127A1	WASHER, Plate	2	
11	95706-12100	NUT, flange	2	
12	341-83321-01	DAMPER, flasher 1	2	
13	14R-83330-K0	REAR FLASHER LIGHT ASSY 1	2	
14	256-83311-01	•BULB (12V-27W)	1	
15	4H7-83312-00	•LENS, flasher	1	
16	4H7-83313-00	•GASKET, flasher lens	1	
17	98501-03030	•SCREW, Pan head	2	
18	97303-06030	BOLT	2	
19	95701-06100	NUT, flange	2	

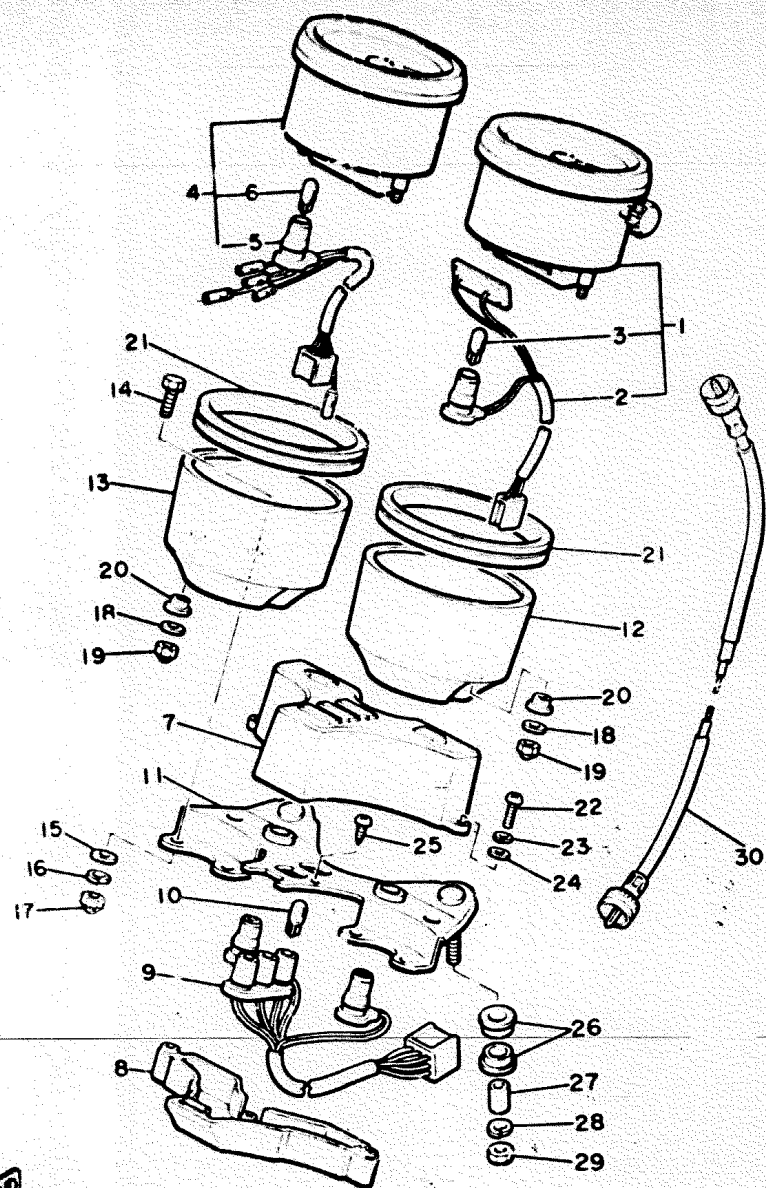


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FIG. 39 SPEEDOMETER, TACHOMETER



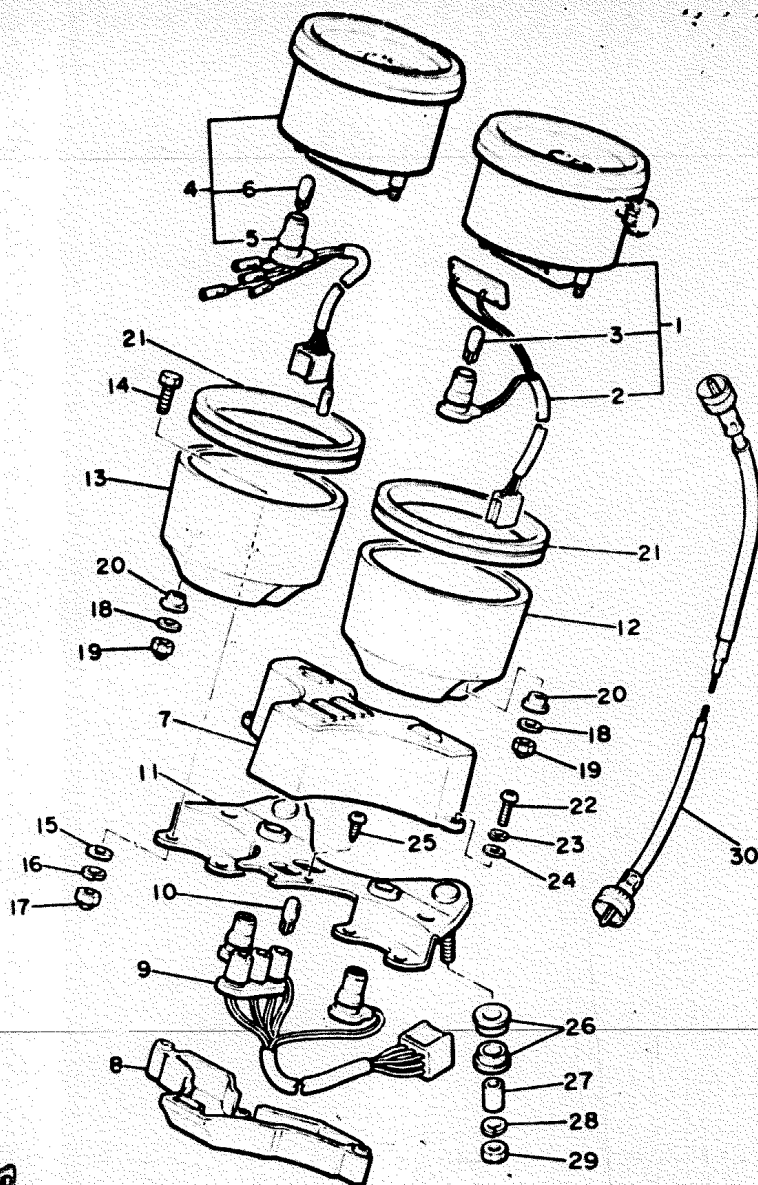
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5A8-83570-F0	SPEEDOMETER ASSY	1	km/h
2	3G1-83536-01	.SOCKET, meter	1	
3	4G1-84744-00	.BULB (12V-3.4W)	1	
4	5G9-83540-00	TACHOMETER ASSY	1	
5	5A8-83520-00	.SOCKET CORD ASSY	1	
6	4G1-84744-00	.BULB (12V-3.4W)	1	
7	4K0-83568-00	PILOT BOX, upper	1	
8	4K0-83569-00	PILOT BOX, lower	1	
9	5A8-83509-00	SOCKET CORD ASSY	1	
10	4G1-84744-00	BULB (12V-3.4W)	5	
11	4K0-83519-00	BRACKET, meter	1	
12	2J2-83507-00	COVER, sPeedometer	1	
13	3H3-83508-00	COVER, tachometer	1	
14	584-83546-00	BOLT	4	
15	92901-06200	WASHER, Plain	4	
16	92901-06100	WASHER, sPring	4	
17	95301-06800	NUT, crown	4	
18	90201-05031	WASHER, Plate	4	
19	95301-05800	NUT, crown	4	
20	584-83523-00	DAMPER	4	
21	3H3-83513-00	DAMPER	2	
22	98506-04012	SCREW, Pan head	2	
23	92906-04100	WASHER, sPring	2	
24	92906-04600	WASHER, Plate	2	
25	97701-40512	SCREW, Panhead, tapping	1	
26	2J2-83541-00	DAMPER	4	
27	90387-06249	COLLAR	2	
28	92901-06100	WASHER, sPring	2	

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FIG. 39 SPEEDOMETER. TACHOMETER

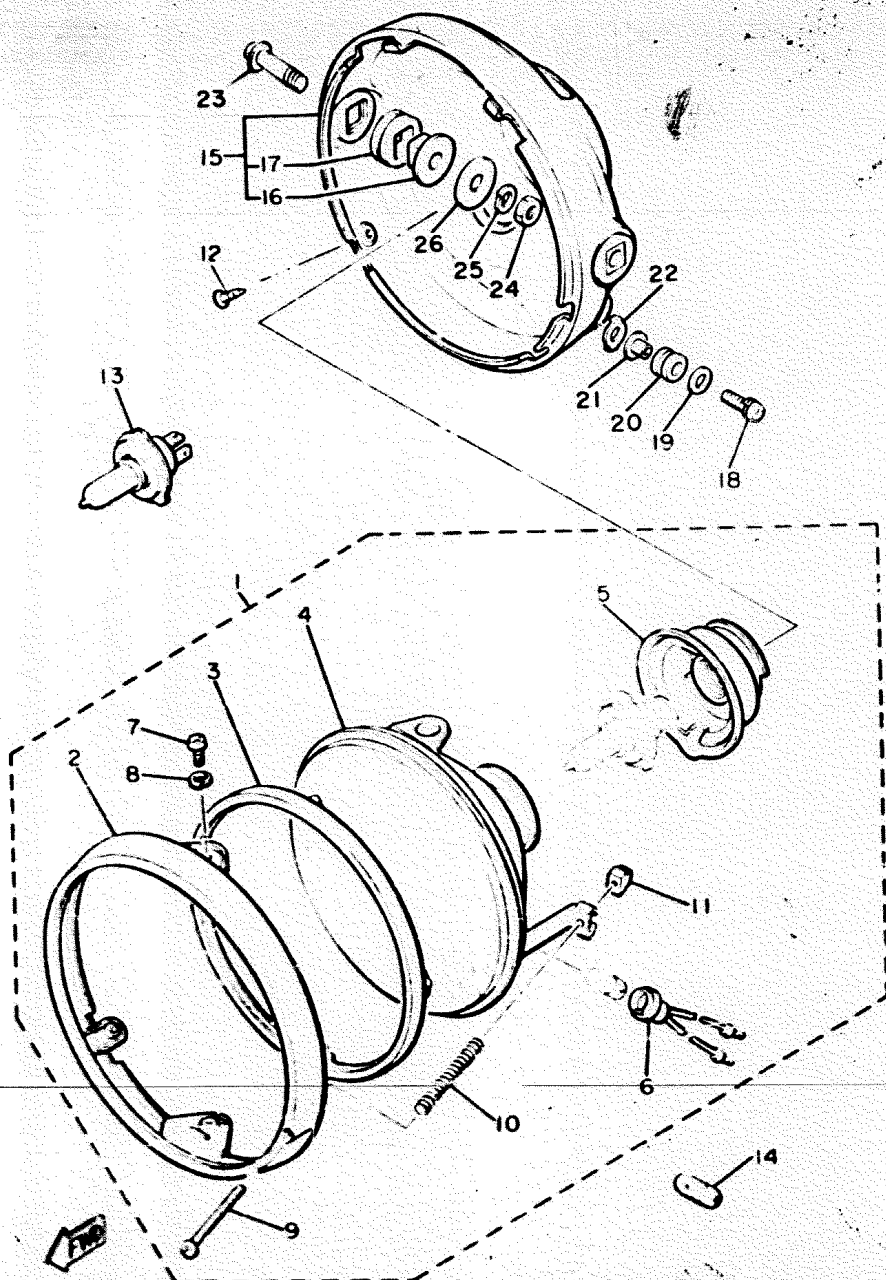
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	95301-06600	NUT	2	
30	3R8-83550-00	SPEEDOMETER CABLE ASSY	1	



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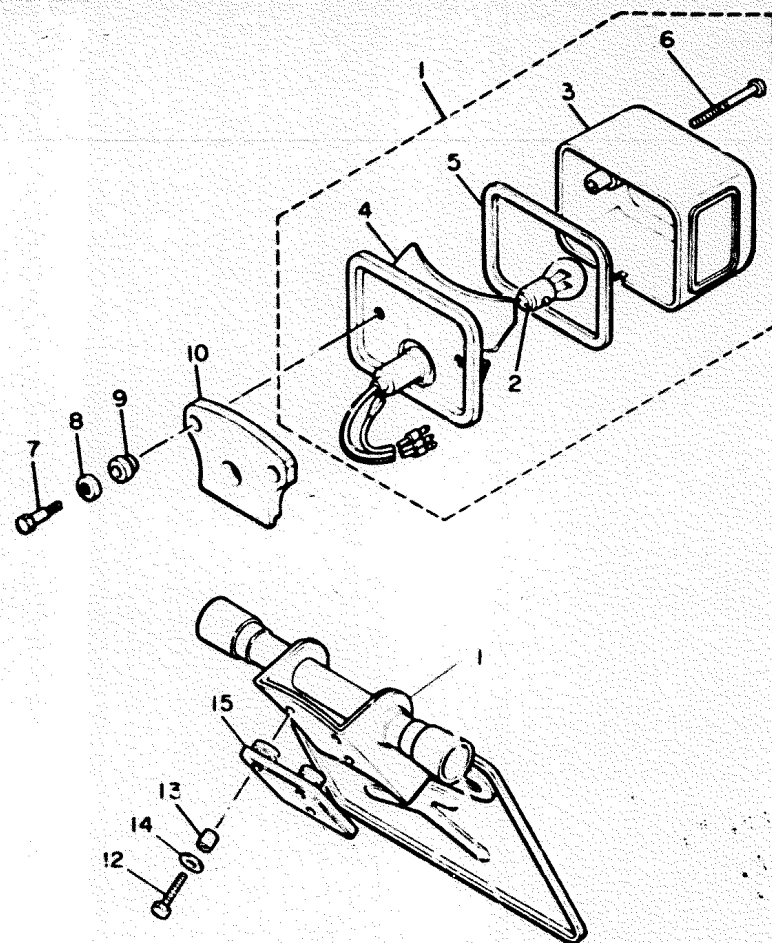
FIG. 40 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11N-84303-E0	HEADLIGHT UNIT ASSY	1	
2	5A8-84315-00	•RIM, headlight	1	
3	4E2-84395-00	•RING, retaining	1	
4	4E2-84321-E1	•LENS, headlight	1	
5	4E2-84397-00	•COVER, socket	1	
6	457-84146-85	•SOCKET, Pilot light	1	
7	98501-05010	•SCREW, Pan head	2	
8	92901-05100	•WASHER, sPring	2	
9	447-84331-61	•SCREW, rim adjusting	1	
10	447-84332-60	•SPRING, screw	1	
11	193-84334-60	•NUT, adjusting	1	
12	90152-05005	SCREW, countersunk	2	
13	•	BULB (12V-60/55W)	1	LM
14	•	BULB (12V-3.4W)	1	LM
15	5G9-84330-00-33	BODY ASSY	1	yamaha black
16	584-84338-60	•COLLAR, bod/ fitting	2	
17	584-84345-60	•DAMPER, headlight	3	
18	92506-06025	SCREW, Pan head	1	
19	90201-06059	WASHER, Plate	1	
20	90480-14102	GROMMET	1	
21	90387-06388	COLLAR	1	
22	4K0-84327-00	WASHER, sPecial	1	
23	90105-08172	BOLT, washer, based	2	
24	95301-08600	NUT	2	
25	92901-08100	WASHER, sPring	2	
26	90209-08098	WASHER	2	



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FIG. 41 - TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4K1-84710-60	TAILLIGHT UNIT ASSY	1	
2	256-84714-61	BULB (12V-27/8W)	1	
3	1M8-84521-40	LENS, taillight	1	
4	4K1-84711-60	BASE, taillight	1	
5	1M1-84523-60	GASKET, lens	1	
6	1M1-84524-60	SCREW, lens fitting	1	
7	1M1-84526-60	SCREW	2	
8	2H7-84754-00	WASHER, special	2	
9	1M1-84527-60	DAMPER	2	
10	1M1-84512-60	SEAT, base	1	
11	11N-84751-00-33	BRACKET, licence	1	yamaha black
12	97302-06025	BOLT	3	
13	90560-07007	SPACER	3	
14	90201-06074	WASHER, Plate	3	
15	4K0-84736-00	DAMPER, tail 1	1	



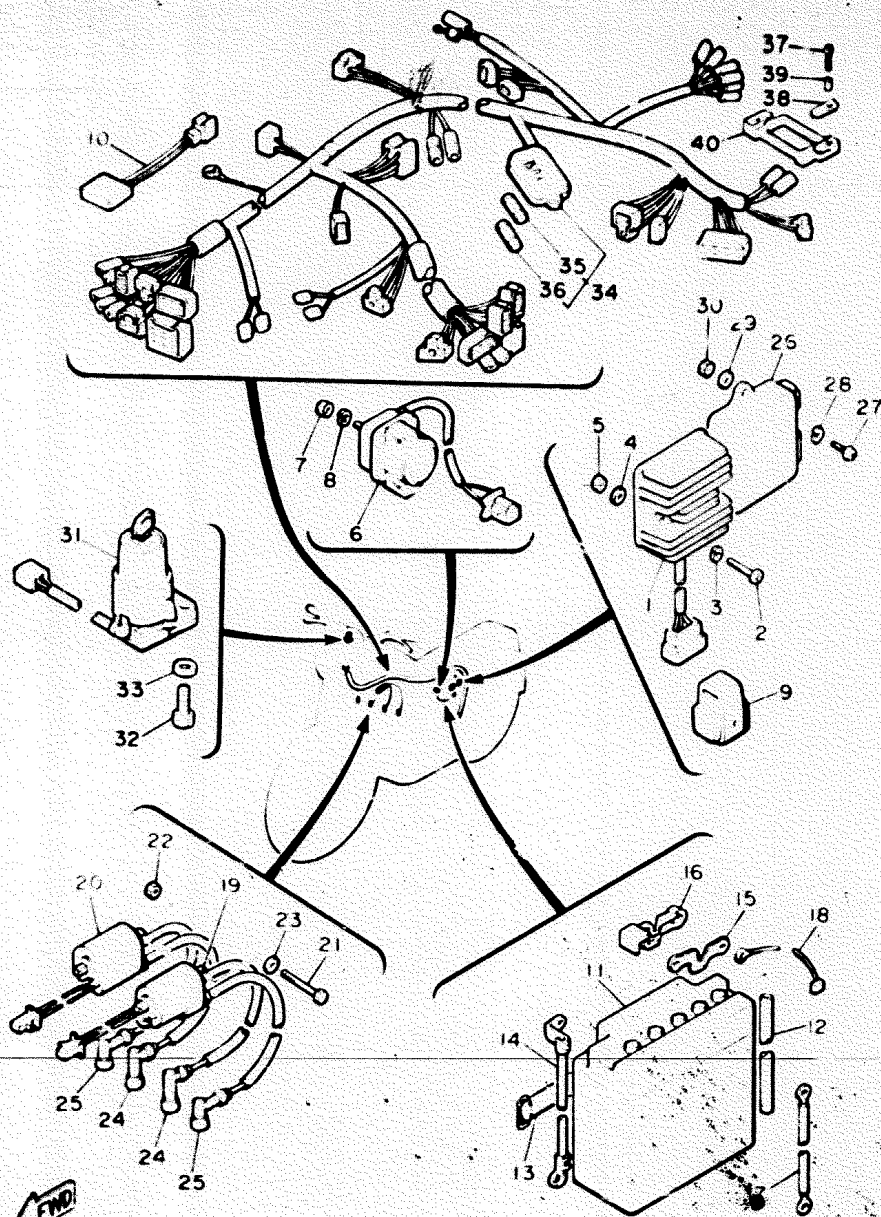
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FIG. 42 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-81960-50	RECTIFIER & REGULATOR ASSY	1	
2	92502-06030	SCREW, Pan head	2	
3	92902-06100	WASHER, sPring	2	
4	92902-06600	WASHER	2	
5	95302-06700	NUT	2	
6	3H5-81940-00	STARTER SWITCH ASSY	1	
7	95301-06700	NUT	2	
8	92901-06100	WASHER, sPring	2	
9	3H5-81950-00-00	Headlight relay	1	
10	4L6-81980-M2	DIODE	1	
11	3C6-82110-79	BATTERY ASSY (12N12A-4A)	1	
12	90445-08536	HOSE	1	
13	137-82131-01	BAND, battery	1	
14	4H7-82115-00	WIRE, Plus lead	1	
15	4H7-82103-00	TERMINAL 1	1	
16	4H7-82119-00	COVER, lead wire	1	
17	4H7-82519-00	WIRE, earth lead	1	
18	4H7-82116-00	WIRE, minus lead	1	
19	4H7-82310-60	IGNITION COIL ASSY	1	
20	4H7-82320-60	IGNITION COIL ASSY	1	
21	97302-06080	BOLT	2	
22	95302-06600	NUT	2	
23	92901-06200	WASHER, Plain	2	
24	1J7-82370-00	PLUG CAP ASSY	2	
25	256-82370-00	PLUG CAP ASSY	2	
26	5G2-82305-10	IGNITOR UNIT ASSY	1	
27	92502-06016	SCREW, Pan head	2	
28	92902-06100	WASHER, sPring	2	

Not Shown: 12R-81950-00-00 Ignition cut-off relay 1
(replaces 4H7-81950-01-00)

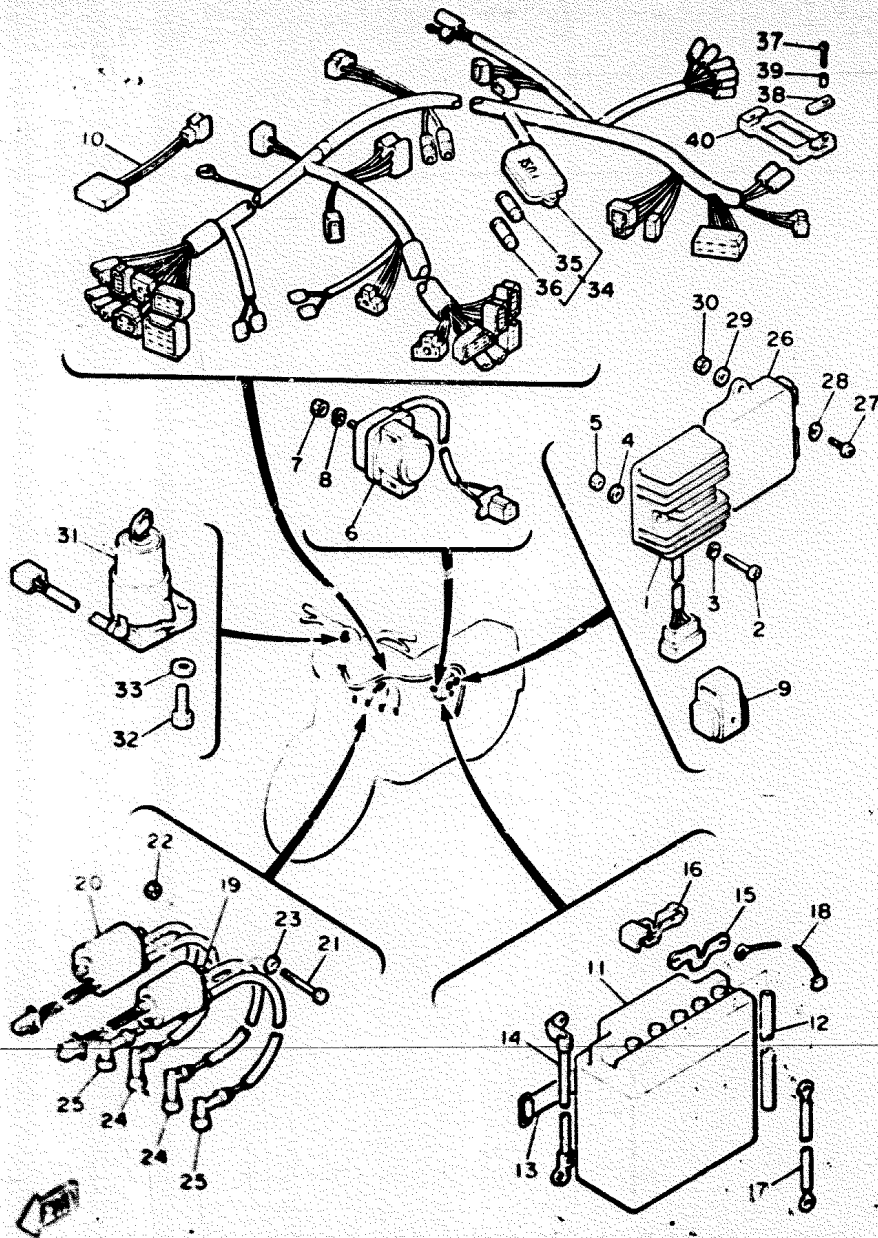
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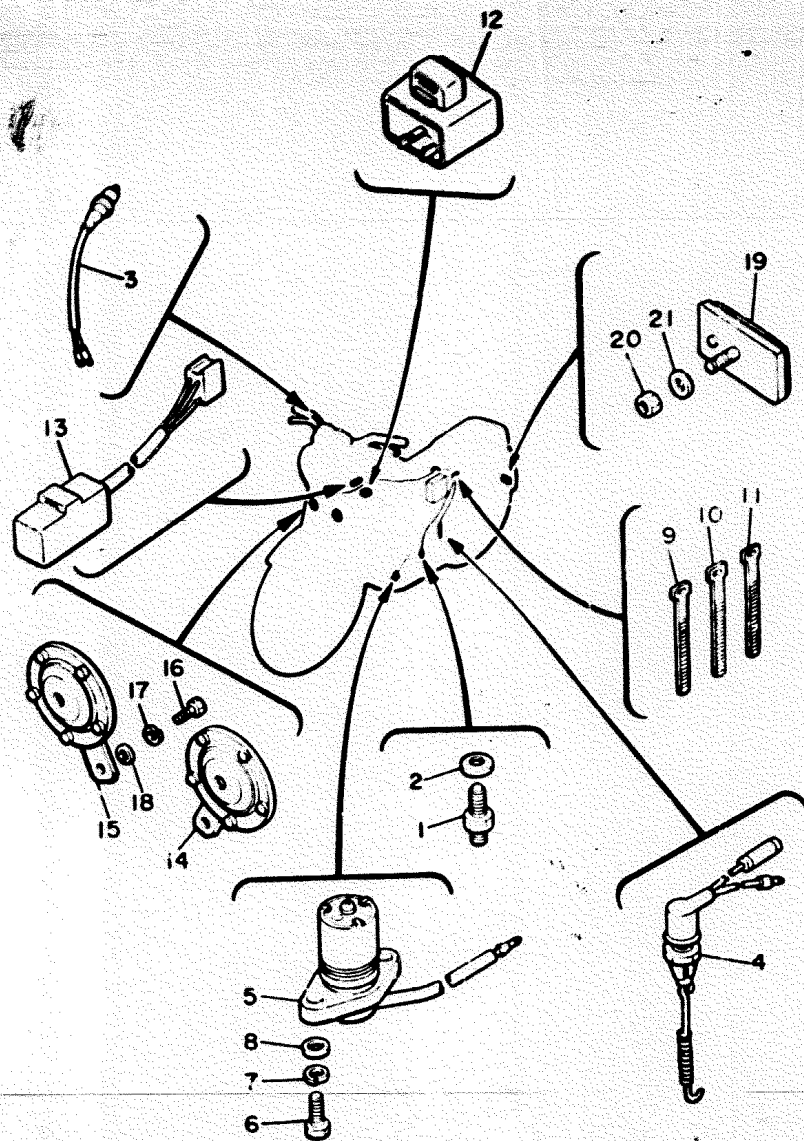
FIG. 42 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92902-06600	WASHER	2	
30	95302-06700	NUT	2	
31	3Y6-82508-80	MAIN SWITCH ASSY	1	
32	97322-06016	BOLT	2	
33	92902-06600	WASHER	2	
34	11N-82590-70	WIRE HARNESS ASSY	1	
35	1A0-82151-00	•FUSE (12V-10A)	3	
36	1A0-82161-00	•FUSE (12V-20A)	1	
37	97702-50125	SCREW, tapping	2	
38	4K0-82558-00	WASHER	2	
39	90387-056E6	COLLAR	1	
40	4K0-82157-00	DAMPER	1	



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FIG. 43 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
2	90430-10148	GASKET	1	
3	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
4	1E9-82530-00	STOP SWITCH ASSY	1	
5	4H7-85720-00	OIL LEVEL GAUGE ASSY	1	
6	97321-06020	BOLT	2	
7	92901-06100	WASHER, sPring	2	
8	92901-06600	WASHER, Plate	2	
9	437-83936-10	BAND, switch cord	2	
10	447-82591-00	BAND	1	
11	341-26397-01	BAND	1	
12	4H7-83350-70	FLASHER RELAY ASSY	1	
13	1A0-83395-03	FLASHER CANCELLING UNIT	1	
14	2H9-83371-20	HORN	1	hight tone
15	2H9-83371-30	HORN	1	low tone
16	97306-08014	BOLT	2	
17	92906-08100	WASHER, sPring	2	
18	92906-08600	WASHER, Plate	2	
19	3Y6-85130-00	REAR REFLECTOR ASSY	1	
20	95601-05100	NUT, u	1	
21	92901-05200	WASHER, Plain	1	



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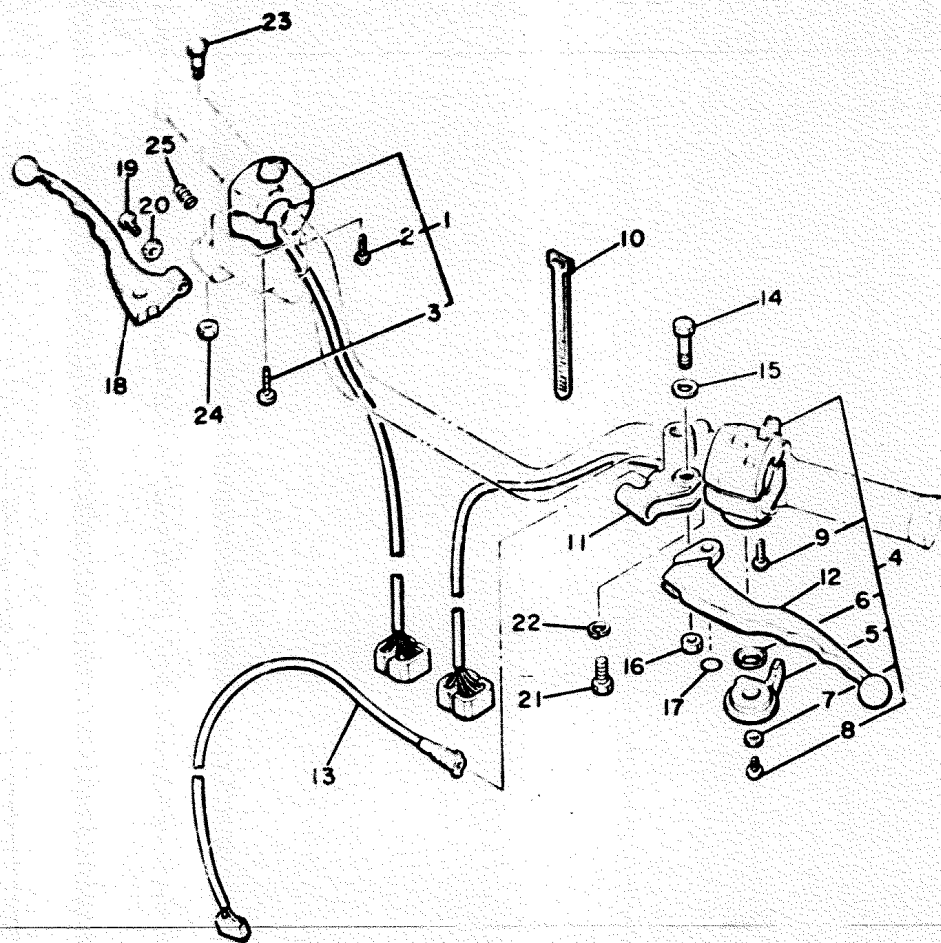


FIG. 44 HANDLE SWITCH-LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1U3-83963-40	SWITCH, handle 3	1	
2	98506-05030	SCREW, Pan head	1	
3	98506-05040	SCREW, Pan head	1	
4	4K0-83972-00	SWITCH, handle 4	1	
5	4H7-83941-00	LEVER, starter	1	
6	90209-10131	WASHER	1	
7	92901-06200	WASHER, Plain	1	
8	97323-08008	BOLT	1	
9	98506-05030	SCREW, Pan head	2	
10	437-83936-00	BAND, switch cord	2	
11	4K0-82911-00	HOLDER, lever 1	1	
12	2H7-83912-00	LEVER 1	1	
13	3Y6-82917-00	SWITCH	1	
14	2H7-83945-00	BOLT, lever	1	
15	90201-08083	WASHER, Plate	1	
16	95601-06100	NUT, u	1	
17	93210-11368	O-RING	1	
18	2J2-83922-00	LEVER 2	1	
19	90149-06131	SCREW	1	
20	90170-06010	NUT	1	
21	97306-06022	BOLT	1	
22	92906-06100	WASHER, spring	1	
23	90109-06465	BOLT	1	
24	95601-06100	NUT, u	1	
25	90501-10510	SPRING, compression	1	

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